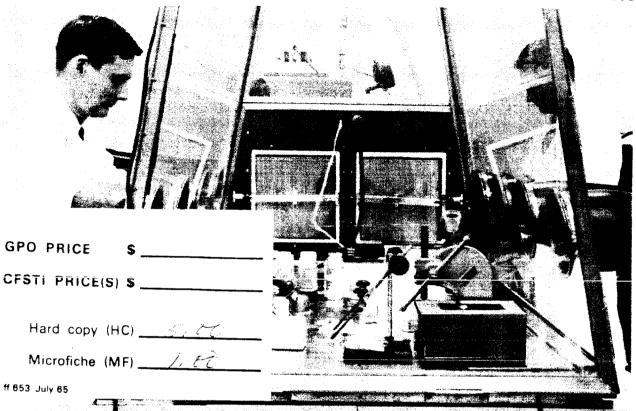
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21 MARCH 1965



OF STERILE ASSEMBLY TECHNIQUES

VOLUME II - APPENDIXES B AND C TO FINAL REPORT

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LOCKHEED MISSILES & SPACE COMPANY

A GROUP DIVISION OF LOCKHEED AIRCRAFT CORPORATION SUNNYVALE. CALIFORNIA

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EXPERIMENTAL STUDY OF STERILE ASSEMBLY TECHNIQUES

VOLUME II - APPENDIXES B AND C TO FINAL REPORT

CONTRACT NO. JPL 950993

PREPARED FOR CALIFORNIA INSTITUTE OF TECHNOLOGY,
JET PROPULSION LABORATORIES • PASADENA, CALIFORNIA

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LOCKHEED MISSILES & SPACE COMPANY

A GROUP DIVISION OF LOCKHEED AIRCRAFT CORPORATION SUNNYVALE, CALIFORNIA

FOREWORD

This document is Volume II of a report covering work accomplished by Lockheed Missiles & Space Company on the Experimental Study of Sterile Assembly Techniques (Contract JPL 950993) for the Jet Propulsion Laboratory, Pasadena, California, under the technical direction of Dr. J. J. McDade of JPL.

The main body of the report (Sections 1 through 15) and Appendix A (which contains the bacteriology reports compiled during the program) are grouped in Volume I under separate cover. This document, Volume II, includes:

- Appendix B the rough, narrative, day-to-day log of the work conducted in the Sterilization Laboratory
- Appendix C the rough log sheets maintained for the operations of the sterilization equipment

Appendix B STERILIZATION LABORATORY ROUGH NARRATIVE LOG

0800	Started refilling main glove box.
1600	Completed filling main glove box.
1730	Inserted specimens for 48-hour test for sterilization time period determination.
1800	Increased pressure in box to 1" H20 and secured.

5 November	1964
0800	Checked specimen in glove box system (.5" H ₂ O at closing time yesterday).
0820	Filled cart with sterilant.
0830	Timed 48H, "A" group of resistors for sterility time period determination.
0834	Resumed filling large glove box system.
1 32 0	Running alignment procedure V (page 14 MSA LIRA service manual) on MSA water vapor.
1330	Completed alignment of LIRA MSA water vapor zero = 0 Span = 4.75
1500	ACRE test station failed in service. Replaced 2 transistors on relay driver card.
1600	ACRE up and running.
1600	Commenced pumping out small glove box supplying ETO to large box with lock between box open.
1615	ETO is reading 22.5 water vapor = 80%
1630	ETO from small box reading 21.5 water vapor = 4.3 or over 80% shutting all systems down.
1700	Placed box at 1.4 inches and secured.

- 0800 Pressure . 4 in glove box. Drop of linch overnight.
- 0945 a. Placed silica gel in glove box.
 - b. Placed 28 hr specimens in glove box. Placed vise and thermometer in box.
 - c. Removed rag from box.
 - d. Refilled box to . 8 in. Found ETO bottle running at 50 psig which would indicate that bottle was about empty.
- 1030 Turned 48 HA specimens.
- 1100 Commenced test of box water vapor and ETO concentration.
- 1115 Setting zero and span on water vapor of MSA. Vapor reading was 100% on 1100 run.
- Found water vapor span at 7 reset to read 4.75. Found zero .2 off.

Ran sample of large box.

ETO reads 24 (100% concentration of sterilant gas). Water vapor 4.4 (at 90% humidity).

- 1200 Large box reads . 4 (at 80% humidity).
- 1330 Purging sterilant gas in small box (SGB) with air from air bottles.
- 1335 Secured air to SGB.
- 1400 Placed 24 hour test specimens in glove box. Two groups A and B. A group will be turned.
- 1700 Displaced ETO/Freon in SGB with sterile air. Used two flasks to make switch.
- 1730 Transferred test specimens to SGB. Made transfer of specimens to test tubes. Held test tubes high in box and switched rapidly.

 Test tube opened at 1 second. Remove test tubes from glove box system. Turned 24H and 28 HA's.
- 1800 Charged sterile air bottles. Charged main glove box with sterilant gas.
- 1830 Placed sterile air bottles in oven.
- 1843 Charged air line system with sterilant gas.
- 1900 Checked bottles cycling and secured for night.
- 2325 Placed 15 hour test specimens in main glove box (MGB)
- 2335 Raised MGB pressure to 2" H20 and secured.

1130	Inserted 4H specimens - two groups, A & B, as before. Turned 28H, 24H, 15 H "A" Specimens.
1145	Pressure in M.G.B. at .3" H ₂ O. Commenced filling M.G.B. exhaust from entry lock. Indicates 22.5% ETO in system at 80% humidity.
1155	Shifting suction to M.G.B. exhaust.
1205	Secured fill of M.G.B. at 1-1/2" H O ETO concentration reads 22. H ₂ O vapor gage 3.8 or at 60%.
1345	Bottled 28 H specimens in S.G.B.
1400	Bottled 24H specimens in S.G.B.
1415	Bottled 15 H specimens in S.G.B.
1430	Bottled 4H specimens in S.G.B.
1500	Removed all bottled specimens from glove box system.
1515	Charged M.G.B. to 2" H ₂ O.
1516	Delivered specimens to Palo Alto

0815	Connected N ₂ to MSA and zeroed vapor and ETO units. Water vapor was at zero but ETO was at 2.5 divisions. Turned on humidifier valves 3 and 2 to span water vapor. Span reads 5.6 - reset to 4.7.
0830	Ran water test and ETO on main box. Water reads 65% and ETO 21.5.
0900	Removed process specimens, 50 resistors from oven. Com- menced measuring resistor values.
1030	Placed process specimens, 28 p.c. cords in oven.
1330	Charged two sterile air flasks to 100 psig and placed in oven.
1345	Commenced charging sterilant gas to glove box system. Filling entire system with sterilant gas as received word that 2-4 hour and 2-15 hour sterilization time period determination samples are contaminated.
1400	Secured charging glove box system. ETO 100% at small box outlet.
1700	Filled gas generator with sterilant gas and secured box pressure 1.9" H_20 .

0800	Main glove box and small box are at .2 inch. Adding "ETO." Small box and main box at same pressure because port between them is open. Ran test on ETO and water vapor. Water vapor read 3 divisions and ETO read 22 divisions. Charged box to 1 inch pressure.
1000	Tested large glove box for leaks with G.E. leak detector. Found only small seepage that has always been present in box.
1215	Placed 25 aluminum weighing cups and 25 nut and bolt assemblies in oven for heat sterilization.
1445	Shut off oven preparatory to removing air flasks.
1515	Removed air flasks from oven. Connected one to system. Flamed connections.
1520	Charged sterile air supply system with sterilant gas.
1600	Placed a bottle of alcohol in large box and cleaned floor of box. Added ETO to box and purged. Added pan to ETO inlet in box to keep floor of box free of sterilant gas. Removed rag and alcohol bottle. Also passed wrench in and out.
1700	Charged box to 1" H20 - pressurized cart with sterilant gas.

0800	Checked box pressure at .4. Decided to let box remain at slight positive pressure to determine decay. Plan to work on solder technique for remainder of day.
1235	Removed 25 aluminum weighing cups and 25 nut and bolt assemblies from oven.
1500	Continued to soak total box system with ETO/Freon.
1700	Decided to let box remain without charging over night, pressure .3" ${\rm H}_2{\rm O}$.

Box pressure still positive, .1" H ₂ 0
Charged box system to 1" with ETO/Freon. Zeroed MSA with air. ETO/Freon read 100%, humidity 60%.
Samples of epoxy (WS 1359) placed in oven.
Found ACRE test station not reading voltage. Amplifier No. 2 overloaded. Found bad tube (GBX7) from Amp. 1 and placed in Amp. 2.
Place PC card PC002 in box and process spec for checking wire to component. Specimen test tubes, writing pad, pencil and five erasers.

- 0800 Box pressure at .1 inch
- O815 Isolated small glove box and commenced evacuation of ETO/Freon, and supply of sterile air.
- 0840 MSA reads 5 on ETO scale. "Feeding and bleeding" to reduce concentration of ETO.
- Epoxy specimens removed from oven. Still soft. Mixed accelerator with base material and potted a resistor to circuit board module.
- 1045 Placed components in glove box, consisting of:
 - (1) All resistor specimens for process specimen tests plus spares.
 - (2) Samples of epoxy mixture after heat sterilization. Each group of specimens labeled.

Glove box charged with ETO/Freon - MSA 100% ETO/Freon. 70% humidity.

- 1600 Charged two air flasks with air. Checked oven. Presently in use. Disconnected charged flasks from system. Connected sterile air flask.
- 1615 Charged cart with ETO/Freon.
- Secured glove box system after placing jars (for card to component tests) in box. Charged to 1.5" H₂O pressure with ETO/Freon 12.

1600 Charged glove box to 2" H.O. Was at .1". Placed two flasks of air in oven at 150" C. Charged ETO/Freon into gas generator system.

0800	Main glove box at .1" H ₂ 0. Small glove box at .4" H ₂ 0 (sterile air). Charged main glove box to 1" H ₂ 0 with ETO/ Freon.
0815	Turned off oven. Turned on refrigerator. Cooling in oven.
1030	Removed bottles from oven. Hooked one bottle to system. Filled lines to bottle with ETO/Freon.
1315	Commenced final soldering operations in glove box. Soldering a wire to a component.
1330	Lost power to soldering iron after completing three samples. Found wiring good to outlet in glove box indicating an open soldering iron. Iron will need to be removed and cause of failure determined.
1345	Charged box with ETO/Freon. Measured concentration - 100%. Humidity 60%.
1350	Removed damaged soldering iron and silica gel from system. Inserted an additional iron, tin snips and clean rags. Removed sample of potting compound.
1410	Charged small glove box to 1.4" H20 with sterile air.
1530	Started soldering wire to component specimens again in glove box.
1545	Second iron burned out.

- O800 Checked glove box pressure at .1 H₂0 .6" H₂0 sterile air in small glove box. Found 1st sterile gas bottle empty, switched to second bottle.
- Reported failure of soldering iron to tool engineering. Suggested an UNGAR iron. Will attempt to obtain one from vendor.
- 0900 Completed bench assembly of dip solder process specimens.
- 1030 Commenced heating in-box solder pot for process specimen assembly. (Component to card.)
- Secured sterile air supply to cart to prevent excessive loss due to leakage.
- 1110 Commenced in-box dip soldering. Pot is smoking. Temperature and pressure rising slowly. Pumping down to maintain pressure at 1" H₂0.
- 1125 Completed dip soldering ten process specimens. Temperature increased to 95°. Box was very smoky following operation. Noted that "copper brite" flux did not clean board as effectively in box as out--took two dips to coat board in some cases. While pumping down ETO/Freon read 23 (100%) and water vapor 51%.
- Pumped down to check concentration. ETO/Freon 23.5 (100%) Water vapor (at 63%).
- Placed metal parts for epoxy bonding procedure in large oven for heat sterilization procedure.
- Placed P. C. board specimen (for swagging and epoxy bonding) in oven for heat sterilization.
- 1435 Placed Hysol epoxy specimens in oven.
- a. Placed sterility check specimens (prior to dip soldering) in small glove box for bottling. Four cards -- 6, 7, 8, and 9.
 - b. Placed sterility resistors in small glove box for bottling (4 units).
 - c. Place 5 wires to component solder units in small glove box for cutting solder joint and bottling.
 - d. Placed side cutters, pencil, and box for bottles in SGB.
- Removed a, b, c, and d, above, from small glove box and placed in main glove box and after short delay (approximately 3 minutes) removed to outside. Items listed in "d" above remained in large glove box.

17 November 1964 (cont'd)

1530	Tool items listed in "a," "b," and "c," above to P.A. for sterility test.
1600	Received nut and bolt specimen from Palo Alto following inoculation.
1710	Charged glove box system to 1.5" H ₂ 0. Filled cart with sterilant gas, and secured system.

- 0800 Found M.G.B. at .1" H₂O S.G.B. at .4
- O815 Charged M. G. B. to 1.6" H₂O and sampled atmosphere ETC Freon 12 at 100%, Water vapor 60%.
- O900 Labeled nut and bolt assemblies and assigned groups to functions. Assemblies 1-10 prepared for entry into glove box along with 11 bottles of broth.
- Removed performance test specimen, for dip soldering from glove box.

 Inserted nut and bolt combination and broth into glove box.

 Noticed pressure in S. G. B. rising slowly indicating leakage of ETC-Freon through S. G. B. sliding door. Secured Int.lock Swinging Door.
- 1345 Placed solder bars and wrench in M.G.B. Used wrench to disassemble nut-bolt combinations
- 1430 Connected to Small Glove Box. Pumped from, and supplied sterile air to S. G. B. to obtain M. S. A. reading reads 7% ETO indicating that inner door (sliding door fastened to S. G. B.) does leak. Swinging door now secured. Will maintain S. G. B. pressure above M. G. B.
- Removed test specimens from oven consisting of:
 - (1) Metal strips for epoxy bonding test.
 - (2) Epoxy samples Three type epoxies were tried, of these only one appeared useable. A sample bonding was tried.
- 1600 Placed dip solder sterility check specimens in small glove box along with jars of culture media. Specimens numbered 10, 11, 13, 14, 16.

 Each board cut up using snips and placed in jars of media.
- Jars removed from small box into main box and removed from system transporting jars to PA for incubation.
- 1645 Main glove box filled with ETO.
- 1700 Secured.

- 19 November 1964
- Main Glove Box at .1" H₂O. Charged to 1.5" H₂O. ETO-Freon 100%. Humidity, 60%
- O845 Charged S.G.B. to 2" H₂O.
 Turned nut and bolt combinations in L.G.B.
- 0900 Found pressure building up in C.G.B. Secured flask
- 1005 Connected new sterile air cylinder to gas generator. Center cylinder now empty. Station 2 cylinder on service. Filled line to new cylinder with G50-Freon 12.
- Received word from Ruth Zects that card specimens are contaminated.
- Opened small glove box after equalizing pressure. Commenced purge of sterile air from small glove box. Intend to resterilize small glove box, re-dip solder using spare items in glove box, take additional specimens using spare resistors in main glove box. Will sterilize over weekend. Nothing will enter on exit from glove box system until these tests have been run. Cause of contamination could have been:
 - (a) insufficient circulation of gas around components. Have now shifted specimen from plastic caps to cheese cloth, and will turn frequently.
 - (b) leaky jars caps were found to leak during transportation to PA.
 - (c) cross contamination due to excessive entry and exit.

Taking a suction from the S.G.B. using the sterile air supply hose. This will fill the discharge system with sterilant gas.

- Secured charging Glove Box System. Suction from S.G.B. reads sterilant gas concentration 100%. Water vapor 50% Charged gas generator system with sterilant gas. Turned nut and bolt specimens.
- 1750 Secured. Box pressure . 9. Still 1/4" liquid boiling. Should raise pressure to @ 1.5".

0800	Entire glove box system soaking. Pressure at .3".
0830	Charged glove box system to 1.0" H ₂ O. Turned nut bolt- specimen, dip solder specimens and lifted all specimen jars.
0850	Sampled glove box system atmosphere, suction from small glove box, supply to large glove box. ETC-Freon 12 - 100%, Water vapor 63%.
1315	Turned all card samples.
1325	Charged card system with ETO-Froen Charged above box system to 1" H ₂ O.
1630	Charged Glove box system and gas generator to 2" H2O pressure.

- Found positive box pressure . 1" H₂O after weekend. Box not charged during this period. Charged box system to 1.3" H₂O.
- 0810 Turned resistors and card specimens.
- 0820 Shut both doors on interchange lock.
- Received call from Ruth Zeits. Specimens 10, 11, 13 and 14 are not contaminated. Turbidity in jars is probably caused by a substance in the card or solder.
- 1430 Assembled all nut and bolt specimens in glove box. No problems in assembly.
- 1435 Commenced assembly of component-to-card specimens (5).
- 1450 Completed dipping component-to-card specimens.
- 1500 Commenced purge of small glove box.
- 1520 Completed purge of small glove box. Water vapor section of LIRA out-of-commission.
- 1550 Commenced disassembly and bottling of 5 component-to-card specimens and 5 nut-bolt connection specimens.
- Removed above specimens from glove box system. Inserted 4 square component-to-card assemblies 25, 26, 27, 28 and remaining inoculated resistors.
- 1645 Charged 3 air flasks.
- 1710 Placed 3 air flasks in oven for heat sterilization.
- Opened inter-change lock doors. Commenced charge of entire glove box system with sterilant gas. Had to use a small amount of filter sterilized air (not heated) in order to equalize pressure.
- Oven air temperature at 150°C. Charged glove box system to 1" H₂O. Sterilant gas at full concentration. Secured.

24 Novem	ber 1964
0800	Glove box system at . 1" H ₂ O
0815	Charged glove box system to 1.5" H ₂ O. Charged gas generator with ETO.
0900	Took resistance reading on component to P. C. card assembly on units. Found resistance read low on high valued resistor units. 220 K read 150 K. Found 220 K was reading 220 K after cleaning with alcohol. Copper Brite flux was used.
1000	Soldered wire to component. Iron was Ungar. Soldering iron was in large glove box. Iron was on air approx. 45 min. No failure was experienced.
1030	Corrosion of soldering tip was experienced. By using a solder pot iron holder and cleaning iron with rosin core solder. No problem was encountered. (This was in glove box ETO ATM). Took epoxy bonding specimens - metal plate to metal plate and metal plate to P. C. card to Palo Alto.
1610	Turned all cards and components in M.G.B.
1630	Charged glove box system with ETO/Freon 12. Water vapor indicator back in service. A capacitor in amplifier was loose. Sterilant gas reads 23% (100%), Water vapor 53%.
1645	Turned oven down to sub-cooling prior to removing sterile air flasks.
1730	Removed bottles from oven and hooked to gas generator cart. Charged cart to 12 psi with sterilant gas.

- O800 Found glove box system pressure at . 1" H₂O.

 1300 Closed off lock to small glove box purged small box with sterile air using up all remaining air in flasks. Charged flasks with zero air from aero air bottles.

 1600 Removed 5 component-to-wire process spec. from main
- Removed 5 component-to-wire process spec. from main glove box. Removed F.C. card 001 from M.G.B. Flaced solder scraps in jar top and removed from M.G.B.

 Placed Inoculated Metal Flate and P.C. card Proc. Spec., and 10 bottles of culture media in M.G.B. Bread Board Circuit 001 was disassembled on bench and placed in Main Glove Box, after testing on ACRE. Terminals in Plastic cup, potting compound, and putty knife were placed in M.G.B.
- Ordered one bottle of zero air.

 Placed soldering iron tips in Main Box (2 ea.).
- 1650 Charged gas generator system with sterilant gas.
- Placed 3 bottles of sterile air in oven for heat sterilization cycle. Charged M.G.B. to 1.8" H₂O pressure.

Removed 3 bottles of sterile air from oven. Connected to gas generator cart. Turned all specimens in M.G.B. Charged small glove box to 2.5" H₂O. Charged Main Glove Box to 2.4" H₂O.

- O800 Found main box pressure at .1" H₂O. Small box pressure at .1" H₂O. Suspect leak in small glove box, found pin hole leak in right glove. Patched with vinyl tape, pressure holding.
- 0900 Commenced marking components for card assembly in box and bench control.
- Used swaging tool on 15 specimens in glove box. No difficulty experienced on this operation. Operation took 8 minutes.
- Mixed epoxy with hardener and commenced bonding metal plate to P. C. card and metal plate to metal plate specimens.
- 1515 Transferred metal plate and P.C. card sterility check specimens (unbonded) and 15 swaged specimens to small glove box.
- 220 Zerod ETO/Freon 12 section of M. S. A. and monitored air in small glove box OK.
- 1530 Completed bottling sterility check specimens and staked specimens. Used 4 jars of sterile broth. Flaced metal plates in one, P.C. card in another. Put half of staked specimens in one (# 1 to 8) and 1/2 in another (# 9 to 15). Removed from glove box system.
- Completed epoxy bonding operation. This was the longest continuous use of gloves in the box. It is about the limit. The epoxy bonding operation was more time-consuming by about a factor of 4 than for a similar operation on the bench, principally because of lack of sense of touch with heavy gloves. Initial specimens made in glove box were messy, but this improved with practice.

 Removed the epoxy from box and bonded 5 specimens on the bench. Will bond additional specimens using non-sterile epoxy.
- 1700 Took staked specimens and sterile test specimens to Palo Alto for incubation and sterility checking.

1710

0800 Found M.G.B. pressure at .1" H₂O. Small G.B. pressure at .6. Placed 25 sets of P.C. card assemblies in oven for heat 0945 sterilization. 0950 Bonded 5 metal plate to metal plate and 4 metal plate to P.C. card specimens using epoxy from same batch but not heat sterilized or exposed to ETO/Freon in glove box. 1010 Sampled box atmosphere and charged to 1.0" H₂O pressure. ETO/Freon 100%, relative humidity 63%. 1300 Commenced assembly of P.C. card breadboard in box. Had one cold solder joint which ACRE isolated on first test run. Repaired joint and checked out. 1310 Took staked specimen log sheet to Palo Alto. Picked up box of sterile growth media. Commenced potting resistor to P.C. cards in box. Removed 1400 potting from box and potted 5 resistors to a card on bench. Potted 5 more using non-sterile (non-heated, not ETO) potting compound. 1615 Flaced epoxy harding sterility check specimen in Small Glove Box, disassembled, and bottled for test. Took metal plate to metal plate and metal plate to P. C. 1700 card specimens to Palo Alto.

Charged glove box system to 2.5" H₂O and secured.

0800	Pressure in M.G.B 2" H ₂ O. Increased pressure to 1.0"H ₂ O. Pressure in small box 2.5" H ₂ O.
0810	Developed check circuit to determine transistor characteristics.
1130	Removed 25 cards and components from oven following heat sterilization.
1140	Returned from Santa Cruz Test Base with digital voltmeter and AC-DC converter which had been loaned them last April.
1300	Checking out Digital Voltmeter and checking continuity on all components.
1730	Charged M.G.B. to 2" H ₂ O and secured.

- 0800 Pressure in main box . 1" increased to 1. 2". S. G. B. @.. 6"
- Passed 3 potted circuit boards #25, 27 and 28, into small box with 3 bottles of media, pliers and snips. Stripped potting from cards, tore into small pieces and put in media jar with circuit bound and resistor. Removed media jars from S. G. B. to M. G. B. and withdrew jars, bonding specimens and potted circuit board #26 from M. G. B.
- Brought bonding specimens (30) to test lab for pull test.
- 1645 Charged M. G. B. to 2.5"

Main Box pressure .1". Small box @.4". Charged M.G.B. to 5" and S.G.B. to .8".

Brought 9 circuit boards and components to Palo Alto for inoculation. Circuit boards and components were dipped in alcohol prior to transporting. Also brought 3 jars media with potting samples to Palo Alto.

Picked up printed circuit boards and components at PA.

Placed printed circuit cards and components in glove box

and spread out to begin sterilization soak.

December 7, 1964

0800	Assembled PC Card Oll in glove box.
1000	Mid-term oral presentation, Bldg. 101
1300	Partially assembled PC card 008
1400	Found Ungar soldering iron would not work. Placed new soldering
	iron in MGB (Ungar) and soldered Card Oll.
	Ceramic seal on iron was cracked.
1500	Tested card Oll found DC readings to be higher and AC to be
	lower than outside of box. Read box temperature at 85° F.

December 8, 1964

1330 Continued tests on assembled cards.

Received preliminary report that many test items are contaminated.

1330 Finished installation of thermo-wire on hose from ETO cylinder to MGB - Filled MGB to 2".

December 9, 1964

o800 MGB @ .1" H₂O. SGB @ 1.25" H₂O. Turned on heating wire and set @ 150°F. Filled MGB to 2" H2O. Prepared to remove contaminated culture bottles from box.

Commenced test to determine cause of non-sterile test specimens.

- 1300 1. Took two resistors from card group #6, and one cap and bottled in main glove box.
 - 2. Placed a bottle in small glove box. Held one bottle to air inlet on small box with cap off as air vas discharged into small glove box.

Placed remaining parts from card group #6 in small box with bottles (bottles and parts went in at same time).

- 3. Placed one part in one bottle except for one bottle that has a cap and resistor. Nut and bolt for card group 6 was placed in bottle.
- 4. Removed all bottles from small box to large box from large box to room and took to Palo Alto for tests.
- 5. Placed new bottles (9) in main glove box.

December 10, 1964

0900 Ran test on PC card 002 on work bench.

Found temperature to be 78° , 3° more than box so moved test set up next to glove box. Temperature dropped 3° to same temperature that was in box. Found BB OOl varied 15 MV per degree F. over a change of 3° .

Ol700 Took atmosphere sample from glove box for chromatographic analysis for water vapor content.

Removed both gages on the locks to obtain fittings for obtaining a sample of air. Trying to locate a hose to run from air sampler to fixture.

December 11, 1964

- 15:00 Bottled J009, B009, F009, G009, H009, K009, and A009 in separate bottles in the large glove box. Hoo9 and K009 were bottled in test tubes.
- Removed bottles from box and placed 8" pie pan in box and "hair" humidity gauge. Gauge is reading 40% R.H.
- 16:00 Took bottles to P.A. for sterility test.

December 14, 1964

- 08:00 Found MGB pressure at .1" H₂0. SGB at .6" H₂0 charged MGB to .8" H₂0.
- Placed tape and two strips of 10² spores in large box.

 Four bottles of nutrient in large box, one of the two spore strips (100) were placed in each bottle (2). Dipped finger of main glove box glove in one jar of media. Transferred one bottle to small box and dipped finger of right glove in jar. Also placed pie pan in small box. Held pie pan over glove port with left glove. Removed right glove and replaced with new glove. Maintained positive pressure. Transferred bottle and pie pan to main glove box. Transferred four bottles from main box to room.
- 11:30 Started purging M.G.B. with ETO. Placed silica gel in M.G.B. and removed cover.
- 15:45 Opened lock from SGB to MGB; began purge to sterilize SGB. Completed @ 16:00.
- 16:00 Placed capacitors in oven for heat sterilization.

December 15, 1964

- 10:00 Purged large box and small box together ETO read 24 and water vapor read 2.8.
- 13:00 Continued to investigate cause of non-sterile specimens.

 Sterilizing entire glove box system.

December 16, 1964

- 08:00 Found box pressure at .1" H₂0. Box system being sterilized.
- 10:00 Placed 18 large bottles and two small bottles in glove box.

 No bottles were in box prior to this time.

 Placed humidity indicator in box to take reading.
- 10:45 Box at .4" started fill and purge.

 Left box at 1.4" H₂0.
- 17:00 Found glove box at .5 in Filled to 2" before leaving Secured ETO bottle and turned off heater.

December 17, 1964

08:00 Box system pressure at .1" H20. Charged to 1.5" H20.

11:00 Connected humidified sample connection of M.S.A. to small glove box. Ran zero gas and span gas through M.S.A. % water vapor section. Found span to be OK, but zero to be off (1.2). Readjusted zero.

Took a reading from small box going directly from box to M.S.A. (no pump) vented exhaust to room to obtain required differential pressure.

Reading at small box was 2.1% water vapor by volume.

Reading at entry port was 2.0% indicates M.S.A. is unreliable for relative humidity determination.

16:00 Made relative humidity measurement of M.G.B. read 30% R.H. Using an asperating hygrometer.

December 18, 1964

- 08:00 $M_{\bullet}G_{\bullet}B_{\bullet} = .2 \text{ inches } H_{2}O_{\bullet}$
- 12:00 Turned fan on in M.G.B.
- 13:00 Placed suspension line for components in M.G.B. Removed silica gel from M.G.B.
- 14:00 Hung all components on line including "T" series capacitors which were placed in M.G.B. at 12:00.

 Placed paper clips in box (for use as hangers).
- 15:50 Inserted 300 ML distilled water into M.G.B.
- 16:30 Removed wet and dry bulb humidity indicator.

December 19, 1964

10:30 M.G.B. at .1" H_2 0. S.G.B. at 1.3" Filled to 2" in M.G.B.

- M.G.B. at .1" H₂O S.G.B. at .7" H₂O. Bottled 10 capacitors in test tubes (also 1 spore strip) in M.G.B. removed. Inserted humidity indicator. Outside .DB. 72.5° F. W.B. 61.5° F. Reading on humidity indicator, in box. D.B. 74.0° F, W.B. 63.0° F removed humidity indicator.
- 1600 Charged M.G.B. to 1.8" H₂O with sterilant gas. Flodded cart with sterilant after connecting supply lines. Took 10 samples to P.A. and placed in incubator (T001 to T010, 48 now capacitor sterile time period specimens). Muffen fan ran during period while in lab.

- 0800 . ! inch in large box. . 4 inch in small box turned on fan in box.
 Charged box (large to 1.0" in.
- O900 Placed wet and dry bulb humidity indicator in M. G. B. Poured H₂O on solder pot and vaporized. Will continue to add water vapor until desired reading is achieved.
- 1000 Placed 3 sterile air flasks in oven at 150°C.
- Recalibrated MSA changed amplifier from unit #2 to #1 found zero calibration is more satisfactory this way.

 Found that running ETO gas into the MSA and exhausting through a head of water in cart resulted in inaccurate span readings. Removed exhaust, hose, and vented MSA to
- Bottled 10-22 hour capacitors for sterilization time period determination.
- 1645 Took 10-72 hour capacitors to PA for inculation.

- 0800 Main box pressure at .1" H₂O Small box pressure at .5" H₂O. Humidity 30%. Started fan.
- O815 Charged Main Glove Box to 2:0" H₂O Commenced calibration of M.S.A.
- Placed J. P. L Hygrometer in large glove box and read humidity using outside indicator. Reads 45% R. H.
- Found water vapor unit of MSA would not span. Refilled water bottles in back of unit. Unit still would not span except on gain of 5. But on gain of 5 zero would read more than span. Tested temp of 90° water vapor box. It was 105°F. Should be 90°. Readjusted Chromalox to 90°.
- 1500 Removed air bottles from oven.
- Tested new test fixture for &CRE run on bench. Fixture looked good.

0800 Found box press at .1 inc" SGB at .4

Placed wet and dry bulb RH in Main Glove Box
Fan in MGB ran all night and is still running.
Reading of RH in MGB with wet dry bulb is 35%.

- Turned on soldering iron and hand solder PC cards 004 007
 005 008 010. Cut PC card 007 in 3 pieces and placed in 3
 bottles. Card 007 was dip soldered first. Flaced all components
 of PC card 004 in bottles. Flaced remaining parts (5 resistors,
 1 card) of PC 009 in bottles. PC 004 and PC 009 were dip
 soldered with no component on them.

 Removed 13 test tubes and 9 bottles. PC 004 and 009 were cut
 in 1/2 and bottled. Placed bottle of Rosen from bench in MGB.
- Dip soldered remaining 4 cards with all components on cards. Temp. in MGB reached 90°F during dip soldering.
- MGB cooled to 75° checked out PC card 005 readings were low.
- 1600 Removed specimens from Glove Box and took to Palo Alto.

0800	MGB pressure at .1" H20. Charged to 1.5". SGB at .1. Increased pressure to .9" by inserting Rt Hand glove.
0815	Inserted W. & D. bulb thermometer in G.BR.H. 30%
0930	Placed sterile cotton holder in oven for heat sterilization.
1130	Removed W & D bulb thermometer from glove box. R.H. 35%. Charged Cart system with ETO/freon 12. (20 psi)
1300	Running ACRE checks on MGB assembled cards.
1600	Completed new bench check cable assembly.

- O800 Found MBG at.1" H20 charged to 2" H20. SGB at .7". inserted humidity indicator. R.H. 32%
- Continued to run test on P.C. cards dip soldered in MGB. Readings have not stabilized. Will run test on bench assembled P.C. cards, which will include insertion and soak in M.G.B.
- 0930 Removed sterile cotton filter rig from oven.
- 0945 Inserted filter rig and sterile cotton into MGB for surface sterilization.
- O1300 Two ACRE problems: (1) Tape reader on test station would not stop on command from I .C.S. Found interference in command on program tape and auto command from manual buttons. As manual buttons perform no usefull function, decided to eliminate buttons from circuit. This was done by jumpering 3 relays in control mod. (2) Found no freq. measurement or T. & F. self check. Trouble was a blown fuse at + 15V in rear I.C.S. power supply. After replacement of fuse the + 15 was low at T & F. Adjusted + 15 for 15 at T & F. This should improve operation of T & F.

- O800 At end of day, on 12/30/64, isolated entry lock to check for leaks.

 Found entry lock reading a slight vacuum and about .2" positive pressure in M.G.B. Both chambers have slight leaks, but experience has shown we can maintain a positive pressure over a 4 day period in the system.

 Charged M.G.B. to 2.0" H2C.
- O830 Placed W & D bulb humidity indicator in MGB. Reads 31% R.H. Will allow indicator to remain in box to raise R.H. slightly by ev aporation from wick.
- 1000 Took 21 test card groups to Palo Alto for heat sterilization and inoculation.
- Assembled PC cards on bench (013, 014, 015, 016) APX. 30 min. required for each card assembly. Read each card 6 times on bread-board prior to assembly. Read 013 6 times after assembly. Read 011 in MGB. Readings were bad. Found dirty contacts on card cleaned card and obtained good readings.
- 1600 Read humidity in MGB 32%.

- 0800 MGB was at .2 recharged box to 1" H20. Turned fan on in box. SGB was at 1" and remains at 1".
- O845 Placed R.H. indicator in MGB. R.H. 30%. Will leave indicator in box to allow R.H. to increase.
- 0915 Installed cotton filter in S.G.B.
- Placed 5 wire-to-wire solder specimens in MGB and soldered them. Removed specimens immediately after soldering. Placed 5 wire-to-wire solder spec. on bench outside MGB and soldered same.
- 1400 Took P.C. card specimens 050-059 to P.A. for heat sterilization and inoculation.
- 0830 to 1400 Ran test on PC 14, 15, 16 as assembled on bench and checked on bench.

 Ran test on PC 17 as a bread board then assembled PC 17 on bench.
 - 1600 Received 21 inoculated circuits, not assembled, from Palo Alto lab.
 - 1630 Removed R.H. indicator from MGB.R.H. 35%

0800	Found M	GB pressure	at .1"	H20.	Charged	to	1.0"	H20.
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- 0830 Placed R.H. indicator in M.G.B. R.H. 35%.
- 0900 Removed R.H. indicator from M.G.B.

1700 Charged M.G.B. to 1.4" H20 and secured.

- O800 Found MG pressure at .1" H20. SGB at .7" H20. Charged MGB to 1.0" H20.

 Placed R.H. indicator and card groups O29 and O30 and spore strip in M.G.B.

 R.H. 35%.
- 0930 Trouble shooting ACRE. Found:
 - 1. Shorted transistor in power supply replaced with substitute unit.

 Found open transformer lead in-CV section. Resoldered same.
 - 1. Thorted 20041's transistor on emitter follower card
 - 1. Open 2N428 transistor on clock driver card for output of P2. Replaced both cards.
- Hung cards 029 and 030 on line in M.G.B. Humidity (R.H.) 36%.
- 1500 PC 018 was dip soldered on bench-no test run.
- 1600 Tested PC cards 31 to PC cards 39 with bread board on bench. PC card
 038 would not read AC. Found coil to be OK. No further testing was done
 on 38 at this time. Card was replaced in bag and placed on bench. All
 other cards (029 through 039) were placed in M.G.B. and hung on line.
- 1710 Charged box to 1.2" H20. For last hour have been running checks on cards which have been in M.G.B. for some time. Note a large drop in voltage across coil on most cards, cause not yet determined.

- O800 Found M.G.B. pressure at .1" H20. S.G.B at .3. Charged M.G.B. to 2" H20. S.G.B. to 2^o with sterile air.
- O815 Placed R.H. indicator in M.G.B. R.H. 38%. Zero'd and spanned ETO cell of M.S.A.
- Sent Zero gas through MSA ETO side, and rezero'd unit span with gas from
 ETO bottle. Set at 23%. Read gas in MGB at 19%. Purged system with M.G.B. gas
 read 23%.
- 1005 Took sample of ETO bottle on service to Palo Alto for analysis.
- 1150 Continued reading of cards made in M.G.B. Discovered that low readings are probably due to dirty contacts on card or in test fixitive, or both. When clips are used on components to extract test signals, readings are only off slightly from original bread board readings.
- Received call from Bill Tuttle, P.A. Chem. lab., that gas sample read 21.4% by volume ETO. Will repeat test tomorrow using gas chromatograph.
- Placed a 102 spare strip in bottle of sterile broth to see if spores will grow in lab environment without inoculation.
- 1655 Charged M.G.B. to 2.1" H20.

Found M.G.B. at .1" H20. S.G.B. at .3" H20. Rigged R.H. indicator. R.H. 30% 0800 0900 Assembled cards on bench and continued to check cards in box and bread boards being prepared for assembly in box or on bench. 1000 Obtained sample for chromatographic analysis of ETO concentration. Bottle on service being used. 1300 Obtained second sample for chromatographic analysis of bottle on service. 1400 Obtained sample from unused bottle for chromatographic analysis. Obtained sample from unused bottle for gas spectrometer analysis in P.A. 1515 1530 R.H. 35% Shut R.H. indicator cap.

- 0800 Found M.G.B. at .1" H20. charged to .7" H20. S.G.B. at .8" H20.
- Rigged R.H. indicator. R.H. 30%. Noted jar in which 100 spores had been placed is contaminated. This jar was left sealed in the lab environment without incubation; or agitation.
- Assembled, less dip soldering, 029 through 034 in M.G.B. Soldering iron heating unit failed in service.
- 1400 Took card groups 060 through 074 to Palo Alto for heat sterilization and inoculation.
- Returned from P.A. with cards 050 059. Have been heat sterilized and inoculated.
- Removed old iron from MGB with R.H. indicator. Purged entry lock with ETO before placing new element for soldering in glove box.

1/12/65

- 0800 Found glove box at .1" H20. Charged to .8" H20.
- 1100 Continued assembling printed circut cards. 472w Ungar soldering iron heating heating element failed after 3 hr. of service.
- Replaced Ungar soldering unit that failed with new $37\frac{1}{2}$ w unit. Continuing assembly of PC cards.
- 1700 Completed assembly of card series 029 through 039 less dip soldering.

- O800 Found M.G.B. pressure at .1" H20 S.G.B. at .2" H20. Commenced heating up M.G.B. solder pot to dip solder cards O27 through O39 (less O38)
- 0830 Commenced dip soldering cards 029 039 (Less 038)

- 1430 Commenced testing all cards M.F.G. in M.G.B.
- 1730 Secured testing cards. Cards are reading erratically; generally on the low side.

- 0800 M.G.B. gage isolated. Found vacuum in gage hose. Slight pressure in entry lock .1" H20 in M.G.B. .1" H20 in S.G.B. charged S.G.B. to 2.1" H20.
- O830 Commenced checking cards made yesterday in M.G.B., and cards from past tests still in M.G.B. There seems to be a tendency for the cards to return to normal about 24 hours after manufacturing.

- Placed cards 030, 031, 032, 033, 034, 035, 036, 037, 039 in interchange lock. Kept card 029 in M.G.B. to run some component replacement tests.

 Card 038 failed following heat sterilization and is out of the system.
- Removed cards 002, 005, 008, 011, 012, 013 from M.G.B. for bench test

 Placed a set of non-heat sterilized and non-inoculated components in

 M.G.B. Will replace components on card 029 with these components one by

 one and note changes.

- 0800 Found M.G.B. at .1" H₂O. S.G.B. at .4" H₂O.
- O830 Continued investigation of boards manufactured at various locations. Determined yesterday that cleaning boards with detergent rather than alcohol following dipping is more effective and that solder flux has a definite effect on the board readings.
- On bread-board setup, found a loose resistor connection which accounts for readings which vary at test point 10.
- O930 Commenced bread-board check out of remaining inoculated and heat sterilized boards.
- Transferred boards 029-039 (less 038) and 20 bottles of growth media to interchange lock prior to S.G.B. for cut up and bottling this afternoon. Exchanged sterile air in small glove box by "feed-and-bleed".
- Placed the following sets of parts in MGB and hung on mylon cord + 2 spore strips.

PC 050, 051 053, 045, 046, 052, 055, 057, 054, 059. Took 029-039 (less 038) to Palo Alto in 30 bottles + 1 bottle containing 2 spore strips.

1/18/65

- O800 Found M.G.B. pressure at .1" H₂O. S.G.B. at .3" H₂O. Found nylon "clothesline" dropped over weekend. Parts on line are haphazardly confused. Will use these parts as sterility test specimens. R.H. 34%.
- O830 Received call from Palo Alto. Jars 33-2, 37-2 and 39-2 are contaminated with B globigii. 30-2 is suspect. All these jars contained 1/2 PC. card, 4 capacitors and a coil.
- Restrung the clothesline using an aluminum bar to support the "door-side" end. Replaced the right hand glove in the S.G.B. which had a pin hole leak made when bottling the last half of card 39 on Friday. Prior to changing glove emptied one cylinder of air through the cotton filter, bottled the cotton, replaced the cotton, and re-installed the filter holder. Opened interchange lock and commenced sterilization of entire system.

1/19/65

- O800 Found GD pressure at .1" H₂O. R.H. 38%. Started purge of box as continuation of 1/19/65 effort. Stopped at 8:35 when valves started to freeze. MSA reading 15.
- Commenced checkout of card groups. Went to Newark to pick up sample flask. Bottled 4 coils and 5 capacitors which had been in M.C.B. since Friday (15 Jan).
- Took bottled specimens to P.A. Picked up 16 jars of nutrient.
- Received sample bottle. Attempting to obtain a representative sample of gas with which to span M.S.A. Liquid tends to boil off From 12 first, cooling mixture below boiling point of ETQ. Initial gas is rich in Freon, final rich in ETQ.
- 1630 Placed cans in oven for heat sterilization.

1/20/65

0800 - 1700 Ran bread board tests on P.C. card groups using acre.

Filled out chart on status of 99 groups of parts in system.

1/21/65

0800 - 1700 Ran test on card groups in bread board form using acre.

Removed plastic tape on 6 cap and placed in jars for sterile test. All operations taking place in M.C.B. used 6 jars.

1400 Took 5 P.C. cards, 6 jars with bare capacitors, 2 jars with capacitor's wrappings, and 5 bare capacitors to P.A. for incubation, will inoculate the 5 capacitors and 5 P.C. card circuits.

1700 Filled M.G.B. to 2" H₂C.

1/22/65	
0900	Placed circuits 60 through 74 (less 65 and 70) in M.G.B. for sterilization. Tested circuits 80 through 88 on bench bread board taking four or more readings of each circuit. All parts marked by set number.
0905	Placed R. H. indicator in M.G.B. R.H. 38%.
1030	Placed circuits 47, 48, 49, 58 in M.G.B. for sterilization.
1600	Took R.H. reading; 36%. Capped water jar on R.H. indicator.

1/25/65	
0800	Found M.G.B. at .1" filed to 2". Received word from P.A. that t. Celephane wrap on capacitors are contaminated. Continued to run card test bread board acre.
	Completed cards 89 through 99.
1300	Paper program tape broke. Duplicated a new tape for acre.
1645	Placed all cards, 80 through 99 in box and sent to Palo Alto for inoculation.
1700	Filed M.G.B. to 2.6".

1/26/65

- O800 Found box at .1" H₂O. Charged to 2.0". H₂O. Commenced assembly of circuits 60 through 74 (less 65 and 70) 47, 48, 49, 58 in M.G.B.
- O900 Commenced work on changing plug in S.G.B. to fit test rig.

Commenced checkout of circuits 18, 19, 20, 21, 22. Assembled on bench.

- Placed circuits 18, 19, 20, 21, 22 in M.G.B. for surface sterilization. Also placed 5 bare and 5 scotch tape covered capacitors in M.G.B. Placed circuits 75, 76, 77, 78, and 79 in M.G.B. These circuits were checked out on bread board, inoculated, but not heat sterilized. Will test to see if more stable readings results after assembly. Also placed 12 jars of media in M.G.B.
- 1500 Prepared 5 scotch tape coated aluminum plates and 5 not coated for heat sterilization and inoculation in Palo Alto.
- Solder iron in M.G.B. failed. Replaced bad element with new element in M.G.B. could not remove tip from bad element. Placed tip from bench in M.G.B. to be used with new element.

1/	27	/65
-/	-1,	, 0,

0800	Found box pressure at .8" H ₂ C unexplainable. The fan was found to have a green substance deposited on the blades. Outward appearances indicated a fungi or algae formation. The fan was removed and taken to Palo Alto for analysis of this substance.
0900	Assembly of circuit boards continued. Bread boarding and ACRE checkout of PC 040-044 commenced.
1030	Reports were received from P.A. that 1) the green substance on the fan blades was not a fungus but merely a deposit possibly caused by the lubricant in the fan. 2) The gas analysis performed using a sample from the large ETO flask; indicated 24.9% ETO concentration, considered within experimental error.
1300	P.C. components placed in glove box and process of suspending on line was initiated. Inserted also this time were jars of broth and capped test tube of the nutrient broth (P.C. cards 080 to 099).
1645	Placed humidity indicator in glove box R.H. 35%. Located Penngas cylinder on receiving dock. Will attempt to receive tomorrow.
1705	Purged box with fresh ETO and charged to 1.8" H20.

1-28-65

0800	Found main box pressure at 1. Charged to 2.0 H ₂ 0 Rigged R.H. Indicator R. H. 38%
0900	Continued assembling R. C. Cards.
0930	Placed new soldering from the in M.G.B.
1300	Soldering iron failed.
1600	Commenced assembling P.C. Cards in boxes on bench.

- O800 Found M.G. box pressure at .5" H₂0.

 Continued assembling P.C. Card groups 13,14,15,16,17 in boxes on bench.
- 1100 Commenced ACRE check of card groups 18, 19, 20, 21, 22 (mfg. on bench) in M.G.B. readings show some rise in D.C. readings.

 B ottled 5 capacitors with tape covering and 5 without tape covering in M.G.B. + 1 SPORE strip.
- 1300 **Commenced** assembly of card groups 75, 76, 77, 78, 79.
- 1400 Purging S.G.B. with remaining 2 bottles of sterile air.
- 1645 Charged 2 bottles with air and one bottle with sterile N_2 . Will attempt to place in over on Saturday or Sunday.
- 1730 Charged MG.B to 2.2" H_2 0.

1-30-65

- Placed 2 tanks air in oven and 1 tank N_2 in oven for heat sterilization cycle.
- 1215 Charged M. G. B. to 1.2" H₂0. Filled cart with ETO.

- O800 Found main box pressure at .1" H₂0 Charged 1.0" H₂0 Continued preparations for card assembly
- 0830 Turned off heat sterilizing oven in preparation for sterile N_2 and air flask removal

Received Penn gas and connected to M.G.B.

- 0930 Removed two sterile air and 1 sterile N_2 flask from oven. Connected to cart. Charged cart to connecting point with Penn gas ETO/Freon 12.
- 1030 Checked out circuits 18-22 with ACRE and compared readings with those taken 1-29-65.
- 1300 Inserted circuits 40-45 and 50-55 in MGB. Also inserted jar containing inoculated metal strips to be used as control. New glove inserted to be sterilized before entry into SGB for replacement of left glove.
- 1500 Circuit assembly continued and circuit compnents newly entered into M GB hung on line.
- 1600 ETO cdor detected in atmosphere. Leak located in door seal. Sealing compound put over area of leak.

Feb 2, 1965

0800	Found MGB pressure at .05" H ₂ O and SGB at .1.
	Filled MGB to 1" H ₂ 0.

- 0930 Filled SGB to 4" with sterile air.
- 1000 Started leak check of MGB & SGB using SNOOP Unable to detect leaks.
- Assembly of circuit boards continuing.
 Rubber bag sample of MGB atmosphere taken for analysis.
- 1300 Test run of PC 022 using ACRE taken. Readings agreed with previous days readings.
- 1530 Gas analysis of MGB atmosphere inconclusive. Second sample taken. Glove box leaks still quite apparent.
- Small glove box pressurized to 6"H₂0. Leak detected at connector. Screws on connector plugged.

Gas analysis still inconclusive. New method of obtaining sample will be devised.

Placed 12 jars in MGB, 1 spore strip 1 soldering iron heating element, box gaskets, and card sets 24 thru and including 28 in plastic bags.

No removal of parts from bags at this time.

- O800 Main glove box retained about .5" H₀0 ressure overnight. SGB at .2" H₀0. Repressurized to 2"
- 0900 Circuit assembly continuing: P.C. boards 13-17 placed in metal cans with sponge rubber padding. Each circuit tested with ACRE.
- 1100 Sponge pieces cut to allow for packing 15 circuits in glove box
- 1330 Gas sample taken of MGB for analysis.
- 1430 Hand soldering heating element failed. First placed in operation at 0900 Placed in glove box at 1700 on 2/2/65.
- Dipped soldered PC cards 040, 041, 042, 043. 044, 075, 076, 077, 07 $\hat{\epsilon}$, and 079. Box temperature reached 94°F. Operator of cart purging MGB while dipping in progress. Box became filled with smoke.

Feb 4, 1965

0800	Found positive pressure in both glove boxes. Charged MGB to 2.0" H ₂ 0.
0830	Bottled sterile cotton filter in SGB and replaced. This filter has had 2 flasks discharged through it when purging SGB. Charged SGB to 2" H ₂ O.
0900	Commenced page of MGB system using Penn gas. Will continue to purge for remainder of day.
1300	Shifted ETO supply to the baffle area of MGB.

Feb. 5, 1965

0800	MGB Pressure was at .1 inches
	Filled to 2" for start of purge cycle
	SGB was at 0.1" filled to 2.0"

- O900 Purged MGB to remove all remaining air. Purged by gas decantation method. (Fill with ETO and pumped every $\frac{1}{2}$ hour).
- Developed a crack in right side of MGB after pressure reached 6" H₂O+ in MGB.

 Crack is in external lamination of 1/4" thick safety glass.

 Applied plastic tape over entire length of crack.
- 1200 All purging operations were terminated for remainder of day.

Feb. 6, 1965 (Saturday)

MGB at .3" H₂O Charged to .7" H₂O SGB at .1" H₂O charged to 4.0"H₂O Left Instructions for Monday Work

Feb. 8, 1964

O800 Placed solder pot and hand tools in small glove box soldering iron, flux bottle, and 25 cards.

I 18 19 20 21 22

II 47 48 49 80 81

VIII 58 66 67 82 83

IX 68 69 71 84 85

X 72 73 74 86 86

O900 Placed bottles in interlock (all bottles in MGB)
Place card tester box from MGB to SGB.

O930 Mixed potting compound groups. Placed 2 groups in oven to begin heat sterilization cycle.

Potted 5 resistors in rubber tubes for initial potting evaluation test.

1600 Dip soldered PC cards in Group II and VIII

1930 SGB Temp. 80°charged to 4" and secured.

Feb. 9, 1965

0900	Hand soldered cards that were dipped in SGB on 2-8-65. Cards remain in SGB for testing.
1600	Measured card group # 7 & 8 in SGB.
1500	Placed can lids, clamps, and wires in oven at 150°C for 24 hours.
1700	Filled SGB to.3" Filled MGB to .3"

Feb. 10, 1965

0800 Found	MGB at .1. Charged to .8" H ₂ 0. SGB at .1"
0915	Hung 20 capacitors dipped in H ₂ O spore solution, 20 dipped in Acetone spore solution, and 20 with Acetone solution placed on capacitors using a pipette. Also hung 6 glass spore strips.
0935	Turned hangers on metal plate specimens in MGB
1600	Completed ACRE tests on cards 13, 14, 15, 16 and 17.
1645	Bottled 10 metal plate specimens, 5 with Scotch tape + 1 spore strip.

Feb. 11, 1965

0800	MGB at .1 SGB at .1
0930	Bottled 5 H ₂ O dipped, 5 Acetone dipped, 5 Acetone pippetted, and 1 glass spore strip in MGB.
1105	Commenced dip soldering cards in sterile N_2 after charging atmosphere in SGB.
	Group IX & X (68 69 71 84 85 72 73 74 86 87)
	Hand soldered cards
	Temperature in SGB reached 130 F.
1600	Placed 35 jars of media in main glove box. Pumped MGB to .7" H ₂ 0.
1730	Charged MGB to .5" H ₂ O after purging Charged SGB to 4" H ₂ O with Sterile N ₂ . Started fan in MGB and secured.

Feb. 12, 1965

0800	Found M.G.B. at .1" H ₂ 0. Commenced purge cycle. Purged for 10 minutes and then charged to .6" H ₂ 0. S.G.B. at .1" H ₂ 0 sterile nitrogen.
083 0	Rigged M.G.B. humidity indicator R.H. 24%. Bottled 5 water dipped, 5 acetone dipped and 5 acetone pipetted, capacitors.
0900	Cleaned group $\#$ 9 & 10 (N2 cards) in SGB with detergent & H_2^{0} solution.
0930	Tested cards on ICS-ACRE. Found R.H. and rosin accumulation on cards. Unable to get a valid test. Removed all cards in SGB to MGB with test fixture soldering iron hand tools. Placed jars from lock in S.G.B.
1130	Placed 1 flask sterile air in oven for heat sterilization.
1400	Five assemblies potted in MGB using heat sterilized potting compound. The compound was inserted in glove box on 2-10-65
1500	Tested PC 82,58,81,80,67,66, and 48
1600	Placed 76, 79, 78, 77, 75 in cans in ETO in MGB. Removed from MGB to bench.

Feb. 15, 1965

0800	Found M.G.B. at .1" H ₂ 0
	Found SGB at .1" H20
0900	Bottled 5 capacitors dipped in water spore solution, 5 dipped in acetone pure solution, and 5 dipped in acetone spore solution applied by pipette.
0010	Ran I.C.S. test on ETO cards in can on bench.
0011	Nan second test on group 7 & 8 (air) in air. Group 8 ready for canning.
1300	Ran test on N ₂ group. Test #1 in N ₂ .
1600	Purged MGB 2 cycles
1630	Tested RH in MGB -> 25%.

Feb. 16, 1965

0800	M.G.B. at .1" H ₂ 0.
	S.G.B . at .1" H ₂ O Charged M.G.B. to .8" H ₂ O.
	S.G.B. to 1.5" H ₂ 0 with St N ₂
0830	Bottled 5 wat er dipped capacitors, 5 acetone dipped capacitors, and 5 acetone pipette capacitors.
0845	Commenced taking readings on cards manufactured in sterile air and sterile \mathbf{N}_2 .
1300	Substituted Card #98 for Card NO 71 because of a bad component on Card #71. These are sterile N ₂ assembled cards.
1400	Commenced canning cards in St N ₂ Canned cards 72, 73, 74, 78, 81.
1530	Displaced sterile N ₂ with sterile air. Commenced canning cards in sterile air.
1715	Completed canning of cards 58, 66, 67, 82, 83 in sterile air. Purged box and secured.
1730	Commenced running 1st test on cards canned in St N2.
1815	Completed runs in can of cards 72, 73, 74, 86, 87, looks bad
1830	Secured after purging M. G. B.

Feb. 17, 1965

0800	Found M.G.B. pressure at .1" H ₂ 0
	Found S.G.B . pressure at .4" H20
0830	Purged M.G.B. Rigged humidity gage and read humidity at 25%.
1300	Run #2 on ETO cans, N_2 cans, air cans.

Feb. 18, 19**65**

0900	Cut up and Bottled cards 88, 48, 49, 80, 47, 68 69, 98, 85 in MGB. Took to PA
1330	Bottled cards 60, 61, 62, 63, 64. They remain in LGB.
1800	Placed 48 jars of sterile growth media in MGB.

Feb. 19, 1965

0800	Found MCB at .1" H20 SGB at .1"
1000	Placed portable ETO sterilizer with 10 capacitors in pure ETO (atmos. press.) in MGB
1400	Bottled 67 and 71 in SGB and took to PA Bottled 18, 19, 20, 21 and 22
1630	Removed Capacitors from portable ETO sterilizer in jars and removed jars and sterilizer from MGB
1700	Took capacitors to PA
1730	Placed portable ETO sterilizer in MGB box
1800	Changed MGB to .3, SGB to 3.0

February 22, 1965

0800	Found M.G.B. at .1" H ₂ 0 S.G.B. at .1" H ₂ 0
0830	Bottled 11 capacitors sterilized in pure ETO.
1100	Bottled PC 074, 075, 076, 077, 078, 079, 086, 087 Removed CHO 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21 with PC 74 thru 79 and 86, 87, and took jars to P.A.

1530 Filled MGB to .4" H_2O

February 23, 1965

O800 Found MGB at .1" H₂O. S.G.B. at .1" H₂O

Allowed canned printed circuit cards to surface sterilize.

Worked on final report inputs.

February 24, 1965

0900 Bottled PC 013, 014, 015, 016, 017,

1645 PC 058, 066, 081, 082, 083, 084

Two paper spore strips
Two glass spore strips

Removed bottles from M.G.B. and took to P.A.

Placed plastic pure ETO cylinder in main glove box.

February 25, 1965

0800 M.G.B. .1" H₂0. S.G.B. .1" H₂0.

February 26, 1965

0800 M.G.B. at .1" ${\rm H_2O}$. S.G.B . .1" ${\rm H_2O}$.

1600 Bottled 10 capacitors which had been exposed to pure ETO and took to P. A.

Appendix C EQUIPMENT ROUGH OPERATIONAL LOG

EQUIPMENT OPERATING LOG

M-56-65-1 Vol. II

DATE: 11/6/64

	T		[Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0000	0	Shut	Shut	0	,14	.4	N2A-S	Shut	Shut	Shut
0900	0	11	11	00	•4	.4	11	11	ff	tt
1000	0	11	**	0	1.2	1.2	11	11	11	11
1100	0	11	11	0	1.8	.2	Ħ	$\frac{1}{4}$ open	11	" .
1200	0	''	11	0	1.8	.2	11	Shut	11	11
1300	0	11	11	0	1.8	.2	11	11	11	11
1400	0	Oben	0 j en	0	•9	1.4	**	11	11	11
1500	0	11	11	0	•6	1 -4	ff	11	11	11
1600	0	"	11	. 0	6	1.4	11	11	11	11
1700	0	11	11	Ω	6	1.4	††	11	11	11
1800										
1900		<u> </u>								
1,00			†							
		1	† · · · · · · · · · · · · · · · · · · ·							
TIME	No Pos.	FLBP Pos.	St. Pos.	Ster B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 S	Ent. L.P.
0800	Shut	Shut	Shut	Shut.	Off	ETO	No Flow	_		4
1900	11	11	11	11	11	"	11			4
1000	"	"	"	11	11	"	11	_		4
1100	"	14	11	''	11	11	On	Not Sett	led Out	1.8
1200	"	11	11	"	11	11	††			1.8
1300	"	"	*1	11	11	11	11			1.8
1400	"	11	11	"	11	11	11			.9
1500	11	11	††	"	11	11	11			.6
1600	11	11	"	11	11	11	11	_		.6
1700										
1800	<u> </u>					<u> </u>		<u> </u>		
1900										<u> </u>
			<u> </u>							
									<u> </u>	<u> </u>
									ļ	1
TTME	Int.	M.B. Ten	1)			Int.	M.B.Tem	·		
0800	14	729F			1500	.6	740			
0200	.11	1.50			1500	.6	740			<u> </u>
1000	.) _i	720			1700				ļ	
1100	1.8	70°			1300				ļ	
1200	1.5	740			1900				<u> </u>	
1300	1.5	740						ļ		
1400	1.4	0,0								

LOCKHEED MISSILES & SPACE COMPANY

EQUIPMENT OPERATING LOG

Vol. II DATE: \$1-9-64.

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDE	Cas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit.	Pos.	Pos	S.O. Pos
8 0000	0	SHUT	SHUT	Ü	.2	.7	SHUT	SHUT	SHUT	SHUT
0900 9	0	11	11	0	.6	.7	11	11	11:11	11 11
1000 L	()	11	"	O	.6	.7	,,	"	11	11
1100 11	Ċ	"	11	0	.5	.7	''	11	11	"
1200 ¹²	Ü	"	11.	0	.4	.7	11	11	11	17
1300 ¹³	0	11	†t	o	.4	.7	"	11	"	11
1400 14	0	- 11	11	11	3"	3"	"	19	"	**
1500 ¹⁵	0	"	11	11	2"	3"	11	11	"	**
1500 ¹⁶	0	"	11	11	1.9"	2"	11	11	11	11
1700 ¹⁷	Ü	"	11	11	1.9	2"	''	"	11	11
1800										
1900										
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0 800 ව	SHUT	SHUT	SHUT	SHUT	OFF	ETD	NO Flow			.2
1900 9	11	11	11	11	11	11	11		1	6
1000 10	11	"	11	ti	11	11	11		1	.6
110011		"	11	*1	11	111	11			.5
1200 12		"	11	ŧt	11	'''	11			.4
1300 ¹³	11	11	"	11	11	11	"			.4
1400 14	,,	"	11	11	11	"	11			3.0
1500 ¹⁵	••	"	:1	11	11	"	"			2.0
1600 ¹⁶	-11	"	11	11	11	<u> </u>	""		<u> </u>	1.9
1700	٠,	"	11	**	11	11	11			1.9
1800										
1900										
***		1								
TTME	Int. L.P	M.B. Tem	,			Int.	M.B. Tem	١.		
0800	.2	73%			1500	2.0	680			
0200	.6	7.%			1500	1.9	650			
1000	.6	2%			1700	1.9				
1100	•5	;3 ⁶			1800					
1300	.4	730			1900				1	
						 			 	
1300	. 14	630	1	1						1

M-56-65-1

Vol. II 11-10-64

		}						Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDÆ	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
೦೯೦೦						ļ				
0900	U	SHUT	SHUT	<u> </u>	0.2	.2	N2Air-S	SHUT	SHUT	SHUT
1000			ļ		1.0	1.0				
1100	11	"	"		1.0	1.0	"	11	"	
1200	.'.	"	"	11	.9	.9	"	ļ' '	ļ	
1300	"	"	!!	11	.8	.8	,,		ļ	ļ
11+00	"	'1	11	11	.6	.6			l	
1500	"	!1	***	er .	.6	.6	11	f†	"	"
1500	"	'1		11	.6	.6	11	11	11	11
1700	. 11	11	11	**	.6	.6	11	11	11	"
1800	"	OPEN	OPEN	ŧł	1.0	1.0	"	Cracked		<u> </u>
1900										
		1								
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0800	OPEN	SHUT	SHUT	SHUT	OFF	ETO	NO FLOW	4	2	.2
1900	"	11	"1	"	11	11	IN	15	3	1"
	 	 "'	1		- (,	ļ		"		1"
1000		11	"	rr .	11	"	н	''	"	1"
1100				11	11	"	"	10	2.8	.9
1200	11	-,,	"	11	tij.	11	"	10	2.5	.8
1300	 	11	11	"1"	",	11		11	2.8	.6
1400	 		 			 "- "	"	 	2.6	:6
1500	11	11	,,	:1	11	 	 	1,	2.8	.6
1600	 	 	 		ØN	 	FLOW	23%	2.3	1.0
_1700	 	ļ	 			 			†	
_1800	 		 							
1900		 	 			†	<u> </u>		<u> </u>	
		 	<u> </u>			 				
	-		 			-	 		<u> </u>	
	Int.	M D Mom	 		······································	Int.	M.B.Tem	 	 	<u> </u>
TIME	Int.	M.B.Tem	 				73	T**	 	
0800	.2 1"	73°	 		1500_	.6	/3	 	 	
0200		730	 		1500	+	 	 	 	
1000	1"	73°	 		1700	1.0	72	 	 	+
1100	.9 .8	73			1800	+	 	 	 	
1200		730	 		1900	 	 	 	 	+
1300	.6	730	 			 	-	 	 	+
1400	.6	73°	<u> </u>			1	<u> </u>	<u> </u>	<u> </u>	

M-56-65-1

Vol. II

DATE: 11-11-64

						T	T	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TEE	Gas P.	Pos.	Pos	Flow	P.P.	B.P.	Posit	Pos.	Pos	S.O. Pos.
0.00		SHUT	SHUT	0	1	1	N ₂ Air-S	SHUT	SHUT	SHUT
<u> </u>	٠,	"	.:	11	.4	.4	''	11	"1	
1000		",		"	.4	.4	11	17	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	71
1100	''	₹4	**	ti	.4	.4	17	"	-1	11
1200	11	11	11	11	.4	. 14	11	††	11	11
1300		٠,	,,,	''	-3_	3	11	"	"	
1/100	•1	٠,		"	•3	•3	٠,	11		"
1500	"	''	"	"	.21	.21	11	11	"	11
1500	11	11	"	51	.21	.21	-,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	11	11
1700		"	71	-11	.2	.2	"	"	"	11
1 800										
1200										
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor B.P.Pos	Pump	On Serv.	M.S.A.	ETO S	H2O €	Ent. L.P.
0 000	SHUT	SHUT	SHUT	SHUT	OFF	ETO	NO FLOW			.4
1200	"	"	11	"1	*1	"				.4
1000	17 17	:1	"							-4
1100	",	11	Đ.	"	11	11	11			.4
1200	,,	11	t t	11	11	11	'1			.4
1300	.,	11	r:	11	1f	::	11			3
11:00	11	,,			••	''	"			3
1500	11	11	11	11	"	.,	11			.21
1600	11	11	tı	11	11	"	"			21
1700	21	:1	*1	*1	'1	11	11			.2
1800					. <u>.</u>					ļ
1900	<u> </u>					ļ	ļ			
		<u> </u>				ļ	ļ			
			<u></u>			<u> </u>				
	<u> </u>									
TIME	Int. L.P	M.B. Tem	<u> </u>			Int.	M.B.Tem	•	ļ	
<u>0000</u>	.4	740			1500	.21	75°			
0200	.4	74]		1500	.21	75° 75°		<u> </u>	
1000	.4	74			1700	.2	75°			
1100	• 4	74			1300					
1200_	.4	74			1900					
1300	3	74								
7500	.3	74							}	

EQUIPMENT OPERATING LOG

M-56-65-1 Vol. II

DATE: 11-12-64

			T		 		1	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	ВъР	R.P.	Posit.	Pos	Pos-	S.O. Pos
0800	8 0	SHUT	SHUT	0	.1	.1	MoAir-8	SHUT	SHUT	SHUT
	9 "	11	11	11	1,6	1.6	"	"	11	"
	10 "	11	11	††	11		11	11	11	"
1100	11. "	"	11	t)	11		11	11	11	11
	12 "	31	11	†1	"		11	11	t1	11
	13 "	11	11	"	1.1	1.1	11	11	"	11
1400	14 "	"	- 11	11	1.0	1.0	11	11	"	11
1500	15 "	11	11	11	٠		11	- "	11	"
1600	16"	11	- 11	11	- 8	8	,,		"	"
1700	17 "	11	11	F 1		9	- 11	11	t t	11
1800_	ļ		ļ						<u> </u>	<u> </u>
1900										
			ļ			ļ		ļ		
					- 	Ļ		ļ	ļ	<u> </u>
		-		Cons					·	
TIME	N ₂ Pos.	Pos.	St. Pos.	Stor B.P.Pos	Pump	On Serv.	M.S.A.	eto \$	1120 %	Ent. L.P.
0800	SHUT	SHUT	SHUT	SHUT	OFF	ETO	NO FLOW	ļ .		
1900	"	11	- 11	11		 	L			1.6
1000	11	"	11	11	- 11	<u> </u>			1	
1100	11	"	11	11	11				 	
1200	11	"	11	"	tt	 	 	 	 	
1300	"	"		"	T†	\	V	7	ļ <u>'</u>	\
1400	11	"	1!	11	!!	"	11		11	1.1
1500	''		***	"	11	"	"	"	11	9
1600	"		''	11	T!		*'	11	"	<u> </u>
1700	11	"	"	"	1†	"	!!	"	11	.9
1800	 					ļ	ļ			
1900	 		 _			 		-	-	
	 	ļ					ļ	 	 	
	 	 	ļ				ļ			
	Tnt	 	<u> </u>			Tut	 	 		
TTME	Int.	M.B.Tem				Int.	M.B.Tem	h•	ļ—	-
0800	.1	73 ^o f			1500	.9	75°	 	 	
0200	1.6	-	ļ		1500		750	 	 	
1000	1	-			1700	.9	740	 		
1100	 	1			1300	 	 	 	 	
1200	↓	↓			1900		 		 	
1300	1.1	740				 		 	 	+
1400	<u> </u>	<u> </u>	نـــــــــــــــــــــــــــــــــــــ	L		<u> </u>	<u> </u>	<u> </u>	<u> </u>	.1

M-56-65-1

Vol. II DATE: 11-13-64

	1		T				Ι	Return	Supply	T
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Gas P.	Pos	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos.
0°00	0	SHUT	SHUT	0	.2	.5	No Air-S	SHUT	SHUT	SHUT
0900	4	SHUT	OPEN	_0	1.0	2	11	11	"	OPE
1000	4	11	tı	U	1.0	2	τt	11	11	ti
1100	4	11	tj	С	1.0	2	"	tt	"	fr
1200	1 1	ŧf	11	()	1.0		,,	- 19	11	11
1300	1.	tī	11		1.0	1+9-	"	11		" .
1400	4	tt	11	0	1.0	1.8	11	11	11	11
1500	4	11	11	0	1.0	1.8	11	11	11	11
1600	22	OPEN	OPEN	0	.7	1.7	11	11	tt	tT
1700	O	11	"	0	1.6	1.7	No/Air-S	Ħ	۳	OPEN
1800	ļ									
1900	ļ					<u> </u>				
	.		<u> </u>			ļ				
	 	TT.RP		Ston						
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	1120 g	Ent. L.P.
<u>0800</u>	SHUT	SHUT	SHUT	SHUT	OFF	AR-ETO	NO FLOW			.2
1900	OPEN	"	"	"	11	"1	NO FI	OW		1.0
1000	11	-:-	:	<u> </u>	11	<u>;</u>	NO FLOW			1.0
1100	11	"	"	" "	**	11	NO FLOW			1.0
1200		"		11	11	1:	NO FLOW			1.0
1300	ļ.,	<u> </u>	L				NO FLOW			1.0
1400	"	11	11	***	11	"	11			1.0
1500	SHUT	",	"	11	11	11	11			1.0
1600	 	"	,,	,,,	.,	ETO	NO FLOW			.7
1700	OPEN	ļ <u></u>	 	"		ETO		·		1.6
1800	 									
1900										
			 							
										
	Int. L.P.	W D More				Int.	V D			ļ
TUE		M.B. Tem	}			1	M.B.Tem	`•		
0000	1.0	73 % 73	 		1500	1.0	74 74			
0200	1.0	73	 		1500	1.6	74			
1000	1.0	74			1700 1800					
	1.0	74								
1300	1.0	74			1900					
1400	1.0	74	-			 			 -	

M-56-65-1 Vol. II

DATE: 11 16 64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valva	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
0000	0	OPEN	OPEN	Ü	.1	74	No AIR-S	SHUT	SHUT	OPEN
0500	U	и	H	11	1.0	.4	<u>-</u> ,,	*1	11	"
1000	0	11	II.	11	.7	.4	"	11	11	11
1100	0	11	11	11	.65	.6	†1	11	11	. 11
1200	0	11	11	11	.6	.6	11	11	11	11
1300	0	11	t i	11	.6	.6	"1	11	11	11
1400	0	11	"	"	6	6	11	:1	11	11
1500	13.0	SHUT	OPEN	0	1"	1.4"	11	11	11	"
1600	13.5	SHUT	OPEN	0	•5	1.45	"	11	11	tf
1700	11	11	"	0	1.5	1.4	11	11	t t	"
1800										
1900	1		1							
						<u> </u>				
	1									
	<u> </u>									
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	eto 5	1120 S	Ent. L.P.
0800	OPEN	SHUT	SHUT	SHUT	OFF	ETO	NO FLOW			.1
1900	<u> </u>	"	"	11	rt .	11	11			1.0
1000		 	77	11	11	11	,,,			.7
	"	11	"1	'''	*1	е	11			.65
_1100 _1200	 	V	Ų		Ų	Ÿ	Ų		1	.6
	+		"	 	TT	, , , , , , , , , , , , , , , , , , ,				.6
1300	111	11	"	"	17	11	11			.6
1400	"	11	"		11	ETO-AIR	7.1		"	1"
1500		11	11	"	11	11	11		''	.5
1600	- 11	11	11	"	11	11	11	1.	11	1.5
_1700 _1800			 						1	
		<u> </u>								
1900			<u> </u>						1	
	1	 	 					<u> </u>	1	
	_	 		 		 			1	1
	Int.	M.B.Tem	1	 		Int.	M.B.Tem		1	
TTME		T		 	1500	1"	74°F	ì		1
_0800	1.0	73°F 73°F			1500 1500	.5	74°F		1	
0200	.7	73°F		 		1.5	740	 	 	1
1000	.65	73F		 	1700 1800	1 4.7	† · · · · · · · · · · · · · · · · · · ·	 	 	1
1100								 	 	
1200	.6	73°F	1		1900		 	 	+	+
1300	6	73°	₩ <u></u>	 		 	 	1	 	
1400	.6	13.	14	L	L	L	1	<u> </u>		!

EQUIPMENT OPERATING LOG

Vol. II
DATE: 11 17 64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valva	Filter
TDÆ	Gas P.	Pos	Pos	Flow	P.P.	B.P.	Posit.	Pos.	Pose	S.O. Pos
0000	14	SHUT	OPEN	. 0	1	4	NoATR-S	SHIPP	SHIM	OPEN
0500	14	"	11		1.0	.6		"	11	"
1000	14	- 11	11		.6	.6	*1	1"	**	11
1100	5	SHUT	SHUT	0	.9	. . 8	11	.,	11	. "1
1200	2	SHUT	SHUT	0	1.0	ā	11	18	*1	11
1300	0	SHUT	SHUT	Ü	3	<u>8</u>	*1	11	11	11
1400	0	11	11	0	.2	.9	"	11	11	T\$
1500	13.	OPEN	SHIP	0	6	1.2	71	t:	* 1	ti
1500	13	11	11	0	.6	1.2	t t		*1	**
1700	10	SHUT	SHUT	0	1.5	1.2	11	11	:1	11
1800										
1900										
			<u> </u>							
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO S	1120 S	Ent. L.P.
0 800	OPEN	SHUT	SHUT	SHUT	OFF	ETO_ATR	NO RION			
1200	"	11	11	f\$	**	11	11			1.0
1000		11	11	17	11	11	11			.6
1100		11	11	11	11	27770	17			
1200	*1	"	"	11	11	ETO	11			1.0
1300	11	"	"	ŧt	11	ETO	**			•3
11:00	**	11	.11	Ħ	t t	ETO	11			2
1500	"	"	"	11		ETO-AIR	FLOWS.G.	B. ∪	30%	.6
1600	' ;,	11	31	11	11	77	No FLOW			6
1700	11	"	11	11	71	ETO	NO FLOW			1.5
1800										
1900										
	ļ					ļl				
TTME	Int.	M.B. Tem				Int.	M.B.Tem	٠.		
<u>0000</u>	.1	73°			1500	1.2	740			
0200	1.0	73°			1500	.6	740			
1000	.6	730			1700	1.5	740			
1100	.9	76			1800					
1200	1.0	78 °			1900					
1300	3	760								
1400	.2	76°				l l				

EQUIPMENT OPERATING LOG

M-56-65-1 Vol, II

DATE: 11/18/64

		<u> </u>				ļ	ļ	Return	Supply	ļ
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos.	Flow	E-P-	B.P.	Posit.	Pos	Pos	S.O. Po
೦೦೦೦	0	SHUT	SHUT	0	1	1	N Air Sp	SHUT	SHIFT	OPEN
0000	0	11		"	1.6	.4	۱۱ کا	Ħ	11	11
1000	0	II	11	11	1.6	: 4	"	Ħ	"	11
1100	0	"	11	11	1.5	- 5	11	11	11	11
1200	Q	11	11	- "	1.3	- 8	11	11	11	11
1300	ő	11	11	11	1.1	1.0	11	ff	11	11
11400	0	SHUT	SHUT	0	1.0	1.6	N ₂ Air-S	SHUT	SHUT	OPEN
1500	0	11	11	11	1.0	1.5	11	11	f1	11
1600	0	11	- 11	11	1.0	1.4	11	11	11	11
1700	0	11	11	11	1.5	1.4	11	**	"	11
1800										
1900										
TIME	No Pos.	Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	H2O S	Ent. L.P.
0800	OPEN	SHUT	SHUT	SHUT	OFF	ETO	NO FLOW	-	_	.1
1900	11	11	"	11	11	11	11		_	1.6
1000	11	11	"	11	t!	TT.	11	_	_	1.6
1100	11	11	"	"	11	,,	11		1	1.5
1200	11	11	"	11	ř1	11	11	_	_	1.3
1300	11	11	11	11	11	11	11			1.1
1400	OPEN	SHUT	SHUT	SHUT	OFF	ETO	NO FLOW	-	-	1.0
1500	11	11	11	11	11	11	"	_	_	1.0
1600	"1	11	11	"	11	11	"			1.0
1700	OPEN	"	11	",	ti	11	"	_		1.0
1800									Ī	
1900										
		1								
TTME	Int. L.P.	M.B.Tem	,			Int.	M.B.Tem			
0000	-1	-73			_1500		73			
0200	1.6	73			_1500		73		1	
1000	1.6	73			1700	-	73		1	1
1.100	- *	73			1300					
1200		73			1900				1	
1300		73				1			1	
11:00	 	 3				 	 		+	

^{*} Secured Interchange Lock Door To MGB = Indications of Leakage

M-56-65-1 Vol. II

DATE: 11-19-64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	P.P.	B.P.	Posit	Pos	Pos	S.O. Pos
05.00	0	Shut	Shut	0	.1	-4	N2/Air-S	Shut	Shut	0pen
0500	4	open	11	11	1.5	2"	11	Ħ	11	"
1900	1	11	11	11	1.3	1.8	"	"	11	"
1100	2	11	"	11	1.2	1.8	"	11	11	"
1200	0	11	11	11	8	2.1	11	11	11	"
1300	0	"	11	11	•7	2.1	"	11	11	11
1400	0	"	11	11	•7	2.1	11	11	11	"
1500	0	Open	11	11	•65	2.0	ŤΙ	11	11	11
1500	0	11	11	11	•65	2.0	11	31	11	11
1700	0	11	11	11	1.0	1.0	ETOS	11	17	11
1800										
1900										
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0 800	Open	Shut	Shut	Shut	Off	ETO	No Flow	_	_	.1
1200	11	11	11	11	t1	11	11		_	1.5
1000	11	11	††	!!	н	11	"	-	_	1.3
1100	11	11	17	11	11	11	11	_	_	1.2
1200	11	11	11	11	11	11	11	_	-	.8
1300	11	11	11	11	11	11	"	_	-	.7
1/:00	11	11	11	11	11	11	"		-	•7
1500	"	11	n	11	11	11	11	_		65
1600	11	11	"	11	"	11	"	-	-	.65
1700	11	11	11	11	н		Flow	14%	2.0	1.0
1800									ļ	<u> </u>
1900			 	<u> </u>		ļ				ļ
			ļ			ļ				
						ļ				
	 		ļ			<u> </u>				
TTME	Int. L.P.	M.B.Tem	<u> </u>			Int.	M.B.Tem	<u> </u>		
<u>0000</u>	-	72	<u> </u>		1500	<u> </u>	73			
0200		72			1500	ļ. <u></u>	73		ļ	
1000		72		ļ	1700	1-0	73			
1100	-	72			1300					
1200	-	73			1900	ļ				
1300	-	73				ļ			<u> </u>	
1400		73								

M-56-65-1 Vol. II DATE: 11-20-64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valva	Filter
TEE	Gas P.	Pos.	Pos	Flow	Р.Р.	ВР	Posit	Pos	Pos	
0500	6	Open	Shut	Open	. 3	. 3	NZA1r-S		Shut	S.O. Pos Open
05/00	0	11	11	11	1.5	1.5	Eto-S	11	ŤI	71
1000	0	11	11	1.1	1.4	1,.4	11	11	11	11
1100	0	- 11	11	- 11	1, 2	1, 2	11	11	11	!!
2000		11	11	11	I0)	1.0	11	11	11	11
1300	0	11	11	11	. 8	. 8	11	н	11	11
1/100	12	11	11	0	. 7	. 7	11	11	11	11
1500	10	11	11	0	. 6	. 7	11	11	11	11
1/00	10	11	11	Ħ	5	. 5	N2AIR	!!	11	11
1700			Ĺ							
1800										
1900										
TIME	N ₂ Pos.	PLBP Pos.	St. Pos.	B.P.Pos	Pump	On Serv.	M.S.A.	eto 5	1120 S	Unt. L.P.
oSoo	Open	Shut	Shut	Shut	Off	ETO	No Flow	-	_	. 3
1200	11	11	11	ř I	11	11	11	-	-	1.5
1000	11	11	11	11		11	11	-	_	1.4
1100	11	11	11	11	11	11	11	-	_	1.2
1200	11	11	11	11	11	11	11	-	-	1.0
1300	0	11	11	11	11	11	ri .			. 8.
1/100	11	11	11	11	11	11	11	_	_	. 7
1500	11	11	11	11	11	11	11			. 6
1600	11	11	!1	11	11	STA-1	11	-		.6
1700										
1800	ļ.,									
1900					· · · · · · · · · · · · · · · · · · ·					<u> </u>
	<u> </u>									
TTME	Int. L.P.	M.B.Tem				Int.	M.B.Tem	·		
0030	. 3	73			1500	7	74			
0200	1.5	73			1500	5	74			
1000	1.4	73			1700					
1.100	1.2	73			1300					
1200	1.0	74			1900					
1300	. 8	74								
1400	. 7	74]						

M-56-65-1

Vol. II DATE: 11-23-64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos.	Flow	E.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
00:00	0	Open	Shut	0	.1	1	N2Air-S	Shut	Shi	Open
0900	$\perp \Lambda$		1	1	1.3	1.1				
1000					. 9	1.2				
1100					. 8	1.5				
2000					. 7	1.6				
1300					. 6	1.6				
1100	TV			V	. 5	1.6		V	V	
1500	15	·V		2	4_	2.0		CRVACHED	CPACKED	
1500	l	\$hut		0	. 3	1.0		Shut	Shut	
1700	d 0	11	V	0	1. 0	1.0	V	11	11	-
1800										
1900										
TIME	No Pos.	Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	120 S	H ₂ 0 \$	'ht. L.P.
oSoo	Open	Shut	Shut	Shut	Off	STA-1	No Flow	-	-	.1
1900		A	Λ	1						1.3
1000										. 9
1100										. 8
1200										. 7
1300										.6
11:00						1	V	\bigvee	V	. 5
1500					On	STA-1	Flow	5%	0, 0, C	. 4
1600					Off		No Flow	-	-	. 3
1700			V	V	11	None	11	-	-	1.0
1800				7						
1900										
TTME	Int. L.P.	M.B. Tem	.			Int.	M.B.Tem	•		
0800	.1*	72			1500		79			
0200	-	72			1500		77			
1000		73			1700	_	74			
1100	-	73			1300					
1200	_	74			1900					
1300	_	74								

M-56-65-1

Vol. II DATE: 11-24-64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
0000	0	. Open	Open	0	1	.2	ETO-S		Shut	Shut
0900					1.2	1.2				
1000					1.0	1.0				
1100					. 9	. 9				
1200					.6	. 6				
1300			ļ		. 5	. 5				
1400			<u> </u>		. 5	. 5			<u> </u>	
1500					. 4	.4				
1600					. 3	, 3				
1700		<u> </u>			1.5	1.5		<u></u>		<u> </u>
1800	<u> </u>		ļ	<u> </u>	<u> </u>	<u> </u>				
1900										
TIME _	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ero 5	1120 S	Ent. L.P.
0800	Shut	Shut	Shut	Shut	Off	None	NoFlo	v -	00C	1
1900			<u> </u>			$\perp \perp$	<u> </u>	4)		1.2
1000										1.0
1100										. 9
1200										. 6
1300										. 8
1400										. 5
1500										. 4
1600								i		. 3
1700	\vee					\downarrow	V	$\overline{\mathbf{V}}$	\downarrow	1,5
1800			<u> </u>			<u> </u>				
1900										
			<u> </u>							
TTME	Int. L.P.	M.B. Tem	<u> </u>		-	Int.	M.B.Tom	•	<u> </u>	
0030	1.1	73			1500	. 4	75		<u> </u>	
0200	1.2	73			1500	. 3	75			
1000	1.0	74			1700	1.5	74			
1100	. 9	74			1300					
1200	. 6	74			1900					
1300	, 5	75								
1400	. 5	75	[1			

	T							Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel, Y	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit	Pos.	Pos.	S.O. Pos
0೧೦೦	O	Open	Open	None	.1	.1	ETO	Shut	Shut	Open
0900		个			1.5	1.5	J. J.	1 1		$\perp \perp$
1000					1.4	1.4				
1100					1.3	1.3				
1200					1.2	1.2				
1300	14	Shut		2	1.0	2.0	N2Air-S	Cracke	Cracke	a V
1400	0;	11	Shut	0	1.5	2.0		Shut	Shut	Shut
1500	0	11	11	0	1.4	1.8		11		
1600	0	Closed	Closed	None	1. 2	1.4		Closed	V	
1700	10	Cracked	Cracked	None	. 8	1.0		٠,	Shut	Shut
1800										
1900	1				-					
					-					
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	None	NoFlow	No Flow	No Flor	, 1
1900								1		1, 5
1000										1.4
1100										1. 3
1200					V		1			1. 2
_1300	1 - 1				On	Sta-2	Flow	4%	2.8	1.0
1400					off	None	NoFlow	_	-	1.5
1500		V	1	V	11	11	11	11	11	1.5
1600	Closed	Closed	Closed	Closed	Closed	None	11	No Flow	NoFlo	v 1.2
1700	11	11	11	11	11	11	11	11	11	. 8
1800	1									
1900	1									
	1									
							1			
TTME	Int. L.P.	M.B. Tem			-	Int.	M.B.Tem			
0030	1.1	76			1500		76			<u> </u>
0200	1.5	76			1500		76	1		1
1000	1.4	76			1700	_	76			
1100	1, 3	76			1800					
	1. 2	76			1900					
1300	_*	76					1			
1400_	 	76						<u> </u>	·	
	<u>. L </u>	2 22 22 1/2	<u> </u>	L			L	1		1

^{*} Both doors on same lock

M-56-65-1 Vol. II

DATE: 11-30-64

			<u> </u>					Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Yalve	Valva	Filter
TDÆ	Gas P.	Pos.	Pos	Flow	P.P.	R.P.	Posit.	Pos	Pos.	S.O. Pos
0000	0	Open	Open	"0"	1	.1	N_AIR-S	Shut	Shut	Shut
0500	20	"	Shut	11	1.5	3.5	٠,١	11	11	Oper
1000	10	11	11	17	1.1	3-5 3-5	11	11	11	11
1100	2	11	"	"	• i	3.3	11	11	"	,,,
1200	2	11	**	11	•7	3.5		11		
1300	2	"	11	11						
1400	2	11	11	†t	• 0	3.9	N2M1R	Shut	Shut	Open
1500	2	"	11			4.0		"	11	Open
1500										
1700										
1800										
1900										
			1							
TIME	N ₂ Pos.	PLBP Pos.	St. Pos.	B.P.Pos	Pump	On Serv.	M.S.A.	5TO 5	1120 S	Mnt. L.P.
0800	Shut	Shut	Thut	Shut	Off	Sta-1	NoFlow			. 1.
1900	Open				1	1				1.5
1000	,,					V				1.1
1100	Open					lta-]				.7
1200	(i				.7
1300					V	V	V			.3
1400	Open	Shut	Shut	Shut	Off	Sta-1	NoFlow	-		.9
1500	11	11	11	i.i	i l	Sta-1	11			.9
1600			 							
1700	 			 						
1800										
1900										
	1									
	1		 							
TTME	Int.	M.B. Tem	1)			Int.	M.B.Tom			
0030	*	75			1500	_	76			
0200	—				1500					
1000		75 75	1		1700	1				
1100	—	75	1		1300					
1200		76	<u> </u>		1900	1	<u> </u>	1		
1300		76	†	1	17//				1	
		1 - /b		 	 		 			

M-56-65-1

Vol. II DATE: 12-1-64

			<u> </u>					Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valva	Filter
TDÆ	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos.	S.O. Pos
0000	0	Open	Shut	2	.05	6	NSV:-	s)ut	Shut	Open
<u>0000</u>					•5	.6			A	1
1000					• 5	.6				
1100					•5	.6				
1200					1.3	2.7			 	
1300					1.2	2.5				
11+00					2.8	2.6				
1500					Gage Off	2.3			i i	
1500					"	1.2	- -	 		
1700	IV			V	11	3.4	1	1	1/	
1800		 	T	<u> </u>				 	 	
1200						 		<u> </u>	 	
						 	 		 	
						 	 			
		†	†					 		
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	15 C A	DTO 5	1120 3	Dat E.D.
0000	Open	Shut	Shut				 	210 3	1,20 ,7	Tht. L.P.
1900	/N	Siluc	Snut	Shut	- Ott	Sta-1	No flow	1	 	.05
	 	 	 			 	-	 	- ' 	
1000	1		 			 		 	 	.5
1100	 	 	 			 	 	 	 	1.4
1200	1		 			 	 	 	 	
1300	1-1					 		 	 	1.4
1/100	 	 	 		+			 		1.2
1500	 					 				2.8
1500	 			1/	√				- 	ļ
1700	 \	 	 	V		 		 		-
1800										
1900										
	 	<u> </u>								
	 									
	Int.	4 D m-				Tn+				
TTME	Int. L.P.	M.B.Tem	P			Int.	M.B.Tem	•		
0800	 	75°			1500	-	75			
0200	1-1	75 [°] 75			1500	-	75			
1000	1	()			1700	-	75			
1100		75°			1.800					
1200		75°			1900					
1300		75°								
1400		75°								

M-56-65-1 DATE: 12/2964 II

		Sta. 1						Return	Supply	
	Purge		Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	E.P.	B.P.	Posit.	Pos.	Pos	S.O. Pos
೦೦೦೦	0	Open	Shut	0	.2	2.5	N2AirS	Shut	Shut	Open
0500	0	1		၁	1.0	2.5		l		
1000	0			0	•9	2.5				
1100	0			0	.8	2.5				
1200	0			0	• 7	2.5				
1300	0			0	٤	2.5			<u> </u>	
11+00	0			0	.6	2.5		<u> </u>		<u> </u>
1500	0			0	•5	2.5				
1/00	0			٥	4	2.5		<u> </u>	V	
1700	0	V	V	0	• 3	2.4	*	V	ļ	↓
1800								<u> </u>		<u> </u>
1200									ļ	<u> </u>
								ļ		
				<u> </u>						<u> </u>
										<u> </u>
TIME	N ₂ Pos.	Pos.	St. Pos.	B.P.Pos	Pump	On Serv.		ETO 5	1120 S	Mnt. L.P.
0 800	Open	Thut	Shut	Shut	Off	Sta-1	NoFlow	ļ	ļ	.5
1200								<u> </u>		1.0
1000					ļ <u> </u>	<u> </u>	<u> </u>	ļ		.9
1100							 	ļ	ļ	
1200				<u> </u>	 	1			ļ	.7
1300		<u> </u>		 		 				.6
1/100						 - - - - - - - - -	1-1	-		
1500					ļ 	_ _	 	ļ		.5
1600					 					
1700	-	Y	-	Y	 			 		3
1800		<u> </u>		 		 	}	 	 	
1900		ļ	ļ	 			 	. 		
		ļ		ļ				 		-
						 				
	4			 		T	 	 		
TTIFE	Int. L.P.	M.B.Ten	1	ļ		Int.	M.B.Ton	<u>:</u> •		-
<u>oeoo</u>		75		ļ	1500		70			_
0200		75		ļ	1.00			-		
1000	1	75	 		1700	+	76			
0.100		75		 	1000	+		 		
1200		75	 	 	1000	-	 	 		
1300		75	ļ	 	 		 			
11:00		775	<u> </u>	1	l			1		l

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDÆ	Cas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
0000	0	Open	Shut	0	.1	.6	N2Air	Shut	Shut	Open
0900	0			0	1.1	.6		1		1
1000	0			0	-5	2				
1100	0			0	.2	1.8				
1200	0			0	.1	1.8				
1300	0			0	1.0	1.8				
11100	0			0	1.0	1.8				
1500	0			0	.8	1.8				
1600	0	V	₩	0	.6	1.8		-	•	
1700	0	Open	Shut	0	2.4	2	N2Air	Shut	Shut	Open
1800										
1900									1	
TIME	No Pos.	Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ero \$	H20 \$	Ent. L.P.
o8oo	Open	Shut	Shut	Shut	Off	Sta-1	NoFlow			1,1
1200		1			1	1	1			1.1
1000										.5
1100										.2
1200										.1
1300										1.0
11:00										1.0
1500										.8
1600	-	V	*	Y	*	-	*			.6
1700	Open	Shut	Shut	Shut	Off	Sta-1	NoFlow			2.4
1800										
1900			<u> </u>			<u> </u>				
_						<u> </u>				
			<u> </u>							
TIME	Int.	M.B.Tem	1			Int.	M.B.Tem			
oeoo		75 75			1500		76 76			
0200		75			1500		76			
1000		75			1700		76			
1.100		75			1300					
1200		75			1900					
1300		75								
11:00		76								

M-56-65-1 Vol. II DATE: 12/4/64

			<u> </u>					Return	Supply	
	Purge	Sta. 1	Sta. 2		Main_	Small	Sel. V	Valve	Valva	Filter
TRE	Cas P.	Pos.	Pos	Flow	P.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
ဝင်ဝ၁	0	Cpen	Shut	Ō.	.1	, ()	Air S up	Mut	Saut	Open
0500	n	וזייקר	Sint	Ç	Off	.7		t		
1000	n	١	1 1	n	.3	.7				
1100	0			^	. 3	.7				
1000				<u>^</u>	+ .25	1.7				
1300	2			n	.05	•7				<u> </u>
1/100	^				.15	.7				
1500	2			^	0.5	.7				
1500	0			2	2.5	.65				
1700	0			0	2.4	6.9	•			
1800	n	-	4	Λ	C.11	2.2		V	V	▼
1200		<u> </u>	-							
		1								
TIME	No Pos.	PLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	1120 5	Unt. L.P.
0 000	Open	Tut	Thu t	Thut	^ff	ita-1	NoFlow			1.1
1900	1 7	1 (i			
										•3
100 0				1		1			1	.3
1200										.25
1300										,25 ·
1/100	1 1	1-1-								.25
1500	1 1	1								2.5
1600	1 1									2.5
1700	1 1									2.14
1800		V	V			Y				2.4
1900										
	1									
TIME	Int.	M.B. Tem	}			Int.	M.B.Tem	h		
0800	.1	76°			1500		76			
0200	1	76			1500		76			
1000		76.			1700		76			
1100		76			1800		76			
1200	1	l i			1900					
1300		76								
11:00		76 76								

M-56-65-1

Vol. II DATE: 12/7/64

	<u> </u>	<u> </u>	ļ			<u> </u>	ļ	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Yalve	Valve	Filter
TEE	Cas P.	Pos.	Pos	Flow	P.P.	B.P.	Posit.	Pos	Pos	S.O. Po
೦೦೦೦	Q	Open	Shut	0	1	2.2	N ² Airs	Shut	Shut	Open
0500					7.4	2.2				
1000					1.4	2.2				
1100					1.4	2.2				
1000					1.4	2.2 _				
1300					. 5	2.6				
1400			<u> </u>		.4	2.7				
1500					3_	2.8				
1/500					2	2.9				
1700				V.	1.5	3.0	A	V	W	4
1000										
1200										
										
TIME	N2 Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 %	int. L.P.
oSoo	Open	Shut	Shut	Shut	Off	51A.1	No Flow			.1
1900										1.4
1000										1.4
1100	1	1								1.4
1200	1 1									1.4
1300										.5
1/100										4
1500							1 1			•3
1600										.2
1700		*	-		*	4				1.5
1800										
1900										
										<u> </u>
	1									
TIME	Int. L.P.	M.B. Tem	J			Int.	M.B.Tem			
0800		75°			1500	1		Ţ.,,		
0200		75			1500					
1000		75			1700		820	-		
1100		75			1800					
		75°			1900	 				
1200 1300	 	76								
<u></u>						 				

Vol. II

DATE: 12/8/64

	ļ	ļ	ļ		· · · · · · · · · · · · · · · · · · ·			Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	E.P.	R.P.	Posit.	Pos	Pos.	S.O. Pos
೦೦೦೦	0	Open	Shut		,1	1.4	Shut	Shut	N ² Airs	Shut
0500				φ	1.1	1.4	ļ		1	
1000					1.1	1.4			J	
1100					1.1	1.4				
1200					1.1	1.4				
1300					1.1	1.4				
11:00					1.4	2.4				
1500					1.4	2.4				
1600					1.4	2-4				
1700					.8	2.2		'		
1800					. 8	2.2			<u> </u>	
1900	V		V	V	1.6	1.9	V	<u> </u>	<u> </u>	<u> </u>
	 					ļ				
						<u> </u>	 		<u> </u>	
	ļ	FLBP	ļ	Store				ļ <u>.</u>	1	<u> </u>
TIME	N ₂ Pos.	Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	И20 %	Ent. L.P.
0800	Shut	Shut	Shut	Shut	0f1	No				Closed
1900										-
1000			<u> </u>			ļ	ļ	ļ <u>'</u>	 	ļ
1100						ļi		ļ	 	
1200	 	ļ				ļ	 	-	 	
1300									ļ	
1/100	_		<u> </u>						ļ	
1500			<u> </u>					ļi.	ļ	
1600		<u> </u>						ļ		
1700						-	ļ		 	
1800			 			 		 	 	
1900	\\	V	V	V	V		- V	V	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
	Int.	W 72 M-				Tn+	W F 7			
TIME	Int.	M.B.Tem	1.7			Int.	M.B.Tom	•	1	
0800	+	77.0	 		_1500		76.		1	
0200		75	 		_1600	ļ. —————	74	 	 	
1000	 	75	 		1700	 	70	 	<u> </u>	
1.100	+	<u> </u>			1300	 	70	-		-
1200		75.	 		1000	ļ ···	78	-	 	-
1300			-			 	-	-	+	+
11:00		L	1			<u> </u>	l	1	<u> </u>	<u> </u>

M-56-65-1

Vol. II

DATE: 12/9/64

			1					Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Cas P.	Pos.	Pos	Flow	P.P.	R.P.	Posit.	Pos	Pos	S.O. Po
0030	0	Open	Off	0	.1	1.25	N2 Airs	Closed	Closed	On
0900					1.1	1.25	ļ			
1000					1.1	1.25				
1100					1.1	1.5				<u> </u>
1200					1.1	1.8				
1300					1.1	1.8				
1400					5	1.8				<u> </u>
1500					.5	1.8				
1600					•5	1.8				
1700					.4	1.8				
1800		V	V	\vee	1.5	1.8		V	. V	V
1900]	1							
										
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P
0800	On	Off	Off	Off	Off	ST-1	No Flow			.1
1900			,							1.1
1000										1.1
1100										1.1
1200						1				1.1
1300									-	1.1
1);00										.5
1500										.5
1600										•5
1700										
1800			V	V	V	V	V			1.5
1900			i -							1
			1							
			1							
		<u> </u>	 			1				
TIME	Int.	M.B.Tem	1			Int.	M.B.Tom	\		<u> </u>
0800	100 Pe	74			1500		75			
0200	†	1			1500	İ	76	<u> </u>		<u> </u>
1000		74 74	 		1700		76			
1100		75	†		1300		76			†
	 					 	1			
1200		75			1900	<u> </u>				-
1300	 	75	 	 		 				<u> </u>
1400_										

M-56-65-1 Vol, II

DATE: 12/10/64

	T	T				T		Raturn	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valva	Filter_
TPÆ	Gas P.	Pos.	Pos.	Flow	P.P.	B.P.	Posit.	Pas	Pos.	C.O. Pos
ດ້ວາ	0	Closed	Open	0			Closed	Jlos€d	Closed	Closed
0900_				'		.(-			!	ļ
1000							,			ļ
1100										
1200					,Ú					
1300					• '	.1		i 		
11:00						<u> </u>				
1500							ļ			ļ
1600							·		ļ	
1700					1.	3.0				
1800			\vee	$ \vee$ $-$	_ 1	4.0	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Λ	,	;
1900							<u> </u>			
						ļ				
		FLBP						ļ	17.5	
TIME	N ₂ Pos.	Pos.	St. Pos.	B.P.Pos	Pump	On Serv.	 	170 5	1170	'int. L.P.
0 200_	Jlosed	Closed	Closed	<u> Closed</u>	01.t	STA-2	N. Plow		†	
1900										<u> </u>
1000					L	<u> </u>	ļ		·	
1100			ļ							<u> </u>
1200					<u> </u>		 			·t'
1300										· t
1100		<u> </u>					ļ	Mark Services		• 15
1500										
1600						<u> </u>				
1700						 	 			1
1800	$\perp V$			V	V	V	<u> </u>			1.
_1900		ļ							}	ļ
	ļ	<u> </u>				_	ļ			
		ļ	ļ			 	 		ļ	
	4-4	 	 			Tut			 	
_TTME	Int. L.P.	M.B.Tem	}			Int.	M.B.Tem	·		
<u>0800</u>	.7	750	ļ		1500	.5	750		 	
0200	77	75			_1500_		75		 	
1000	•7	75	ļ	ļ	1700	1.7	75	ļ	+	
1100	7	75.			1300	1.7	'71	 	 	
1200	-6_	75	ļ		1900_	ļ	ļ	1	4	
1300	6	75	ļ				-	ļ	 	
1400	1 .5	<u></u>	<u> </u>	L		1		1	<u> </u>	<u> </u>

M-56-65-1 Vol. II

DATE: 12/11/64

				ļ		<u> </u>		Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valva	Filter
TRE	Gas P.	Pos	Pos	Flow	P.P.	E.P.	Posit.	Pos	Pos	S.O. Pos
00:00	0	Shut	Open	Ö	•3	•9	Shut	Shut	Shut	Shut
0500					.3	•9				
1000					3	•9				
1100					•3	•9				
1.000					.25	1.0				
1300			,		•25	1.0				
1400					.25	1.0				<u> </u>
1500					.25	1.0				
1600					.p=	1.0		!		
1700	1	V		V	2.0	2.0		\/	1	
1800									\ \	
1900								<u> </u>	 	
			<u> </u>					 	·	†
								<u></u>	 	
			1			 		 	 	
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETC 5	1120 %	Ent. L.P.
0 800	Shut	Shut	Shut	Shut	Off	STA-2	No Flow			•3
1900						JIA-2	180 110			1
1000										-3
1100	1-1-								 	.3
1200	1									
1300								www.compage.		25
1400									 	.25
1500										25_
1600							- 			. 25_
1700			1		V					2.0
1800		<u> </u>	<u> </u>		 		<u> </u>			= • • •
1900									<u> </u>	
								····	<u> </u>	
										
	1		i							<u> </u>
TTME	Int. L.P.	M.B. Tem				Int.	M.B. Tom			
0800	•3	740			1500			`•		
0200	•3	740			1500	25	76			
1000	•3	74° 74			1500	25	76 76			
1100	•3				1700 1800	2.0	76			
		75								
1200	.25	75			1900					
1300	.25	75								
1400	25	75		i		-				

M-56-65-1 Vol. II

12/14/64 DATE:

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TRE	Gas P.	Pos.	Pos.	Flow	B.P.	R.P.	Posit.	Pos.	Pos	S.O. Pos
o€00	Q	Shut	Open	ò	.1	.6	N ² Airs	Shut	Shut	Open
0900					.8	.6	N ² Sup			
1000					.6	1.5				
1100					.6	1.5				
1200					.6	1.5				
1300					.6	1.5				
1400		V	V	V	.6	1.5	V	V	V	V
1500										
1600										
1700										
1800										
1900	1									
	1									
TIME	No Pos.	PLBP Pos.	St. Pos.	Ster. B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 %	Ent. L.P.
0800	0pen	Shut	Shut	Shut	Off	STA-2	No Flow			.1
1900	1	1		1					_	8
1000	11									.6
1100									_	.6
1200										.6
1300	1									.6
1400			V	V	V	V	V		na de las companyos de	.6
1500		 		-						
1600	·	 								
1700	1									
1800									<u> </u>	
1900										
						<u> </u>	<u> </u>			ļ
		1								
TIME	Int. L.P.	M.B. Tem	13)			Int.	M.B.Tem			
0800		72			1500				<u> </u>	<u> </u>
0200	.8	72			1600					
1000	.6	72			1700					
1100	.6	73			1800					
1200	.6	73			1900			1		
1300	.6	7/4								
1400	.6	74						1		1

M-56-65-1 Vol. II

DATE: 12/15/64

			ļ			ļ	L	Return	Supply	
	Purge	Sta. 1	Sta. 2	ļ	Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit	Pos.	Pos.	S.O. Pos
೦೦೦೦	0	Closed	Open	φ	.1	,2	ETO Supl	y Closed	Closed	Open
0000	1_1				5	6				
1000					•5	.6				
1100					<u>.</u> 4	-5				
1200					, <u>1</u> 4	•5			ì	
1300					.3	4				
1400					•3	.4				
1500					-3	•3				
1600					2	-2				
1700	V	V	V	V	1.6	1.6	V	V	1/	1/
1800										
1200		1								
		1								
		1								† -
			 				<u> </u>			
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	1120 5	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	†	No Flow	220 /2		
1900	Open	SHILL	SHILL	Billit	011	None	NO TOW			
							 			.5
1000	 	 	 	 		 	 	The second of the second of the second		•5 L
1100	 		 			 				.4
1200	1 - 1	 	 							14
1300	 	 	 	 		 	 	****		-3
11:00	+-+-	 	 		-+	 			CONTRACTOR CO	-3
1500								100000000000000000000000000000000000000		-3
1600_	 V			\	<u> </u>		A			1.2
1700			 			 				1.6
1800			 			<u> </u>				
1900	 					 				<u> </u>
	 									
		ļ				 				
	Into		ļ			Tn+				
TTME	Int. L.P.	M.B.Tem	}			Int.	M.B.Tem	`•		
<u>0000</u>	 .1	740			1500	3	- 75°			
0200	•5	74			1500	.2	75		····	
1000	.5	74			1700	1.6	75			
1100	- <u>1</u> +	74			1300	 				
1200	•4	75			1900					
1300	3	75								
1400_	.3	75]				

M-56-65-1 Vol. II

EQUIPMENT OPERATING LOG

DATE: 12-16-64

		· · · · ·			, , , , ,	Τ	T	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDÆ	Cas P.	Pos.	Pos.	Flow	B.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
0000		лt	()		1	0.1	S	Б	E!	
0000				<u> </u>	1.5	1.5				
1000					1.1	1.1				
1100					1.1	1.1				
1200					1.2	1.2				
1300					1.2	1.2				
1400					1.0	1.0			 	
1500					8.	0.8				
1600					. • 5	0.5				
1700	V	V	<u> </u>	V	2.0	2.0	V	V	<u> </u>	<u> </u>
1800	<u> </u>		<u></u>			ļ		<u> </u>	ļ	<u> </u>
1900						ļ				<u> </u>
						 			ļ	
						ļ	ļ	 		
						ļ	ļ	ļ	1	
TIME	N ₂ Pos.	Pos.	St. Pos.	Stor B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	1120 S	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	STA-2	No flow	 -	 -	0.1
1900						ļ		 	 	1.5
1000							 		1-1	1.1
1100								 	 	1-1
1200			 			 	<u> </u>	 	 	1.2
1300							 		 	1.2
1400			ļļ			 	 	 	 	1.0
1500								1-1-	 	0.8
1600			 				 	 	¥	2.0
1700	V	V _	_V_	V	- V	V	<u> </u>	<u> </u>	 	2.0
1800		ļ				 		 	- 	
1900	_	 	<u> </u>			 		 	}	
	<u></u>	<u> </u>					ļ		- 	
		 			L	 	 	 		
	Tnt.		 			Tn+	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		+	
TT\E	Int. L.P.	M.B. Tem	}			Int.	M.B.Ten	<u> </u>	 	+
0800	0.1	74°	ļ		1500	0.8	74°	 	+	
0200	1.5	 			_1500	0-5	 	-	+	
1000	1.1	├ - 	 		1700	2.0	 	 	 	
1100	1.1	 	 		1800	 				
1200	1.2	 	 		1900		 	-	 	
1300	1.2	 	 			 	 	 		
_1½00	1.0	<u> </u>	1	اا		L	<u> </u>	<u> </u>		J

M-56-65-1

EQUIPMENT OPERATING LOG

Vol. II

DATE: 12-17-65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	P.P.	R.P.	Posit.	Pos.	Pos	S.O. Po
೦೧೦೦		1			0.1	0.1	N. Air		` ut	0:-
0000					1.5	1.5				
1000	<u> </u>		<u> </u>	<u> </u>	1.5	1.5				
1100					1.5	1.5				
1200	<u> </u>		<u> </u>		2.0	2.0	ļ			
1300		<u> </u>			2.0	2.0				
1400					2.0	2.0				
1500					3.0	2.0				
1600	V	V	L V	V	7.0	2.0	<u></u>	<u> </u>	V	L V
1700						<u> </u>				
<u>1800</u>						ļ				
1900						L				
		<u> </u>				ļ			ļ	ļ
	<u> </u>		<u> </u>							ļ
		TT 55				ļ				
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Poc	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
<u>0800</u>	Ope:	Shirt.		0	of :	S		ļ		0.1
1900			-			ļ		1		1.5
1000	<u> </u>									1.5
1100						ļ				1.5
1200						<u> </u>				2.0
1300						ļi				2.0
1400				1		 				2.0
1500						<u> </u>	-V	V	L V	ಿ.೦
1600			V	V				: Reac	4	2.0
1700	<u> </u>									<u> </u>
1800	<u> </u>					ļ		 		
1900			ļ			ļ		· · · · · · · · · · · · · · · · · · ·		
										ļ
	ļ									
	724					T. 4				
TDE	Int. L.P.	M.B.Tem	∤			Int.	M.B.Tem	•	 	
<u>0030</u>	0.1	74°			1500	2"	74			
0200	1.5				1500	5	74			<u> </u>
1000	1.5				1700					
1100	1.5				1800					
1200	2"				1900					
1300	2"					ļ				
1400	2"					1				_

M-56-65-1 Vol. II DATE: 12-18-64

	ļ	 	J	<u> </u>	ļ	 		Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Gas P.	Pos	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
0800	0	Closed	0 pc.	0	0.2	0.2	NO Air	Cl ed	Closed	
0900			<u> </u>	ļ	2.0	3.0				
1000					2.0	3.0				
1100					2.0	3.0				
1200		 			1.8	3.0				
1300					1.8	3.0				
1400					1.7	2.9				
1500					1.6	2.9				
1600					1.6	2.9	E(1) - 3			
1700					1.5	2.9	N2Ai:			
1800					1.5	2.9	"			
1900	V		V						V	V
			l							
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	eto %	1120 S	Ent. L.P.
0800	Open .	Cl. red	Cl. ed	Closed	0.11	STA-2	No Tow			0.2
1900										2.0
1000								1		2-0
1100										2.0
1200										1.8
1300										1.8
1400										1.7
1500										1.6
1600			,							1.6
1700								1		1,5
1800										1.5
1900	V	\bigvee			V		\vee	V	V	
•										
TIME	Int.	M.B.Tem				Int.	M.B.Tem	<u> </u>		
0030	-				1500		75			
0200		<u> </u>			1500		7	·		
1000					1700					
1100					1800				 	
1200		\/							 	
1300		. 			1900					
1400		75	 			 		·	 	

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M-56-65-1

Vol. II

DATE: 12-21-64

		<u> </u>	<u> </u>	<u> </u>				Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos.	Pos	S.O. Pos
0000	e e	Or.	Or) 1		0.1	0.4	N2A	Clor ·	C sed	Ot in
0900					1.5	0.4	1			
1000					1.5	0.5				
1100					1.5	0.7				
1200					1.5	0.8				
1300					1.4	0.8				
1400				L!	1.3	0.8				
1500					1.2	0.೧				
1600					1,1	0.9	. Als		٠,,,,	ş1:17]
1700										
1800										
1900					V	V	V			1
TIME	No Pos.	Pos.	St. Pos.	Ster. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0800	C n	clo: d	clo i	clon	r pr	- 2	O:	CAL1 AT	ING .	0.1
1900		1 ;	1							1.5
1000										1.5
1100	1									1.5
1200										1.5
1300										1.4
1400										1.3
1500					V	1/	V	1	1	1.2
1600	ben		Shut	S		*	<u>,</u>	C:bra		1.1
1700	2.000	1	- Olimir	-				V		
1800										
1900	1									
1347		†	 							
	- 	†	1						 	
	+	 				<u> </u>				
	Int.	M.B. Tem	1			Int.	M.B.Tem	t		
TIME	L.P.	Menerom			1500	1	74.5	1	 	
0030	+	 	 	 	1500			 	 	
0000	 	 	 	 	1500		74.5	 	 	
1000	+	 		 	1700 1800			 	 	
1100	 	 		 		 		 	 	
1200	1		 		1900			-	 	
1300	1,	 , ,-	 	 		 		 	 	
1400		\bot \lor	<u> </u>	ij		<u> </u>			<u> </u>	<u> </u>

M-56-**65**-1

Vol. II DATE: 12-22-65

	Т	1				1		Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TRE	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0000	(Queri.	Or in	C	0.1	0.5	N2A	Shi	S).	Op.
0500		1	,		2.8	0.5				
1000					2.8	0.5				
1100				:	2.8	0.5				<u> </u>
1200					1.0	0.5		<u> </u>		
1300			L	:	1.5	0.5		<u> </u>	ļ	
1400					1.2	0.6		ļ	ļ	
1500					1.2	0.7			ļ	
1600		 	 		1.2	0.8	 	 	 	
1700	<u> </u>	<u> </u>	W	V	1.2	0.8	V	V	<u>V</u>	 V
1800	ļ								 	
1900		ļ						 	 	<u> </u>
	 	ļ	ļ			 		-	ļ	
		 	 			 -			 	
	N ₂ Pos.	FLBP Pos.	Ct. Do-	Stor. B.P.Pos.	Pump	On Serv.	M-S-A-	ETO 5	1120 S	Ent. L.P.
TIME	0%	Sh.	St. Pos.	B.P. Pos	1 41.11	11	11		1	0.1
<u>0800</u>	1	5,,	<u> </u>	<u> </u>	1		1		1 1	2.8
1000	1	 	1 1							2.8
1000 1100	1									2.8
1200	1									1.0
1300										1.5
1400	11									1.2
1500										1.2
1600										1.2
1700		V	V	V	-V		L-V	↓ <u> </u>	\\\\	1.2
1800		<u> </u>	ļ			ļ	 		- 	
1900	ļ	ļ				 	 		 	
	 	ļ				ļ	ļ	-		
		ļ	<u> </u>			 	 	 		
	Tnt		ļ	ļ		Tr+	1,	-	-	
TTME	Int.	M.B. Tem	17			Int.	M.B.T er	<u></u>	 	-
0030	 - ,-	71;			1500	 		-	 	
0200	+ +-	 	 		1500	+	74	+		
1000	+	 			1700 1800	1-1-	74	1	+	
1100	+	 	-			+	 	+		1
1200_	+	+ +-	 	ļ —————	1900	 	 	+	+	
1300			 	 		†	†	+	1	
1400	<u> </u>	<u> </u>	1	L	L	1	1	_1		<u> </u>

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Vol. II

DATE: 12-23-64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	E.P.	R.P.	Posit.	Pos.	Pos.	S.O. Pos
೦೧೦೦		- C 11	Span		0.1	0.4		C d	C sed	
0000					1.0	0.4	ļ		ļ	
1000					0.8	0.4			<u> </u>	
1100					0.6	0.4				
1200					0.5	0.4				
1300					0.4	0.4				
1400					0.3	0.4				
1500					0.3	8.0				
1600					6. 3	0.8				
1700					1.0	0.8				
1800										
1900		V		V	V	V	V	V	V	V
-								ļ		
		1133		S+ 38						
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	1120 B	Ent. L.P.
0800	Open	c∃used	closed	closed	off	None	on	2.1	Out of	.1
1900						<u> </u>	No low		Service	1.0
1000										.8
1100										.6
1200										.5
1300										.4
1400	,									•3
1500	Or:	Sì.	Sh	Sh.:	0				%	•3
1600		11	11		41					3
1700	(1)	- 11		11	ą l					1.0
1800								1		
1900	<u> </u>	V	V	\ <u>\</u>	V	<u> </u>	¥	V	V	<u> </u>
TTME	Int.	M.B. Tem	•			Int.	M.B. Tem 760			
0030		74°			1500					
0900		740			1500		76°			
1000		74°			1700		76°			
1100		75° 75°			1800		,			
1200		75			1900			}		
1300		75°								
1400		750	T							

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Vol. II DATE: 12-28-64

_			<u> </u>				L	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos.	Pos	S.O. Pos
o∂oo	0	Open	Open	.0	0.1	0.3	N2Air	closed	closed	on
0900					0.4	0.3				
1000					1.0	0.4				
1100					0.6	0.6				
1200					0.2	0.6				
1300					1.0	0.6				
1400					0.5	0.5				
1500					1.0	0.5				
1600	1	V	1	1	2.0	0.5	V	1	V	V
1700										
1800										
1900										
	†									
	1									
· · · · · · · · · · · · · · · · · · ·	1	1							R.H.	
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	H ₂ O -/5	Ent. L.P.
0800	On	Off	Off	Off	Off	Off	No flow		38%	6.1
1900							1 100	-		0,4
1000										1.0
1100			1-1-							0.6
1200	1									0.2
1300										1.0
1400										0.5
1500										1.^
1600			1		V	1	J			2.0
1700	1	-	<u> </u>					<u> </u>		
1800										
1900										
		1								
TIME	Int.	M.B. Tem	17)			Int.	M.B.Tem	p.		
0030		720			1500		76			
0200		750			1500		75			
1000	1 1	78°	1		1700		I			
1100	1 1	78° 87°			1800					
1200	1 1	820			1900	1		1		
1300	1 1	790							1	
1400	1	77°	†				1		1	1

Vol. II DATE: 12/29/64

	_		 			ļ		Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
OCOO	0	OPEN	OPEN	0	1_	.1	N ATR_C	SHUT	SHUT	OPEN
0900		"	11	11	1.5	1.0	"2	11	11	tt .
1000	"	"	"	0	1.2	1.0	17	11	11	"
1100	11	††	17	0	1.0	1.0	tr	11	n	11
1200	0	"	**	0	.8	1.4	tt	11	11	fr .
1300	0	OPEN	OPEN	0	7	1.4	11	SHUT	SHUT	OPEN
1400	0	"	"	0	.6	1.4	tf	f1	"	tt
1500	0	11	11	0	5	1.4	11	tt	11	11
1600	0	17	11	0	1.0	1.2	11	11	11	11
1700	0	11	11	0	1.0	1.2	11	77	11	11
1800										
1900										
									В. Н.	
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	H2QXX	Ent. L.P.
0 800	OPEN	SHUT	SHUT	SHUT	OFF	NONE	NO FLOW	-	31%	.1
1900	11	11	1 1	11	11	17	11	_		1.5
1000	##	11	11	11	Ħ	17	11	_	-	1.2
1100	11	11	11	11	11	11	11	_	Ī	1.0
1200	11	17	11	11	11	ŤŤ.	t!	-	35%	.8
1300	OPEN	SHUT	SHUT	SHUT	OFF	NONE	NO FLOW	-	-	•7
1400	11	11	11	tt	11	11	"	_	-	.5
1500	11	11	11	11	11	"	††	-	_	1.0
1600	11	11	11	tt	17	11	ff	_	_	1.0
1700	11	11	11	ff	11	11	TT	-	-	1.0
1800	<u> </u>									
1900						<u> </u>				
THE	Int. L.P.	M.B.Tem				Int.	M.B.Tem	`•	-	
<u>0030</u>	-	730			1500		750			
0900	_	730			1600		75°			
1000	-	740			1700		75°			
1100		740			1.800					
	-	750			1900					
1200		,								
1200 1300	_	750		i		L	i	į		İ

M-56-65-1 Vol. II DATE: 12/30/64

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDÆ	Cas P.	Pos.	Pos	Flow	B.P.	ВъР	Posit.	Pos.	Pos	S.O. Pos
o೧ o o	Ö	OPEN	OPEN	0	.1	7	N ATR	CLOSED	CLOSED	OPEN
0500	20	11	11	Q	1.0	1.0	11 ²	11	ir .	11
1000	15	"	11	0	.9	1.0	tt	11	11	11
1100	11	11	"	0	•9	1.0	tt .	11	řř.	11
1200	10	"	11	0	.8	1.0	17	t!	††	11
1300	8	"	11	Ω	-8	1.0	**	ff	H,	"
11+00	5 _	11	11	0	-6	1.0	11	ti.	11	11
1500	14	11	tr	0	•7	1.0	"	T1	11	11
1600 _	2	11		0	.5	1.0	11	"	11	11
1700	1	11	11	0	2.0	1.0	ti .	11	**	11
1800	1									
1200	1	1								
						1				
			1							
			<u> </u>						R.H.	
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	***********	Ent. L.P.
0800	OPEN	CLOSED	CLOSED	CLOSEI	OFF	NONE	NO FLOW	_	32%	.1
1900	11	"	11	11	tt	li .	"	_	-	1.0
	11	11	11	11	tt	11	11	_	_	•9
1000	71	t1	11	11	11	11	11	_	-	.9
1100	11	"	11	11	11	11	11	_		.8
1200	11	17	11	f1	11	11	t!	-	-	.8
1300	",	"	11	ft.	11	11	11	_	_	.6
1/100	11	11	11	11	11	ti	11	_	1_	7
1500 1600	11	11	Lt .	11	tt	tt	11	_		.5
	tt	11	11	tt	11	11	TT.		-	2.0
_1700 _1800						1				
1900										
_1500	 	·								
		 	İ		·	1				
	-		 							
	Int. L.P.	M.B.Tem				Int.	M.B.Tom			
0800	L.P.	750			1500	 	750	<u> </u>	1	
0200		759	 		1500	-	750			
1000		750			1700		75°		1	
1100	-	750			1800	 	17			
	-	750				 	 	 		
1200	<u> </u>	750	 		1900	 		1		
1300							 	 	1	
1400		750		L		l	L	L		1

M-56-65-1 Vol. II

DATE: 12/31/64

						<u> </u>		Return	Supply	<u></u>
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
೦೦೦೦	0	OPEN	OPEN	0	.1	.5	CLOSED	CLOSED	CLOSED	CLOSED
0900	0	11	11	0	2.0	•5	11	11	11	11
1000	0	11	11	0.	1.9	5	11	tf	11	"
1100		11	11	0.	1.5	•5	11	tt	11	11
1200	0 _	11	11	0	1.1	.6	11	11	11	17
1300	0	11	11	0	2.0	.6	11	11	ti	f1
11,00	0	SHIT	SHIT	. 0	1_5	6	11	17	11	11
1500	0	SHUT	SHUT	0	1.0	.6	11	"	tt	11
1600	13	11	SHUT	0	.8	2.8	11	11	11	11
1700	13	SHUT	SHUT	0	1.5	2.7	"	11	17	11
1800	1									
1900										
2,00						†				
										
	1					†				
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	eto 5	1120 S	Ent. L.P.
0800	OPEN	OPEN	CLOSED	CLOSE	OFF	STA-1	NO FLOW	NO FLOW	_	
1900	11	11	11	11	11	11	17	11	_	2.0
1000	11	11	"	11	††	11	"	11	_	1.9
1100	11	17	11	11	11	TT	117	11	_	1.5
1200	11	17	11	11	11	11	11	11	_	1.1
1300	n	11	11	11	17	11	11	TT		2.0
1/100	11	11	"	11	11	11	11	11	_	1.5
1500	11	11	11	ŧ1	17	"	11	11	_	1.0
1600	n	ŤŤ	11	11	11	111	11	11		.8
1700	11	11	11	11	tı	11	11	11	_ -	1.5
1800	1									
1900	1	-								
						1				
		··· - · · · · · · · · · · · · · · · · ·				 				
	Int.	M.B. Tem				Int.	M.B.Tem			
0800	4	75°			1500	1.0	75	··•		
	2.0	75°	<u> </u>		1500	_			-	
0900			 		1500	1.5	7 ° 5 : 75			
1000	1.9	75 ⁰			1700 1800	 •/	17			
1100	1.5	750				 				
1200	1.1	75°			1900	 				
1300	2.0	750								
1400	1.5	75°	II	l						

M-56-65-1 Vol. II DATE: 1/4/65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos	Pos.	S.O. Pos
0800	ø	CLOSED	CLOSED	0	2	a	N ATR	CLOSED	CLOSED	CLOSED
0900	0	CLOSED	OPEN	0	.8	1.5	#5	CLOSED	CLOSED	OPEN
1000	0	11	. 11	0	•7	1.5	11	. ft	tt .	"
1100	0	f†	11	0	•7	1.5	tt	11	11	"
1200	Ō	17	tt.	0	. 6	1.5	- 17	11	T†	11
1300	0	11	17	0	•5	1.6	11	11	п	"
1400	0	11		0	.4	1.7	11	11	11	11
1500	0	11	11	0	1.0	1.7	17	11	11	"
1600	0	11	11	0	.8	1.8	††	11	tt	11
1700	0	11	11	0	2.0	1.9	11	11	11	"
1800	1									
1900	† · · · · · ·									
2,00										
										<u> </u>
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Ster. B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 s	Ent. L.P.
0800	CLOSED	CLOSED	CLOSED	CLOSE	OFF	NONE	NO FLOW	_=	<u> </u>	2
1900	OPEN	CLOSED	CLOSED	CLOSE	OFF	11	11			.8
1000	11	11	"	11	11	11	11			•7
1100	11	11	11	11	11	"	ři .			7
1200	81	11	11	Ħ	11	11	"			.6
1300	Ħ	"	"	tr	11	11	11		-	•5
1400	11	11	11	11	tt	11	11			.4
1500	"	"	11	11	11	t1	11			1.0
1600	"	11	11	11	11	11	"			.8
1700	"	f1	11	11	t†	l tr	11		<u> </u>	2.0
1800						ļ	ļ	ļ	<u> </u>	ļ
1900		<u> </u>							ļ	
						ļ	ļ			
										ļ
									<u> </u>	1
TIME	Int. L.P.	M.B.Tem	1	L		Int.	M.B.Tem	.h.	ļ	
0800		740			1500_	ļ. <u>-</u>	750			ļ
0200	-	74°			1600		750			
1000		74°			1700		760		<u> </u>	ļ
1100		75°			1800		ļ			
1200	-	75°			1900					
1300	-	750								
1400		75°								

M-56-65-1 Vol. II DATE: 1/5/65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDÆ	Gas P.	Pos	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0000	0	OPEN	SHITT	O.	11_	1.6	N ATR S	SHIT	SHILL	OPEN
0200	Pt .	11	"	0	1.0	1.6	112	11	77	11
1000	11	"	"	0.	-9	1.6	. 11	#1	tt	77
_1100	17	11	11	0	.7	1.6	11	11	11	11
1200	11	ft.	11	0	•5	1.6	11	11	11	87
1300	11	Ħ	11	0	<u>4</u>	1.6	11	11	11	17
1400	11	11	11	0	.2	1.6	11	17	11	11
1500	27	11	11	0	.4	1.5	11	77	11	11
1600	ŤΪ	11	11	0	1	1.5	11	17	τt	11
1700	11	,,	11	Ω_	7.4	1.5	"	17	11	tī
1800										
1900										
		1								
									В. Н.	
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	XXXXX	Ent. L.P.
0 800	OPEN	SHUT	SHUT	SHUT	OFF	STA 1	NO FLOW	<u>-</u>	1_	.1
1900	11	11	11	11	11	11	11	_	35%	1.0
1000	11	11	11	"1	11	11	11	_	1 _	.9
1100	11	"	†1	11	11	11	"	_	-	•7
1200	17	"	"	11	11	"	11	-	-	•5
1300	11	11	11	11	11	11	"	-	-	.4
1400	11	11	"	11	11	11	11	-	-	.2
1500	"	ti	11	11	11	11	"	_	<u> </u>	.4
1600	11	11	11	11	11	11	"	-		-4
1700	11	11	"	11	11	"	11	-	-	1.4
1800										
1900										
									1	
									ļ	
							-			
TIME	Int. L.P.	M.B. Tem	,			Int.	M.B.Tem			
0030	-	75°			1500	-	750	<u> </u>		
0200	_	75°			1500	_	76°	· · · · · · · · · · · · · · · · · · ·	 	
1000	-	750			1700	-	760		 	
1100		- 75°			1800					
1200	 -	75°			1900		-			
1300	-	750							 	
1400	 	75°				 				
<u> </u>	1	1/	L	<u></u>		L			<u> </u>	1

M-56-65-1 Vol. II

DATE: 1/6/65

0500 OPEN CLOSED 1900 " " 1000 " " 1100 " " 1200 " " 1300 " " 1400 " " 1500 " " 1600 " " 1700 " " 1700 " " 1800 74° 1000 - 74° 1100 - 74°	<u> </u>]			T	Return	Supply	T
TIME Gas P. Pos.	Sta. 2		Main	Small	Sel. V	Valve_	Valve	Filter
OF.00 O PEN O900 """"""""""""""""""""""""""""""""""""	Pos.	Flow	B.P.	R.P.	Posit	Pos	Pos	S.O. Pos
1000 "	CLOSED	0	1	.8	No AIR	CLOSED	CLOSED	OPEN
1000 " " 1100 " " 1200 " " 1300 0 " 1400 " " 1500 " " 1500 " " 1500 " " 1500 " " 1500 " " 1500 " " 1500 " " 1500 " " 1000 " " 1000 " " 1100 " " 1100 " " 1200 " " 1200 " " 1300 " " 1400 " " 1500 " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " " 1500 " " " " " " " " " " " " " " " " " "	11	Ω	1.0	. 8	tt	11	11	17
1100 " " 1700 " " 1300 O " 1400 " " 1500 " " 1500 " " 1700 " " 1500 " " 1500 O " " 1500 O " " 1500 O O O O O O O O O O O O O O O O O O	"	0	.8	8	11	11	11	tr
1200 " " " 1400 " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " 1500 " " " " " " 1500 " " " " " " " 1500 " " " " " " " " " " " " " " " " " "	"	0	•7	.8	11	11	tt.	11 .
1300 0 " 1400 " 1500 " 1500 " 1700 " 1700 " 1800 1900 TIME N ₂ Pos. FLBP Pos. 0800 OPEN CLOSED 1900 " 1000 " " 1100 " 1200 " 1500 " 1700 " 1500 " 1700 " 1500 " 1700 " 1500 " 1700 " 1700 " 1800 1700 " 1800 1700 1800	11	0	.6	.8	11	11	11	11
1400 " " 1500 " " 1600 " " 1700 " " 1800 " " 1800 " " 1800 " " 1900 " " TIME N ₂ Pos. FIBP Pos. 0800 OPEN CLOSED 1900 " " " 1100 " " " 1200 " " " 1300 " " " 1500 " " " 1500 " " " 1500 " " " 1500 " " " 1500 " " " 1500 " " " 1500 " " " 1600 " " " 1700 " " " 1800 " " " 1800 The M.B.Tem. 0800 The Open The Open 0800 The Open The Open 0800 The Open 1100 The Op	tr	0	•5	1.4	11	11	M	''
1500 " " 1600 " " 1500 " " 1500 " " 1500 " " 1500 " " 1500 " " TIME N ₂ Pos. FLBP Pos. 0500 OPEN CLOSED 1000 " " 1100 " " 1200 " " 1300 " " 1400 " " 1500 " " 1500 " " 1500 " " 1500 " " 1500 " " 1700 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " 1800 " " " " " 1800 " " " " " 1800 " " " " " 1800 " " " " " " 1800 " " " " " " " " " " " " " " " " " "	11	0	.4	1.4	11	t†	11	17
1500 " " " 1500 " " " 1500 1900	"	0	• 4	1.5	11	11	11	11
1700 " " 1800 1900 TIME N ₂ Pos. FLBP Pos. 0800 OPEN CLOSED 1000 " " 1100 " " 1200 " " 1300 " " 1500 " " 1500 " " 1500 " " 1500 " " 1700 " " " 1700 " " " 1700 " " " 1700 " " " " 1700 " " " " 1700 " " " " 1700 " " " " " 1700 " " " " " 1700 " " " " " " 1700 " " " " " " " " " " " " " " " " " "	"	0	.3	1.5	11	"	11	11
1800 1900 TIME N ₂ Pos. FLBP Pos. 0800 OPEN CLOSED 1900 " " 1000 " " 1100 " " 1200 " " 1300 " " 1400 " " 1500 " " 1500 " " 1500 " " 1500 " " 1700 " " 1700 " " 1700 " " 1800	"	0	.2	1.5	11	11	**	11
1000 FIBP Pos. FIBP Pos. 0500 OPEN CLOSED 1000 "								
TIME N ₂ Pos. FLBP Pos. 0500 OPEN CLOSED 1000 " " 1000 " " 1100 " " 1200 " " 1300 " " 1400 " " 1500 " " 1500 " " 1500 " " 1700 " " 1700 " " 1800 - The M.B.Tem 0200 - 74° 0200 - 74° 1100 - 74°								<u> </u>
TIME				1				<u> </u>
TIME								
TIME							ВН	
0500 OPEN CLOSED 1000 " " 1000 " " 1100 " " 1200 " " 1300 " " 1300 " " 1300 " " 1400 " " 1500 " " 1500 " " 1500 " " 1600 " " 1700 " " 1800	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	R. H. X XXX X	Ent. L.P.
1000 " " 1000 " " 1100 " " 1200 " " 1200 " " 1300 " " 1300 " " 1500 " " 1500 " " 1500 " " 1700 " " 1700 " " 1700 " " 1700 " " 1700 " " 1700 " " 1800 - 74° 0200 - 74° 1000 - 74° 1100 - 74°		CLOSED	OFF	OFF	NO FLOW		_	,1
1000 " " 1100 " " 1200 " " 1300 " " 1300 " " 1500 " " 1500 " " 1600 " " 1700 " " 1700 " " 1700 " " 1800	"	"	11	"	"	-	35%	1.0
1100 " " 1200 " " 1300 " " 1300 " " 1500 " " 1500 " " 1600 " " 1700 " " 1800	11	11	11	11	11	_	-	.8
1200 " " 1300 " " 1400 " " 1500 " " 1500 " " 1600 " " 1700 " " 1800	11	11	11	11	11	_	_	.7
1300 " " 1500 " " 1500 " " 1600 " " 1700 " " 1700 " " 1800	11	11	††	11	11	_		.6
1500 " " 1500 " " 1600 " " 1700 " " 1700 " " 1800 1900 TIME L.P. M.B.Tem 0800 - 740 0900 - 740 1000 - 740 1100 - 740	11	11	11	11	††	-	36%	-5
1500 " " 1600 " " 1700 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1800 " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " " 1900 " " 1900 "	11	11	11	11	11	-	-	.74
1600 " " 1700 " " 1800 1900 TIME Int. M.B.Tem 0800 - 74° 0900 - 74° 1000 - 74° 1100 - 74°	11	11	11	11	11	_	-	.24
1700 " " 1800 1900 TIME Int. M.B.Tem 0800 - 74° 0900 - 74° 1000 - 74° 1100 - 74°	11	11	11	11	"	-	_	•3
1800 1900 TIME Int. M.B.Tem. 0800 - 74° 0900 - 74° 1000 - 74° 1100 - 74°	t1	11	11	11	11		_	.2
1900 Tht. M.B.Tem: 0800 740 0900 740 1000 740 1100 740								
TTME Int. M.B.Tem; 0800 - 74° 0900 - 74° 1000 - 74° 1100 - 74°								
0600 - 74° 0700 - 74° 1000 - 74° 1100 - 74°								
0600 - 74° 0700 - 74° 1000 - 74° 1100 - 74°								
0600 - 74° 0700 - 74° 1000 - 74° 1100 - 74°			· <u> </u>					
0600 - 74° 0700 - 74° 1000 - 74° 1100 - 74°	n)			Int.	M.B.Tem			
0000 - 74° 1000 - 74° 1100 - 74°			1500	_	760			
1000 - 74° 1100 - 74°	1		_1500	1 -	76°			
1100 - 740	1		1700		76°			
			1800		· - •			
1200 - 74°			1900	1				
1300 - 76°	1							
1400 - 76°				1	·			

M-56-65-1 Vol.II DATE: 1/7/65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
೦೯೦೦	0	OPEN	SHUT	0	.1	ż	No AIR	SHUTE	SHUT	OPEN
0200	10.0	OPEN	SHUT	0	2.6	1.6	No AIR	OPEN	SHUT	OPEN
1000	2.0	11	"	11	2.0	1.6	11	SHUT	11	11
1100	٥	11	11	R	3.0	1.5	11	tr	11	11
1200	11	"	11	11	1.6	1.5	11	11	11	11
1300	11	t1	11	11	2.0	1.5	11	††	17	11
1400	11	11	11	tt	1.0	1.5	11	11	11	"
1500	t1	11	11	71	-8	1.5	11	t1	11	11
1600	11	"	t1	11	7	1.4	11	117	11	11
1700	11	11	17	tt	2.1	1.3	11	11	11	11
1800									<u> </u>	
1900										
									1	
									R. H.	
TIME	No Pos.	FLBP Pos	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ero 5	MXXXX	Ent. L.P.
0800	OPEN	SHUT	SHUT	SHUT	OFF	STA 1	NO FLOW		† 	.1
1200	OPEN	SHUT	SHUT	SHUT	ON	STA 1	ON	20%	38%	2.0
1000	"	11	"	t1	OFF	"	NO FLOW	11	11	2.0
1100	11	"	"	11	TT .	11	11	11	"	3.0
1200	"	"	"	t1	71	11	11	11	11	1.6
1300	11	11	"	11	11	17	11	11	11	2.0
1400	11	"	11	fr .	11	11	11	"	11	1.0
1500	11	"	11	"	*1	"	11	"	1,,	8
1600	717	11	11	77	11	"	11	11	11	•7
1700	ti .	"	11	11	ft .	11	11	11	11	
1800										2.1
1900					···					
										
TRE	Int.	M.B.Tem				Int.	M.B. Tem		·	
0800	-	74°			1500	-	75°			
0200	_	740			1500	_	75 ⁰			
1000	-	740			1700	_	75°			
1100	<u> </u>	750			1800					
1200	-	750			1900		1			
1300		750			17/0					
									L	

M-56-65-1 Vol. II

DATE: 1/8/65

	T							Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit	Pos	Pos	S.O. Pos
0800	0	OPEN	SHUT	0	.1	3	No AIR	SHUT	SHUT	OPEN
0900	"	11	ττ	11	1.1	.4	11	ff	11	11
1000	11	11	11	11	•9	•5	11	11	ff	11
1100	"	"	"	11	1.5	.6	t!	11	11	"
1200	11	11	11	11	1.4	•7	11	11	11	11
1300	11	"	"	11	1.3	.8	††	ff	11	11
1400	11	11	"	11	2.4	.8	11	tr	11	11
	11	"	11	11	2.0	.8	11	11	11	"
1500 1600	11	11	11	11	2.2	.8	11	11	11	11
1700	11	"	11	11	2.0	8	11	11	tt	tr
1800	<u> </u>									
1900			<u> </u>							
1500	 									
	†		<u> </u>							
	 	 				1			R. H.	1
mTMC2	No Pos.	FLBP	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO %	Me Ox Nex	Ent. L.P.
TIME		Pos.		SHUT	OFF	STA 1	NO FIOW	-	-	.1
0800	OPEN "	SHUT	SHUT	11	11	111111111111111111111111111111111111111	11		1-	1.1
1900	11	17	- "	11	11	11	11	-	1-	•9
1000		"	11	- 11	11	TT .	11	-	1_	1.5
1100	 	"	"	11	11	111	11			1.4
1200	 "	 ''' 	11	11	11	11	11	<u> </u>	-	1.3
1300	11	11	 	tr	11	11	11	_	-	2.4
1400	11		11	"	11	· tr	11		1-	2.0
1500		11	11	11	tt	 	11	 	1 -	2.2
<u> 1600 </u>	 	11	 	11		11	11	-	 - 	2.0
1700	 	├	 	l	<u> </u>	 	1		1	· · · · · · · · · · · · · · · · · · ·
_1800	+	 	 	ļ ———			<u> </u>	 		
_1900	 	-		<u> </u>		 	1		1	
	 	 	 	 	<u> </u>	 		† · · · · · · ·	1	
		 		<u> </u>		 				<u> </u>
	Into	14 7 7		 	 	Int.	M D To-	<u> </u>	 	·
TTME	Int. L.P.	M.B. Ten	17	 		4	M.B.Tem 75°	· · · · · · · · · · · · · · · · · · ·		+
<u>0030</u>		740	 		1500	 -	75°	1	+	
_0200	 	740	 	 	1500	 -	75° 75°	 	 	
1000		740			1700	 -	+ 1/	 	 	
1100	<u> </u>	7140	 	 	1300		-	 		
1200	 	740		 	1900	 	 	+	+	
1300		7 ¹ 40	ļ	 	 	 	 	+		+
11:00		750	.L	1	<u> </u>	1	<u></u>	1		<u> </u>

M-56-65-1

Vol. II

DATE: 1/11/65

						ļ		Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel, V	Valve	Valva	Filter
TEE	Gas P.	Pos.	Pos	Flow	E.P.	В.Р.	Postt	Pos.	Pon	S.O. Po
ດໂດວ	0	OPEN	CLOSED	0	.1	.8	No AIR	CLOSED	CLOSED	OPEN
05 00	11	11	11	11	1.1	.8	11	11	11	11
1000	;	17	Ťī	11	1.0	.8	11	11	17	11
13.00	11	11	11	11	1.0	.8	11	11	11	''
1200	11	21	11	11	.8	.8	11	11	11	17
1300	11	11	11	11	•7	.7	11	f t	ť1	"
11+00	11	11	"	11	•5	•7	11	17	11	tr
1/22	11	11	11	11	<u>, }</u> +	.7	11	11	11	11
0	"	t†	"	11	. 3	.6	11	11	ff	††
· · · · · · · · · · · · · · · · · · ·		11	**	11	1.6	•5	11	11	11	11
-	!									
. 30					· · · · · · ·					
	 					 				
	İ									
	1					 		. .		<u> </u>
I-	No Pos.	FLBP	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	eto 5	**************************************	Ent. L.P
		Pos.	1			 	·		754.X.X.X	
22	OPEN "	CLOSED "	CLOSED "	CLOSE	OFF	STA 1	NO FLOW	-	201	1.1
1000	11	Ŧſ	11	11	11	n	TF	<u>-</u>	30%	1.1
1000	'	77	17	11	11	11	11			1.0
1100	+					 		-	-	1.0
200	" "	11	11	11	11	11	11		-	88
1300	- "	11	11	11	11	11	11		35%	7
<u>- 7:00</u>	"	ļ	l———			 				•5
1500		11	''		11	"	tt		-	•4
1500	11	11	17	11	11	11	11			-3
1700	ļ <u>''</u>					· ''				1.6
1800	 	<u></u>								
1900						 				
						ļ				
						<u> </u>				
	72+					-				
TTME	Int. L.P.	M.B. Tem)			Int.	M.B.Tem	`•		ļ
<u>0030</u>		_73°			1500		76°		·	
0200	ļ.,	740			_1500		76°			
1000		740			1700	ļ. -	760			
1100	<u> </u>	740			1300	ļ				
1200		740			1900					
1300		750								
1/200	_	750								

	Τ	1						Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TEE	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit	Pos	Pos	S.O. Pos
೦೦೦೦	0	OPEN	SHIT	0	1	4	No ATR	SHIT	SHIT	OPEN
0900	\$1	11	11	11	.8	.4	11	11	11	"
1000	"	11	••	11	•7	.4	11	17	11	tr
1100	11	11	"	Ť1	.6	•5	11	11	11	11
1200	"	11	11	11	•5	.5	11	11	11	11
1300	"	11	11	11	•4	•5	"	tř	17	11
1400	11	17	11	11	•3_	•5	11	11	TT .	11
1500	11	11	"	11	.6	.8	11	11	"	11
1/00	11	11	"	11	5	.7.	11	11	11	11
1700	11	"	11	11	2.5	.7	11	"	11	11
1800	 									
1200	<u> </u>									
1,00	 									
	<u>† </u>						1		R, H.	
mTVC.	No Pos.	FLBP	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	x !x 20x2	Unt. L.P.
OSOO	OPEN	Pos. SHUT	SHUT	SHUT	OFF	STA 1	NO FLOW	-	-	.1
	11	11	11	11	11	11	11	_	1_	.8
1900	11	"	11	11	11	11	11			7
1000	11	tr	11	",	11	11	17			.6
1100	11	11	"	- "	11	111	+1	_	-	5
1200	11	11	11	11	11	1,,	11),
1300	11	 "	111	11	11	11	11	 -	-	•3
11:00	11	,,	11	ři.	11	11	 ,,	-		
1500	11	11	11	;;	11	11	11	† <u>-</u>	 -	•5
<u> 1600 </u>	11	11	11	11	11	11	111	 	 	2.5
1700	 	<u> </u>				1		 	-	
_1800	 	 					†	 	<u> </u>	† -
1900						 	 	 		
		ļ					-		 	
	- 	ļ					 	 	 	
	Int.		ļ			Int.	1 D T	 		
TIME	Int. L.P.	M.B.Tem	}			Int.	M.B.Tem			
<u>0030</u>	-	750			1500	,	760	 		
0200	 	750			1500	 	760	 	-	
1000		750			1700		760	 	 	
1100		750	ļ		1800	 		 		-
1200		750			1900	+	 	 		-
1300		760	ļ			 	 	 		
1400		760	l			1	<u> </u>	1		<u> </u>

M-56-65-1

Vol. II

DATE: 1/13/65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
೦೦೦೦	0	OPEN	SHUT	0		2	No ATR	SHIT	SHIP	OPEN
0900	17	11	11 .	11	2.0	•3	"-	ti	n	11
1000	71	17	"	11	.2	3	"	"	11	11
1100	11	"	"	- 11	2.0		11	11	11	11
1200	11	11	11	11	.7	14	11	11	11	11
1300	11	11	11	11	-3	14	"	ŧτ	tí	tr
1400	"	"	11	11	.2	.5	"	11	11	"
1500	11	"	ft f	"	•2	.5_	11	11	11	TT .
1600	11	11	"	11	•2	.4	11	"	11	71
1700	11	11	"	"	2.2	<u>1</u> 4	11	11	tt	11
1800										
1900										
	1	1								1
							<u> </u>		В. Н.	
TIME	No Pos.	FLBP Pos.	St. Pos.	Ster. B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	WAXXXXX	Ent. L.P.
0800	OPEN	SHUT	SHUT	SHUT	OFF	STA 1	NO FLOW	_	_	1
1900	11	11	11	"	tt	11	11	-	-	2.0
1000	11	11	11	11	11	11	11	-		.2
1100	11	"	11	11	11	17	11	-	_	.2
1200	"	"	11	11	11	11	11	_		7
1300	11	"1	"	11	t!	11	11	_	_	•3
1400	11	"	"	"	11	11	11	_	29%	.2
1500	11	11	11	"	71	11	11	-	-	.2
1600	Ť1	11	11	11	11	††	11	_	_	.2
1700	11	11	11	"	11	††	11			2.2
1800										
1900										
										1
TTME	Int. L.P.	M.B. Tem				Int.	M.B.Tem			
0800		74°			1500	_	77 ⁰			
0200		750			1600		750			
1000	-	85°			1700	-	740	· · · · · · · · · · · · · · · · · · ·		
1100	1	900			1800					
	-	850	<u> </u>		1900					
1300	 	8	1							
1400	 	79°	 						 	

M-56-65-1 Vol. II DATE: 1/14/65

	T	<u> </u>						Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos.	S.O. Pos
0500	0	OPEN	SHUT	0	.1	.2	Ho AIR	SHUT	SHUT	OPEN
0900	11	17	11	11	1.0	,2	11	11	11	11
1000	t1	"	11	t!	•9	•5	ff.	tr .	11	"
1100	71	11	11	11	9	4	11	11	**	11
1200	"	11	11	11	.8	.4	t f	11	11	17
1300	11	11	11	ît	•7	•3	11	11	n	"
1400	"	11	11	11	.6	<u> </u>	11	"	!!	<u>"</u>
1500	"	"	11	ff	.4	3.3	11	11	"	!!
1600	ŧr	ti .	11	tt	3		11	11	."	<u>"</u>
1700	11	11	11	11	.8	3.3	11	ff	11	"
1800									<u> </u>	<u> </u>
1900			<u> </u>					ļ		
		<u> </u>				ļ				
						<u> </u>				
						ļ			R. H.	<u> </u>
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	XXXXXXX	Ent. L.P.
0800	OPEN	SHUT	SHUT	SHUT	OFF	STA 1	NO FLOW		 -	1-1
1900	††	11	11	11	11	"	"		<u> </u>	1.0
1000	**	11	11	"	11	**	"		<u> </u>	.9
1100	"	11	11	11	11	''	11	-	-	.9
1200	11	11	11	t!		11	<u>"</u>	 		8
1300	ч	٧	11	**	11	11	"	<u> </u>		.7
1400	"	**	tr .	11	11	"	11	ļ_ -	35%	-6
1500	11	11	11	11		"	11	<u>-</u>		4-4
1600	11	11	11	11	11	11	11	ļ -		-3
1700	11	"	11	"	tt	11	11	ļ_ -		8
1800			ļ	<u></u>		 		}	_	
1900		ļ	ļ	ļ			<u> </u>	 	-}	
		ļ		<u> </u>	<u> </u>		 	ļ	- 	
	_	ļ	<u> </u>			ļ	 	<u> </u>	 	
		ļ				Tut	1	ļ		
TIME	Int. L.P.	M.B. Ten	17			Int.	M.B.Tem	÷	_}	
<u>0030</u>	 	740	ļ	ļ	1500		770	 	+	-
0000		74°	ļ	ļ	1500	.	780			
1000	-	740	ļ	 	1700	 -	800		_	
1100		71,0			1800		-	 		
1200	 	740	 		1900	ļ	 	}		
1300		710		 		 	 	 		
1400		7140	<u></u>	l	<u> </u>	<u> </u>	<u> </u>	1		1

		1	<u> </u>			<u> </u>	<u> </u>	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Cas P.	Pos.	Pos.	Flow	P.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
o೧o0	0	Closed	Closed	0	·ì	.4	N2Air	Closed	Closed	Closed
0900					A	1-4				
1000					•7	1.6				
1100		<u> </u>			.6	1.5				V
1200	12	Open	Shut		. 5	1.5				Open
1300	11				. lt	1.5				
1400	0				3	1.4				
1500					•3	1.4				
1600					2	1.4				
1700	1	1		1	2.0	1.4	V	V	V	1
1800								1		†
1900								!	·	†
										
								†	<u> </u>	
						 		<u> </u>		
TIME	No Pos.	PLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	H20 5	Ent. L.P.
0800	Closed	Closed	Closed	Closed	Off	None	No Flow		 	.1
1900										.8
1000								 	 	.7
1100		1 1	1-1			-		 	=-	.6
1200	Open	 - - - - - - - - - 				STA-1			40 <u>%</u>	•5
1300	1 1	 - - - - - 	1-1-			None		 =		.4
1400	1-1-					None		 	 	
1500	 		1-1			1				.3
1600	++-	 	 						-	
1700	+ +				- -			 	-	5.5
1800	 				¥		<u> </u>			
	1	 					-			
1900	 		 					ļ		
	 	 	 						 	
	+		 						ļ	
	Int.	M.B.Tem	<u> </u>			Int.	W D M			
TIME	I.P.	73°				l i	M.B.Tem 76°	·		
0800	 		 		1500		76		ļ ———	ļ
0900	 - -	74 74	 		1500		76			
1000	_				1700		10			
1100	 -	75			1800					
1200	1-	76 76			1900					
1300	1									
1400	l -	76	1	l					İ	

M-56-65-1 Vol. II DATE: 1-10-65

·								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
೦೦೦೦	Q	Open	Shut	0	.1	• 3	N2 Air	Shut	Shut	Open
0500					1.5	. 3				
1000					1.4	1.4				
1100					1.3	1.3				
1200					1.3	1.3				
1300					1.2	1.3				
1400					1.1	1.1				
1500					1.0	1.0				
1600		V	V			.3				
1700	V	Shut	Shut	0	1.8	1.8	V	1	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	V
1800										
1900	}									
						ļ				
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 S	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	STA-1	No Flo	v –	35%	
1900		1				STA-1				1.5
1000						None				1.4
1100										1.3
1200										1.3
1300						l _ l				1.2
1400									_	1.1
1500										1.0
1600										
1700	1	Y	V	¥	Y	1	<u> </u>		35%	1
1800								ļ	<u> </u>	ļ
1900						ļ		ļ		ļ
	<u> </u>					<u> </u>	ļ	ļ	<u> </u>	<u> </u>
								<u> </u>	ļ <u>. </u>	
			ļ							
TTME	Int.	M.B. Tem	1			Int.	M.B.Tem	<u>.</u>	ļ	ļ
0030		74°			1500	1.0	75	ļ	ļ	
0200	-	71:			1500	.8	75		ļ	<u> </u>
1000	1.4	74 74			1700	1.8	75	ļ	ļ	
1100	1.3	74			1800			<u> </u>		<u> </u>
1200	1.3	74			1900				ļ	
1300	1.2	74						ļ	↓	
1400	1.1	74]			1	1	l	ŀ	

	1	1	1	1	r	<u> </u>	1	T	Υ	
		 	1			-	<u> </u>	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TRE	Gas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit.	Pos.	Pos.	S.O. Pos.
0000	1	closed	closed	 	-1	.2	N2Air Sur	Closed	Closed	Open
0900	 	 		 	1.0	1.0	├ ─-	 -	 	
1000			 	 - - - - - - - - - 	.8	.8	 	 		
_1100	 		igwdown	 	8	.3	 			
1200	 	 	 	 	.7	-7				
1300	 	 	 		.6	.6		 		
1400	 	 	 	 	.5	.5		 		
1500	↓ ↓	 			. 14	.4				
1600	 	 			.3	.3				
1700	V		V	V	1.5	1.5	V	V	V	V
1500	 	<u> </u>	ļ						ļ	
1900	ļ		ļ			<u> </u>				
	 		<u> </u>							
	 		 						ļ	
	ļ <u>. </u>	FLBP		Stor.						
TIME	N ₂ Pos.	Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	 	ETO %	1120 S	Ent. L.P.
_0800	On .	Shut	Shut	Shut	Off	None	NoFlow			.1
1,900	 			-				-		1.0
1000		ightarrow	 			 			.,	.8
1100	 		 			 				.8
1200	 	 	 			 		-		.7
_1300								-		.6
1400	↓ 	 				 				- 5
1500	╁╌┾╌╌		 			 				.4
1600	 	<u> </u>	 							•3
1700	<u> </u>	<u> </u>	<u> </u>	V	<u>V</u>	¥	¥			1.5
_1800	 -		 		· · · · · · · · ·	ļ				ļ
1900	 	 	 							
	 							·		
	ļ		ļl							
	Int.	 				Tn+				
TTME	Int.	M.B. Tem	}			Int.	M.B.Tem	·•		
0030	1	74°			_1500	- 4	74			
0200	1 1,0		 		1500	3	74	-		
1000	.8 .8	 			1700	1.5	74			
1100	• 7	 	ļi		1800	 				ļ
1200_	.6	 			1900					
1300	.5									
1400						L	<u></u>			i

M-56-65-1 Vol. II DATE: 1-20-65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
೦೦೦೦	Open	Closed	Open	0	3,	.8	N2 Air	Closed	Closed	
0900					.7	.7				
1000					.7	.7				
1100					.6	.6				
1200					5	.5				
1300					2.2	2.2				
1400					2.0	2.0				
1500					1.9	1.9				
1600					1.9	1.9				
1700					1.9	1.9				
1800		V		V	2.4	2.4	\bigvee	V	V	V
1900										
			<u> </u>							
TIME	N2 Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	1120 S	Ent. L.P.
0800	Open	Closed	Closed	Closed	Off	Off	On	50		8.
1900										.7
1000								_		.7
1100								-	_	.6
1200										. 5
1300								_	-	2.2
1400								_		2.0
1500									_	1.9
1600										1.9
1700										1.9
1800		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	V	V		1	V			2.4
1900						<u> </u>				
						ļ				
						<u> </u>				
TIME	Int. L.P.	M.B.Tem	<u></u>			Int.	M.B. Tem	<u>.</u>		
0 200	.8	73°			1500	1.9	M.B.Tem			
0900	.7_	73			1500	1.9				
1000	.7	73			1700	1.9				
1100	.6	73			1300	2.4	V			
1500	.5	74			1900					
1300	2.2	71;								
1400	2.0	74							1	

DATE: 1-21-65

	T							Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0000	0	Closed	Open	Q	.08	.g 8	N2Air	Closed	Closed	
0900					.5	.5				
1000					.42	.42				
1100					1.5	1.5				
1200					1.4	1.4	 			
1300					1.0	1.0				
1400					1.0	1.0				
1500					.9	.9				
1600	V	4	<u> </u>	V	.8	.8	 	<u> </u>	V	<u> </u>
1700							ļ		ļ	
1800										
1900								ļ		
	 	<u> </u>	 				-	 		
			 			ļ		ļ	<u> </u>	
	ļ., _	FLBP	<u> </u>	Ster.			ļ <u>.</u>	ļ	17.0 %	
TIME	N ₂ Pos.	Pos.	St. Pos.	Stor B.P.Pos	Pump	1	M.S.A.	ETO %	1120 g	Ent. L.P.
0800	Open	Closed	Closed	Closed	Off	None	No Flow			.08
1900	+	 	 			 - 	+	 		5
1000	 	╂┷┼┷					 			.42
1100		-				 	}	 -	 	1.5
1200	 	╂━━┼━	 			 	+	 -		
1300	 	 	 			 	 		-	1.0
1400		 	 			 	 	 		.9
1500				 ,	1			-		.8
1600	 	<u> </u>	 _ v _	V	У		 v	-		•••
1700 1800	+		 				 	i		
1900	1	 			****					
19.67			<u> </u>							
	 						1			
	 	†			····					
TIME	Int.	M.B. Tem	1			Int.	M.B. Tem			
0800	. ୦୫	73°			1500	.9	74			
0200	1.5	74			1500	.8	74			
1000	.42	74	†		1700		1			
1100	1.5	74	 		1800					
1200	1.4	74	1		1900			1	1	
1300	1,0	74	<u> </u>							
1400	1.0	74								

DATE:1-22-65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valva	Filter
TDE	Gas P.	Pos.	Pos.	Flow	B.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
೦೧೦೦	Closed	Closed	Closed	0	.ც	.6	N2 Air	Closed	Closed	Open
0900					1.0	1.0				
1000		<u> </u>			.8.	.8				$\perp \perp$
1100					.7	.7				
1200					.6	.6				
1300					.6	.6	<u> </u>		<u> </u>	
1400					.4	.4				
1500					3.	.3				
1500	V		V	V	.2	.2	V	V	V _	
1700										
1800										
1900										
										<u> </u>
				_						
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor B.P.Pos	Pump	On Serv.	M.S.A.	што %	1120 B	Ent. L.P.
0800	Open	Close	1	T	Off	None	NoFlow			.6
1900									38	1.0
1000										•
1100								-	_	.7
1200	1									.6
1300										.6
1100										. 4
1500										.3
1600		1		V	1		1		3 6	
1700	— —	<u> </u>								
1800										
1900										<u> </u>
							<u></u>			
							<u> </u>			
TRE	Int.	M.B.Tem	1)			Int.	M.B.Tem		<u> </u>	
0030	16	73°			1500	•3	76			
0200	1.0	73			1500	2	76			
1000	.8	74			1700					
1100	.7	74			1300					
1200	.6	75			1900					
1300	.6	75								
1400	.4	76	1				1		I	

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TLE	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos.	Pos	S.O. Pos
೦೦೦೦	3	Closed	Closed	0	.1	.1	N2 Air	Closed	C losed	Closed
0500					1.0	1.0				
1000					.8	6.				
1100					•7	.7				
1200					.6	.6				
1300					•5	•5				
1400					•4	.4				
1500					. 4	.4				
1600	V	\vee		V	•3	•3	Y	¥	V	₩.
1700										
1800										
1200										
_										
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ero %	1120 S	Ent. L.P.
0800	Closed	Closed	Closed	Closed	Off	None	No Flow		31	.1
1900										1.0
1000										.8
1100									_	.7
1200										.6
1300								_		.5
1400										Jı.
1500								_		.4
1600		V	1	\	\	1	\downarrow	_	35%	.3
1700										
1800										
1900										
TTME	Int. L.P.	M.B.Tem	•			Int.	M.B. Tem	•		
0030	.1	73 ⁰			1500	. 4	76°			
0200	1.0	73			1500	3	77			
1000	.8	74			1700					
1100	.7	74			1800					
1200	6	74			1900					
1300	.5	74								
1400	.4	75	1	1				l	I	

M-56-65-1 Vol. II DATE: 1-26-65

	T	T					1	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0800	0	Close	Closed	0	2.2	2.2	W2Air	Closed	Closed	Closed
0900					2.0	2.0				
1000					1.8	1.8				
1100					8	.8				
1200			<u> </u>		5	5		 	 	
1300					2.0	2.0				
1400			ļļ		1.6	1.6	1	 	 	
1500			ļļ		.9	.8	 	 		
1600					5	5		 	 	
1700		 \	\bigvee	<u> </u>	2.2	2.2	 \	<u> </u>	<u> </u>	<u> </u>
1800			ļ		_	ļ		 	ļ	ļ
1900	ļ	<u> </u>				 	 	 	 	
	<u> </u>		ļ			ļ	 	ļ		
	 		ļ			 	-	-		
		RT.BP	ļ	Store		ļ <u>.</u>		\- <u></u> -	11 ₂ 0 %	
TIME	N ₂ Pos.	Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv	M.S.A.	ETO %	 -	Ent. L.P.
0800	Closed	Closed	Closed	Closed	Off.	None	No Flow	 	33%	5.2
1900		 	ļ				 	 		2.0
1000	 	 	 			} 				1.8 -
1100	 - - - 		 			 	 	+	 	1 .5
1200	1		 		·	 	+	 	 	6
_1300	 - - - - - - - 	4	 			 	 			2.0
1400			 				 		1-1-	1.6
1500	+-+-		 			 		 	 	:5
1600	4-4-					 	+ .	 	 	5-
_1700	1	1-4-	Y	<u> </u>		V	 	 \	V	2.2
_1800			 				+	 	+	
1900	+	 	 			 	 	 	}	
	 		 			 	 		 	
	 	+				 	+		- 	
	Int.	14 D Me	 			Int.	14 D m	1		
TIME	Int.	M.B.Tem	+				M.B.Ten	1.P•	—	
0800	2.2	7	 		1500	-8	75	+	+	+
0200	2.0 1.8	73	 		1500	5-5-	77	+	+	+
1000		73	 		1700 1800	2.2	77	1	+	+
1100	<u>8.</u> -	73	 			 -	 	 	+	<u> </u>
1200	2.0	74 74	 		1900	 			-	
1300						 	 	+	+	
1400	1.6	74	<u>i </u>	L	L <u></u>	1				

	Т	1	Т	<u> </u>		T	1	Return	Supply	<u> </u>
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0000	0	Shut	Shut	0	.8	.8	N2 Air	Shut		Shut
0900					.8	.8				
1000					-8	8				
1100					.8	.8				
1200					.8	.8				
1300					.8	.8				
1400					7	7				
1500					• 7	.7				
1600					7	1_1_				
1700	V	•	V	*	.6	_ te	V	<u> </u>	V	<u> </u>
1800	<u> </u>									
1900		<u> </u>								
	ļ	ļ	ļ			ļ	ļ	ļ	ļ	
-	ļ	ļ				ļ	 			ļ <u> </u>
		WLBP	ļ	Store		ļ			17.00	
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	 	ETO %	1120 g	Ent. L.P.
0800	Shut	Shut	Shut	Shut	Off	None	No Flow	 	 -	.8
1900	1-1		 				 	 	 	.8
1000	╂-╂	 - - 	 			 	 	 	-	8
1100	 	 	 			├	 	 - - 	 +	8.
1200	 - 	 	 			 	 	 	 	
1300	 	 	 			 	 	 	 	8
1400	 - 	 	 	 		 	 			 7
1500	+	 	 	-	-	 	 	 		.7
1600	 			\	On	1			35%	.6
1700 1800	-		 		OII		-	-	378	 • • • • • • • • • • • • • • • • • • •
1900	1	 	1				<u> </u>	1		
1941			<u> </u>					İ		
									1	
TTME	Int.	M.B. Tem	13			Int.	M.B.Tem			
0030	.8	73°			1500	•7	76			
0200	.8	73			1600	-7	77		I	
1000	.8	74			1700	6	77			
1100	.8	74			1800					
1200	8	75			1900					
1300	.8	75								
1400	.7	75								

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DATE: 1-28-65

	Τ	Ţ	1		·	T	I	Return	Supply	T
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valva	Filter
TRE				773			I	Pos	Pose	S.O. Pos
***************************************	Cas P.	Pos. Shut	Pos. Shut	Flow	P.P.	B.P.	Posit. N.Air	Shut	Shut	Shut
00:00	 	Short	Shirt	Y	1.0	1.0	427+4	June	51100	
0500	+-+-				.8	1.8	 	1	 	
1000	 	1	 		:8	1.8		1	1	
1100	+		 		•7	.7		 - - - - - - - - - -	 	
1200	1-1-		1		7	7			1	
1300 1400	1				•7	.7				
			 		,6	.6				
1500 1600	+	1-1-			.6	1.6		 		
1700	1		1	V	2.5"	2.5"		1/	V	*
1800	V	*						1		
1900			1			1	 			
_1,00			1				ļ			
			1							<u> </u>
	 	 	 			1				
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	H2O S	Ent. L.P.
0800	Shut	Shut	Shut	Shut	Off	None	No Flow	-	-	.1
1900									38	1.0
1000									-	.8
1100									-	.8
1200									•	.7
1300									<u>-</u>	.7
1400										.7
1500										.6
1600									36	.6
1700	V		V	V	1	V	<u> </u>	<u> </u>	<u> </u>	2.5
1800			<u> </u>					 	ļ	
_1900						<u> </u>		 	<u> </u>	
	<u> </u>					<u> </u>	ļ	ļ	ļ	
						- 	ļ	ļ		
	 					<u> </u>		ļ	<u> </u>	
TIME	Int.	M.B.Tem	1		-	Int.	M.B.Ten	:-	ļ	
0800	.1	74°			1500	.6	76 77	ļ	 	
0900	1.0	74	ļ		1500				1	
1000	.8	75			1700	2.5	77	 		
1100	.8	75	ļ		1800	ļ			1	
_1200	.7	75	<u> </u>		1900	1		1	1	
1300	.7	76				ļ	ļ			
1400	.7	76	<u> </u>	L		<u> </u>	<u></u>	1	<u> </u>	1

M-56-65-1 Vol. II DATE: 1-29=65

			T T			T	I	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0000	0	Closed	Closed	0	5	5	N_Air	Closed	Closed	Closed
0000	0	TT .	11	"	1.0	1.0	۳ ا	"	11	"
1000	0	W		**	.8	.8	**	11	11	"
1100	0	"	**	"	.8	-8	"	11	11	11
1200	0	"	"	11	.8	.8	11	"	91	11
1300	0	**	tt	Ħ	8	8	11	11	ti	17
11400	12	17	Open	32	.8	3.0	**	1/4 turn	Open	Open
1500	8	"	Shut	0	.7	2.5	**	Shut	Shut	Shut.
1500	0	"	н	11	.6	2.0	11	"	**	"
1700	0	**	"	11	1.1	1.2	\$1	91	tı .	11
1800										
1900										
						<u> </u>				
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0 000	Closed	Closed	Closed	Closed	Off	None	No Flow	-	40%	.5
1900	11	*1	н	11	f1	. "	**			1.0
1000	"	11	11	11	11	"	*1	-	-	.8
1100	*	٧	*	۳	٧	11	11			.8
1200	tr	11	"	11	11	11	- "	<u> </u>	-	.8
1300	11	11	"	11	11	"	"	-	-	.8
11:00	Open	Shut	Shut	Shut.	Run	STa-2	**		-	.8
1500	Shut	"	11	tt	O≇ſ	none	11	-	-	.7
1600	tı .	**	11	"	11	"	**			-6
1700	11	11	"	- 11	11	"	£1		-	1.1
1500	<u> </u>	ļ				<u> </u>				<u> </u>
1900						ļ			 	
									<u> </u>	
			<u> </u>			ļ	<u> </u>			<u> </u>
	Ynt		ļ			T			 	
TTME	Int. L.P.	M.B. Tem	1			Int.	M.B. Tem	<u>`•</u>	ļ	
<u>0030</u>	.5	74°			1500	-	76		 	
0900	1.0	74	 		1500	 	76		I	<u> </u>
1000	.8	75	 		1700	-	-76		 	
1100	.8	75			1800	-		<u> </u>	 	
1200	.8	75	 		1900				ļ	
1300	7-7-	76	 							
1400	_*	76	J							<u> </u>

M-56-65-1 Vol. II DATE: 2-1-65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit	Pos.	Pos	S.O. Pos
0000	0	Open	Open	0	.1	.1	N2Air	Shut	Shut	Shut.
0900	0	11	tt	11	1.2	.2	11	† †	"	"
1000	20	11	"	n	1.1	.1	н	11	11	11
1100	0	"	11	tt .	1.1	.1	"	11	"	."
1200	"	81	**	tt	1.0	•1	#	+1	11	"
1300	"	11	11	"	1.0	.1	91	11	It	11
1400	"	"	11	11	1.0	.1	11		"	"
1500	11	11	••	**	9	.1	11	**	"	"
1600	"	"	11	11	.8	.1	11	11	"	11
1700	"	"	11	11	8	.1	11	11	."	"
1800	11 11	"	п	"	2.0	.1	91	11	91	11
1900										
										<u> </u>
	1									
TIME	No Pos.	FLBP Pos.	St. Pos.	B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 S	Ent. L.P.
0800	Shut	Shut	Shut	Shut	Off	None	No flow	-	-	.1_
1900	"	11	, ,	"	11	"	11	11	11	1.2
1000	"	"	"	"	**	11	"	"	**	1.1_
	11	11	11	"	11	"	"	11	11	1.1
1200	"	"	11	11 11	"	"	"	F1	- 11	1.0
1300	11 11	11 11	11	"	11	11	"	"	11	1.0
11:00	11	n	11	"	"	71	"	11	11	1.0
	ž1	"	11	"	11	11	11	"	11	9
1500 1600	11	"	"	,,	"	"	11	"	"	.8
1700	"	"	 		-,-	"	"	"	"	8
1800	"	"	"	11	11	"	11	11	**	2.0
1900										
1300	1									
		1	1							
		<u> </u>	 							
TIME	Int.	M.B. Tem	1)			Int.	M.B. Tem			
0800		74°	1		1500	-	76			
0200	_	74			1600		76			
1000	 	74		1	1700	<u> </u>	76			
1100	 -	75	<u> </u>		1300	=	76			
	- - -	75			1900	1				
1300 1300	 -	75	†	1	1					
11:00	 -	75	 	 	 	1	1	T		

M-56-65-1 Vol. II DATE: Feb. 2, 1965

		 	 	ļ			ļ	Return	Supply	<u> </u>
	Purge	Sta. 1	Sta. 2	ļ <u>.</u> .	Main	Small	Sel. V	Valve	Valve	Filter
TIME	Cas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit	Pos	Pos	S.O. Pos
೦೦೦೦	9	Open	Open	0	.05	0.051	N2Air	Shut	Shut	9ff
0500			<u> </u>		1.0	0.05		"	**	"
1000	20	"	Shut	"	.8	4.0	"	11	11	Open
1100		11	"	"	.7	3.8	**	11	**	."
1200	0	11	11	11	•7	3.8	"	11	"	11
1300	"	11	"	"	•7	3.6	11	17	н	11
1400		**	11	"	6	3.4	11	91	11	11
1500	11 11	"	**	11	6	3.4	"	11	11	"
1600	11	11	11	11	5	3.2	11	"	11	11
1700	10	Shut	n	11	2.0	3.0	**	"	11	"
1800	<u> </u>		<u> </u>							
1900										
									1	1
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ero g	1120 S	Ent. L.P.
0 800	Off	Off	Off	Off	Off	None	Off		1 -	.05
1900	\$1	11	11	"	11	"	"	"	, ,,	1.0
1000	Open	Shut	Shut	Shut	ŧŧ	STA-1	11	"	"	.8
1100	11	"	71	11	11	11	11	"	11	.7_
1200	"	11	\$1	11	11	"	"	"	"	•7
1300	**	!1	11	11	11	н	"	"	"	.7
1400	٧	"	79	"	11	11	11	"	"	.6
1500	11	"	11	ŧŧ	91	11	*1	"	"	.6
1600	17	"	11	FT	11	11	11	"	"	•5
1700	"	"	Ħ	11	11	17	11	††	"	2.0
1800										
1900										
TTME	Int.	M.B.Tem	,			Int.	M.B.Tem) <u> </u>		
000o	L.P.	75 ⁰			1500			<u> </u>		
0200	-	75			1500	_	76 76			
1000	-	75			1700	-	76			
1100		75			1800					
1200	-	75			1900					
1300	-	76								
1400		76				 				

Vol. II
DATF: Feb. 3, 1965

	T							Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDÆ	Gas P.	Pos	Pos.	Flow	B.P.	ВР	Posit.	Pos	Pos	S.O. Pos
0000	0	Off	Off	0	.1	.2	N2.Air	Off	Shut	<u> </u>
0900					3.0	.2				
1000					1.9	.2			 	
1100					1.8	.2			 	-
1200					.1.7	2			 	
1300			 		2.0	.2				
1400_					1.5	.2	 	 	 	
1500				1	1.4	.2	 	 	 	
1600		 	 	ļ 	1.3	.2		 	 	
1700	10	0pen	<u> </u>	1	1.7	2.5		1	V	1
1800			 	ļ		 -		 	 	
1900		 	ļ			 	 	 		
		 	 				 	 	 	
		 	 	ļ		 			 	-
	N D	FLBP Pos.	<u> </u>	Stor. B.P.Pos.	Pump	On Serv.	M S.A.	ETO %	1120 5	Ent. L.P.
TIME	N ₂ Pos.		St. Pos.		Off Off	None	M.D.A.	1	 	.1
0800	 90	Off.	Off	Off	1	None		 	+ -	2.0
1900		 	+-+-			1-1-			11	1.9
1000		 	 	 	 	+	1-1-		11	1.9
1100	 	 - - - - - - - - -	 			1-1-				1.7
1200		 								2.0
1300 1400	+-+-	 	1-1-							1.5
1500	1-1-	1 1 -								1.4
1600	++-									1.3
1700		1	1	V	V	1	V	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	<u> </u>	1.7
1800						ļ	ļ <u>.</u>		<u> </u>	
1900					ļ			ļ		
			<u> </u>		ļ	ļ				
		<u> </u>		ļ			 	 		
		J	ļ	ļ	ļ	 	 			
TIME	Int.	M.B. Ten	n.		ļ	Int.	M.B.Ter	nh•		-
<u>0030</u>	 	76		ļ	1500	<u> </u>	83			
0200		76		ļ	1500	-	90	 		
1000		76 76		 	1700	 	85	+		
1100				 	1300	+	 	 		<u></u>
1200		76		 	1900	 	 			
1300		76	 		 -	 	 	+	+	+
1400		77	<u> </u>	<u> 1</u>	L	<u>.L</u>	<u> </u>			

DATE: Feb. 4, 1965

							<u> </u>	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	P.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
00:00	O.	Open	Shut	0	.1	.1	N2Air	Shut	Shut	Open
0500	1		*1	11	2.0	.1	11	17	11	"
1000	u	"	11	11	1.8	2.0	17	11	11	11
1100	11 11	11	ti	11	1.7	2.0	11	11	11	."
1200	11 11	11	**	11	1.6	1.7	11	Ħ	11	"
1300	"	11	tt	11	2.0	1.5	*1	11	11	"
1400	"	11	*1	te	2.5	1.4	11	"	11	11
1500	11	11	"	11	2.4	.9	"	"	"	11
1600	11	11	11	11	2.0	5	11	"	n	"
1700	11	11	† 1	11	2.5	•3	**	**	**	"
1800										
1900										†
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0800	Open	Shut	Shut	Shut	OPE	Sta-1	No Flow	-	-	.1
1200	11	11	11	"	11	"	11	"	11	2.0
1000	"	"	"	"	11	••	11	"	11	1.8
1100	1,	"	11	"	**	"	11	,,	11	
1200	1 •	i								1.6
1300	11	11	*1	"	11	*1	11	"	11	2.0
11:00	"	11	11	11	11	"	tt	"	11	2.5
1500	"	11	"	11	11	"	***	,,	11	2.4
1600	11	"		"	11	"	11	*1	11	
1700	11	11	17	11	11	"	11	11	20%	2.5
1800										
1900										
•										
TIME	Int.	M.B. Tem	,			Int.	M.B.Tem			
0800		75			1500		76			
0200	-	75			1500		76			
1000	-	75			1700		76		·	
1100	-	75			1800					
1200		75			1900					
1300	 -	75								
1400	-	76								

M-56-65-1 Vol. II

DATE: Feb 5, 1965

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos.	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
o000	0	Open	Shut	0	1	1	N2Air	Shut	Shut.	Open
0900	**	11	11	11	2.0	2.0	"	*1	11	"
1000	"	"	Ħ	#1	2.0	20	11	**	11	"
1100	,,	11	11	11	2.0	2.0	11	**	l1	"
1200	11	***	11	11	.6	2.0	"	*	11	"
1300	,,	11	11	11	6	2.0	17	*1	"	tt .
1400	11	"	**	11	.6	1.9	"	11	11	"
1500	91	**	11	11	.6_	1.8	**	11	11	"
1600	11	"	11	11	6	1.7	91	†1	11	"
1700	"	"	11	**	.6	2.5	**	11	11	"
1800										
1900										
	1									
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 S	Ent. L.P.
0800	Open	Shut	Sjut	Shut	Off	STA-1	0 f f	-	-	.1
1900	11 11	"	11	11	**	"	"	"	32%	2.0
	"	11	"	11	11	11	11	"		2.0
1000	\$1	**	"	11	н	"	,,	,,	_	2.0
1100	11	"	"	11	t1	"	11	*1	11	.6
1200	" "	11	11	11	"	ff f	11	"	"	.6
1300	11 11	"	- "	"	11	11	11	11	. 11	.6
1400	11		"	11	11	— ,,	,,	"	"	-6
1500	- "			11	#	"	11	"	"	.6
1600		31	11	11	11	**	11	11	11	.6
1700 1800	 	- "-								
1900	+	 								
		 								
 -							1	<u> </u>		
m=n ==	Int.	M.B.Tem	<u> </u>			Int.	M.B.Tom	h.		
9030	- L.P.	75			1500		76			
0200	-	75			1500	 -	77			
1000					1700	† -	77	1		1
1100		75 75			1800					1
		T	 		1900	†		1		1
1200	-	75 76			100	 	 	 	1	1
1300		76				 	-			
1400		1 (0	l	L	i	<u> </u>	<u> 1</u>	1	- ! 	

DATE: 2/8/65

						<u> </u>	L	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Cas Pa	Pos.	Pos	Flow	B.P.	R.P.	Posit	Pos	Pos	S.O. Pos
0030	0	Open	Shut	0	.1	.1	N2 Air	Shut	Shut	Open
0900	11	"	#1	f1	.8	1.0	11	"	"	11
1000	"	"	11	"	88	.9	77		••	t1
1100	17	**	11	11	.7	-9	11	41	**	,ii
1200	11	11	11	tt	-7	.9	11	11	11	11
1300	11	11	11	"	-6	_8	"1	11	11	**
1400	11	11	11	11	•5	.7	11	11	†t	tt
1500	11	11	11	11	4	-6	**	t1	P1	11
1600	U	11	11	11	. 4.	-5	"	"	11	11
1700	10	11	**	11	,	1.0	11	11	**	11
1800	10	71	11	11	.2	1.0	ŧ1	11	17	11
1900	0	Shut	0pen	11	.6	1.0	11	11	11	11
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 S	Ent. L.P.
0800	0pen	Shut	Shut	Shut	Off	StA-1	No flow		-	.1
1200	"	"	"	11	11	**	11	11	11	-8
1000	11	11	†1	11	11	"	11	"	11	.8
1100	11	"	11	**	11	**	"	**	11	7_
1200	41	**	91	11	11	**	11	11	11	•7
1300	11	"	11	11	11	11	11	11	11	.6
1400	11	11	11	11	11	11	"	*1	"	•5
1500	"	11	"	11	11	"	11	11	11	.4
1600	77	11	11	11	11	"	"	ŧŧ	11	.4
1700	71	81	11	11	11	"	11	•1	11	2
1800	tt	11	11	11	11	11	11	11	11	.2
1900	tı	t1	11	11	11	11	11	ft	11	.6
TTME	Int. L.P.	M.B. Tem	,			Int.	M.B.Tem	`•		
0800		76°			1500	_	77			
0200	-	77			_1500	-	85	-		
1000	-	77			1700	_	120			
1100	 -	77			1800	-	110			
1200	-	77			1900	-	83			
1300	1									
1400_	1	77 77					-			

	Τ							Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TIME				Flow			Posit	Pos	Pos	S.O. Pos
	Gas P.	Pos.	Pos.	0		B.P.	N2A1r	Shut	Shut	Open
0500	0 "	Shut.	open "	"	. 4		"	11	11	"
0500	 "			. 11	-2	2.0	11	**	"	11
1000	 			11		1.0	11	**	"	**
1100	11 11	11	**	11	2	•9	"	**	11	11
1200		**		***	.2		11	"	"	**
1300	' ''	11	,,,	11	,2	.8	11	"	11	"
11,00		,,	"	11			"	11	11	"
1500	 	 			.2	.6		**	"	11
1600_	 "	"	11	11	_ • <u>-</u> -	3.0	11	11	**	"
1700	 	 			• • • • • • • • • • • • • • • • • • • •	3.0				
1800			 						1	
1900	 		 						 	
			 			 				
	 						 		 	
	N De-	PLBP Pos.		Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 B	Ent. L.P.
TIME	N ₂ Pos.	T	St. Pos.			 			1-	.1
<u>0030</u>	Open_	Shut	Shut	Shut	Off	STA-2	NoFlow "	- "		.4
1900	"	11		**	11	1	 		 	.2
1000	- 11	"		"	- 11	11	**	" "	 "	7
1100	- "-	11	11	17	11	"	""	"	 "	.2
_1200	 	 	 		"	 		11	 	.2
1300	- 11	"	11	 	 	 -	 		 	
1400	17	- 11	11	"	11	11	11	11	 "	.2
1500	- "	11	- "	11	11	 	11	11		.2
1600		"	11				•••		 	-3
1700	 "	 	 	 	<u> </u>	1				
1800			 			 	 		<u> </u>	
1900	-	 	 			 				1
		 		 		 	 		<u> </u>	
		ļ	 			 	 	 	-	
	Int	\		 		Int.	M D D	1	+	-
TTME	Int.	M.B.Ten	139		 	i	M.B.Tem 76	· -	 	
<u>0030</u>	-	75	 	ļ	1500	 	76	 	 -	
0900		75	 		1500	-	76			
1000	 	75	 		1700	 	 	 		
1100	 -	75	 	 	1800	 	1	 	- 	
1200		75	 	 	1900	 	 	 		
1300	 	76		 	 	 	 	 	 	
1400	<u> </u>	76	<u> </u>		<u> </u>	<u> </u>	1	<u> </u>		<u> </u>

Vol. II
DATE: Feb. 10,1965

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDE	Gas P.	Pos.	Pos	Flow	P.P.	B.P.	Posit	Pos.	Pose	S.O. Pos
05.00	0	Shut	Open	0	.1	.1	N2Air	Shut	Shut	Open
0500	11	"	#1	11	•5	.1	11	tr	11	11
1000	"	"	11	11	. 14	1	*1	ŧr	11	**
1100	"	"	"	"		3.0	11	11	11	."
1200	11	11	11	fr	3	2.5	11	Ħ	ŧi	11
1300	11	11	***	11	-3	2=2	11	ł1	it	"
11,00	11	11	11	11	.2	1.0	"	**	11	"
1500	11	**	11	**	22	.8	"	11	11	
1600	(1	11	11	ft	•2	.8	11	tr	**	n
1700	11	11	"	11	•6	2.5	11	"	11	<u>"</u>
<u> 1800 </u>	<u> </u>									
1900						ļ				
-						<u> </u>				
			<u> </u>							
TIME	No Pos.	FLBP Pos.	St. Pos.	B.P.Pos	Pump	On Serv.	M.S.A.	ero 5	H20 %	Ent. L.P.
_0800	Open	Shut	Shut	Shut	Off	STA-2	no flo			.1
1900	"	"	"	"	tt	11	"	"	**	•5
1000	11	"	**	,,	Ħ	"	11	**	**	-4
1100	"	11	"	"	ŧı	"	,,	**	"	.4
1200	"	"	11	11	11	"	"	**	11	-3
_1300	"	"	"	"	17	"	<u>"</u>	**	н	3
11:00	"	"	"		- 11	"	"	"	#1	.2
1500	11	"	"	11	11	11	"	"	"	.2
1600	**	"	"	"	#	"	"	11	"	.2
1700	"	"	. "	"	11	11	"	11		.6
1500	ļ <u>.</u>					 			ļ	
1900	<u> </u>		 _	ļ		ļ				
	ļ		ļ			ļ			ļ	ļ
	ļ					ļ		·•	· · · · · · · · · · · · · · · · · · ·	<u> </u>
	Int.		ļ			7.1				
TIME	L.P.	M.B.Tem	}			Int.	M.B.Tem	•	ļ	
<u>0030</u>	<u> </u>	75		<u> </u>	_1500	-	76			
0200	-	75			1500	<u>-</u>	76			
1000	 	75	ļ		1700		76		 	
1100	<u> </u>	75		ļ	1800			<u> </u>	 	
1200	<u> </u>	75			1900	 			 	
1300	 	76	ļ			 			 	
1400	<u> </u>	76	i	<u>. </u>		<u> </u>	<u> </u>		<u> </u>	

M-56-65-1

Vol. II DATE: Feb. 11,1965

				1		l		Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel, V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos	Pos	S.O. Pos
೦೯೦೦	0	Shut	O pen	0	1	.1	N2A1r	Shut	Shut	Open
0900	11	11	H	11	.2	3.0	**	**	"	"
1000	"	11	11	11	.2	2.5	11	11	"	tr .
1100	11	11	11	11	1	2.0	11	11	11	, n
1200	11	† †	11	"	2	2.2	#1		"	***************************************
1300	11	11	н	n	.2	2.1	**	11	n	"
11+00	11	11	tt	,,	2	1.9	11	11	"	11
1500	"	11	11	11	,2	1.7	Ħ	tr .	**	"
1600	11	11	11	11	3	1.6	11	11	"	"
1700	11	11	11	11	•3	1.0	"	<u> </u>	"	"
1800	11	"	Shut	11	5	3.5	11	11	"	"
1900						İ				
1700									<u> </u>	
	<u> </u>									<u> </u>
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Ster. B.P.Pos.	Pump	On Serv.	M.S.A.	eto %	1120 %	Ent. L.F
0800	Open	Shut	Shut	Shut	Off	STA-2	No flow	-	-	.1
1900	"	,,	11	11	11	11	**	11	11	2
	11	"	11	"	11	11	**	81	11	1 2
1000	11	11	"	17	11	11	11	"	**	1
1100	11	**	11	"	- 11	"	**	11	11	.2
1200	11	"	"	**	11	11	11	PT	,,	_2_
1300		 	11	,,	11	**	11	"	f1	.2
1400	11		"	11	*11	"	11	11	11	.2
1500	11	11	11	"	11	**	11	11	"	3
1600	 		11	,,	11		11			•3
1700	 	 "	"	11	"	"	*11	17	**	5
1800		 	<u> </u>							
1900		 								
	 	 	 		<u> </u>					
	· 	 								
	Int.	M.B.Tem	 		1	Int.	M.B.Tem			
TTME	L.P.	75			1500	1	76			
0030	+		-	 	1500	-	76	1		
0200		75		 	1700		76			
1000		75	 	 	1300	-	76	1		
1100	 	75 75	 			+	1 - 1	1		
1200			 	 	1900	-	+	†	 	
1300		76 76	 	 	 -		 	+		

M-56-65-1 Vol. II DATE: 2-12-65

		ļ	-			ļ	ļ	Return	Supply	
	Purge	Sta. 1	Sta. 2	ļ	Main	Small	Sel. Y	Valve	Valve	Filter
TDE	Cas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
0000	0	Shut	Shut	0	.1	1	N N Air	Shut	Shut	Open
0200					. 4	.6				
1000					.3	.6				
1100						.6				
1200					. 4	.6				
1300					.4	-6				
1400					.4	.6				
1500					•5	.6				1-1-
1500					.6	.6			1-1-	
1700		V	1		•3	•5	1		V	V
1800									_	1
1900										1
							1			
-										
									†	
TIME	No Pos.	FLBP Pos.	St. Pos.	B.P.Pos	Pump	On Serv.	M.S.A.	ero 5	H20 5	Ent. L.
0 000	Open	Shut	Shut	Shut	Off	NoAir	No Flow	-	24%	.1
1200					1	1 7	1	-		.4
1000								† <u>.</u>	30%	•3
1100	 							-	- 30/0	- 3
1200	1		 			11-		 _ _ _ 	-	.4
1300		1-1			1	11		_		.4
11:00								-	 	14
1500						11-		-	 	.5
1500	 	 			_	 	 	 		
1700		1					1	 -	==	.6
1800		_			-					
1900						1	 		!	
1387	1					 			<u> </u>	
	 						 	<u> </u>		
	 					† 				
מוכדיי.	Int. L.P.	M.B.Tem				Int.	M.B.Tom	<u> </u>		
0800	1 -P-	75			1500	į.	76	•		
0200	†	75			1500 1500	-	76	 		
1000	+	75	 				 			
1100	1	75			<u> 1700 </u>		75			
	 	75				 	 	-		
1200	+	76			1900	 				
1300	 	76				 				
11:00	1	1 19	i			L				<u> </u>

M-56-65-1 Vol. II

DATE: 2-15-65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos.	Pos	S.O. Pos
೦೦೦೦	0	Shut	Shut	0	.1	.1	NoAir	Shut	Shut	Open
0900					• 4	1.0				
1000					•3	.8				
1100		j			•3	•7				
1200	ž.				• 3	.6				
1300		*			3	5				
1400					•3	•5				
1500			i		•3	•5				
1600					• 3	•5				
1700	Y	V	Y	Y	•3	1.5	<u> </u>	Y	<u> </u>	<u> </u>
1800								<u> </u>		
1900										
										<u> </u>
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 g	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	Air N	No Flow			
1900						2		-	-	
1000								-	-	-3
1100								-	-	.3
1200								-	-	•3
1300			3					-	-	.3
1400								<u> </u>		.3
1500										3
1600								<u> </u>	-	.3
1700	Y	T		<u> </u>	Y	I Y	<u> </u>	↓ -	-	3
1800		<u> </u>						ļ	ļ	
1900						 		 		ļ
						ļ	ļ	ļ	ļ	
								ļ	ļ	
						-		 	 	
TTME	Int.	M.B.Tem	}	ļ		Int.	M.B.Tem	<u> </u>	ļ	<u> </u>
0030	•	73			1500	<u> </u>	75	1	 	ļ
0900	•	73			1500	-	75			ļ
1000	-	73			1700		75		<u> </u>	ļ
1100	-	74 74			1800	ļ		ļ. <u>.</u>		ļ
1200	-				1900			1	<u> </u>	<u> </u>
1300	•	74					ļ	ļ	1	
1400	-	74]						1	1

M-56-65-1 Vol. II DATE 2-16-65

	I							Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TEE	Gas P.	Pos.	Pos.	Flow	B.P.	E.P.	Posit	Pos	Pos	S.O. Pos
0.00	Q	Shut	Shut	0	.1	.1	N.Air	Shut	Shut	Onen
<u> </u>					.3	.6	4			
1000					•3	• 5				
_1100					•3	.4			,	
2200					•3	.4				
1300				i	.4	.4				
11:00			Y		•4	.3	i i		Belon	
1500	!		Open	į	•3	•3				
1600	,	Y	Open		-2	3				
1700		Open	Shut		.2	1.0				
<u>1000</u>	V	Open	Shut	Y	.2	1.2	Y	Y	Y	Y
1900										
	-									
-	 		 					 		
TIME	N ₂ Pos.	PLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0 800	Open	Shut	Shut	Shut	Off	N_Air	No Flow	-	-	.1
1900			!		1			-	-	•3
1000	- Company									•3
1100			<u> </u>					<u> </u>		3
1200						<u> </u>		-	-	-3
1300								<u> </u>	-	.4
1/100						ļ		-	<u> </u>	.4
1500					j				-	•3
1500								-	-	.2
1700	 \	-	$+\psi$	1	- V	 	V		-	.2
_1500	<u> </u>	ļl	<u>Y</u>	<u> </u>		¥	<u> </u>	-	•	.2
1900	 	ļ	-						 	
	ļ	ļ				-			ļ	
	 									
TTME	Int. L.P.	M.B.Tem	.			Int.	M.B.Tem			
<u>0800</u>	-	73			1500	-	77			
0200	-	74			1500	-	77			
1000	-	74			1700		77			
1100	-	74			1900	-	77			
1200	-	75			1900					
1300	•	75								
1400	-	76								

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Vol. II DATE: 2-17-65

								Return	Supply	
.,	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
rdæ	Gas Pa	Pos.	Pos	Flow	B.P.	R.P.	Posit	Pos	Pos.	S.O. Po
0030	0	Open	Shut	0	.1	,4	N Air	Shut	Shut	Open
0900					.1	.4			 	
1000					.4	.4				
1100					. 4	. 4				
1200	1 1 1				•3	.4				<u> </u>
1300					•3	.4				
1400	1-1-				•3	.4			 	
1500					3	5				
1600					.3_	.5			 	
1700	1	Y	Y	Y	.2	.6	Y	<u> </u>	<u> </u>	<u> </u>
1800										ļ
1900										<u> </u>
									ļ	<u> </u>
								<u> </u>	ļ <u>.</u>	ļ
TIME	No Pos.	FLBP Pos.	St. Pos.	Ster. B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	1120 %	Ent. L.
0800	Open	Shut	Shut	Shut	Off	Air	No Flow			
1900								-	28	.1
1000								-		.4
1100				49		1		-		.4
1200								-	-	.3
1300	1							-		•3
1400								-	-	.3
1500							<u> </u>	<u> </u>		.3
1600	1.1	1			1	W.		-		.2
1700	+ Y	1		Y		Y	L Y	-	40	.2
1800	1							ļ	_	
1900								ļ		
	T	1						<u>.</u>		-
TIME	Int. L.P.	M.B.Ter	n			Int.	M.B.Ten	3.h.		
0800	-	75			1500		77			
0200	 	75			1600	-	78			_
1000	-	76			1700	_	78			-
1100	-	76			1800					
1200		77			1900			1		
1300	 - -	77	1							
1400	 -	77	1						1	

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel, V	Valve	Valve	Filter
TDÆ	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
o:00	0	Open	Shut	0	.1	.4	N_Air	Shut	Shu	
0900					.4	•3	٢			
1000				· ·	•3	•3				
1100					.3	3	1 7			
1200		1 7			•3	•3	1			
1300					•3	•3				
1400					.4	.3	1			
1500					.4	.4				
1600	W	V	Y		.4	4				
1700	.4	Open	Shut	V	.6	2.0	V	T V	V	V
1800		<u> </u>								
1900	1	1				1				
										-
										
				·········						
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO 5	1120 B	Ent. L.P.
0800	OPEN	Shut	Shut	Shut	prr	Air	No Flo			1
1900		1					1 10	-	-	.4
1000		1 :						-	-	•3
1100		1		· · · · · · · · · · · · · · · · · · ·		1		-	-	•3
1200						1		-	_	
1300	1							-	_	.3
11:00	Ž,	1						_	-	.4
1500								-	-	.4
1600					j			-	_	. 4
1700	Y	V	V	Y	Y	T Y	Y	-	-	.6
1800										
1900										
TTME	Int. L.P.	M.B.Tem	•			Int.	M.B. Tom	•		
0030	-	74			1500		76			·
0200	-	74			1600	-	77			
1000	-	75			1700		77			
1100	-	7 5			1800					
1200		75			1900					
1300	-	76								· · · · · · · · · · · · · · · · · · ·
1400	-	76								

M-56-65-1 Vol. II

DATE: 2-19-65

	Υ		1			[Return	Supply	
	7	Sta. 1	Sta. 2	-	Main	Small	Sel. Y	Valve	Valve	Filter
	Purge			Flow	B.P.	B.P.	Posit.	Pos.	Pos	S.O. Pos
TIME	Gas P	Pos. Open	Pos. Shut	0	.1	.1	N_Air	Shut	Shut	Open
0030	 	Johan	3200		.4	.3	2			
0500	 	 			.4	.4	÷		2	
1000	 				3	.4				
1100	1-1-				•3	.4				
1200	+-+				•3	.4				
1300				+	•3	.4				
1400	+				•3	•5				
1500	+	 	 		.3	.5				
1600 1700	+-+	1-1-			•3	•5				<u> </u>
1800	 	 \	 	Y	•3	3.0		Y	Y	<u> </u>
		 	<u> </u>							
1900	 	 								
	†	 								ļ
	 									
TIME	No Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO %	1120 S	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	Air	N Air	-		<u> </u>
1900							1	-	-	.4
1000	11								-	.4
1100	1-1-							-	<u> </u>	•3
1200								<u> </u>	-	.3
1300								 		-3
1400	1							-	-	•3
1500							$\bot \bot \bot$		<u> </u>	•3
1600							<u> </u>	<u> </u>		•3
1700						 	 	 -	-	•3
1800				<u> </u>	<u> </u>	 	 	 		•3
1900				<u> </u>	ļ			ļ		
				ļ	ļ					
		<u> </u>				 	 	 	 	-
				 	 	T	 	+		
TTME	Int.	M.B.Te	<u>n</u>	ļ	 	Int.	M.B.Ten	np•		
0800		74	ļ		1500		76		 	
0900		74		<u> </u>	1500		76			
1000	<u> </u>	75		 	1700		76	+		-
1100		75		 	1800	 	76	-		+
1200		75		 	1900		 			+
1300	-	75		-	-		 	+		
1400	l	76			1					ACE COMPAN'

Vol. II

DATE: 2-22-65

		ļ						Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valva	Filter
TDE	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos	Pos	S.O. Pos
0000	P	Open	Shut	0	1	1	NAir	Shut	Shut	Open
0900					.4_	1.0	\$			
1000					.2	.8			:	
1100					•3	.8				
1000					-3	88				
1300					3	.6			1	
11,00			:		•3	.6				
1500					.4	.6			;	
1600					.4	•5				
1700	V	Y	Y	Y	.4	• 5	Y	Y	Y	Y
1800										
1900										
										<u> </u>
TIME	N ₂ Pos.	Pos.	St. Pos.	B.P.Pos	Pump	On Serv.	M.S.A.	ETO 5	1120 S	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	Air	No Flor			.1
1900								-	-	.4
1000					:		1	-	•	.2
1100					4			-	•	•3
1200		i						-	-	.3
1300		Ĺ						-	-	•3
1400				:				-	-	•3
1500								-	-	.4
1600								-	-	.4
1700		Y	Y	Y	<u> </u>	Y	Y	-	-	.4
1800										
1900										
	1									
	<u> </u>			ļ						
TTME	Int. L.P.	M.B. Tem				Int.	M.B.Tem	١.		
<u>0030</u>	-	75			1500		76			
0200		7 5			1500	-	77			
1000	-	75 75			1700	-	77			
1100	-	75			1800					
1200	-	75			1900					
1300	-	75								
1400	-	76								

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DATE: 2-23-65

								Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. V	Valve	Valve	Filter
TDÆ	Gas P.	Pos.	Pos	Flow	B.P.	R.P.	Posit.	Pos	Pos	S.O. Po
೦೦೦೦	O	Open	Shut	Q	1	1	N.Air	Shut	Shut	Open
0900					.3	1.0		 	ļ	
1000					.2	.8				
1100					.2	.8				
1200					3	.6			 	ļ .
1300		<u> </u>			3	.6				
1400		<u> </u>			•3	.6	 			
1500					•3	:5				ļ
1600					.3	-4	<u> </u>	 	 	
1700	Y	<u> </u>	Y		.6	1.0	<u> </u>	<u> </u>	1	<u> </u>
1800		<u></u>					<u> </u>	ļ		ļ
1900		<u> </u>				1				ļ
						<u> </u>		<u> </u>	ļ	ļ
		<u> </u>	<u> </u>							ļ
				<u> </u>						
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv	M.S.A.	ETO %	1120 S	Ent. L. I
0800	Open	Shut	Shut	Shut	Off	Air	No Flow	-	-	.1
1900									-	•3
1000								-	-	.2
1100									-	.2
1200								-	-	•3
1300								-	•	• 3
1400								-	-	.3
1500								-	-	.3
1600									-	.5
1700	Y		Y	Y		Y	<u> </u>	-	-	6
1800							ļ			ļ
1900							 			
						ļ		ļ		ļ
		<u> </u>					ļ <u> </u>	<u> </u>		ļ
							ļ	ļ		
TTME	Int.	M.B.Tem	<u> </u>	<u> </u>		Inh.	M.B.Ten	<u> </u>	ļ	ļ
0800	-	74			1500	<u> </u>	76	ļ	ļ	ļ
0900	-	74			1500	-	76		<u> </u>	ļ
1000	-	74			1700	 -	76		<u> </u>	ļ
1100		74			1800	ļ	<u> </u>		ļ	ļ
1300	•	75			1900				<u> </u>	
1300	•	75				ļ			<u> </u>	
1400	-	75				1	1	1		1

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Vol. II

DATE: 2-24-65

		<u> </u>		ļ			 	Return	Supply	<u> </u>
	Purge	Sta. 1	Sta. 2	<u> </u>	Main	Small	Sel. V	Valve	Valve	Filter
TIME	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit.	Pos.	Pos	S.O. Pos
0500	0	Ope € ∧	Shut	9	.1	.1	MAir	Shut	Shut	Open
0900	1-1-				6_	4				
1000					.4	.4				
1100					.4	.4				
1200					.3	.4				
1300			<u> </u>		.2	.4				
1400					.2	.4				
1500	<u> </u>	<u> </u>			.2	.4				
1600					.2	4				
1700	Y	IY	Y	Y	.6	1.0	Y	¥	Y	1
1800										
1900										
TIME	N2 Pos.	Pos.	St. Pos.	Ster. B.P.Pos.	Pump	On Serv.	M.S.A.	ETO %	H2O %	Ent. L.P.
0800	Open	Shut	Shut	Shut	Off	Air	No Flo		_	1
1900								-	_	.6
1000								-	-	.4
1100								-	-	.4
1200								-	-	•3
1300								-	-	.2
1400								-	-	.2
1500								-	-	.2
1600								-	-	.2
1700	Y	Y	Y	Y	Y	Y	Y	_		.6
1800										
1900										
TIME	Int. L.P.	M.B. Tem				Int.	M.B. Tem			
0800	-	74			1500	-	76			
0900	-	74			1500		76			
1000	-	74			1700	-	76			
1100	-	75			1800					
1200	-	75			1900					
1300	-	75								
1400	-	75								

Vol. II

DATE: 2-25-65

	1	 	ļ					Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TIME	Gas P.	Pos	Pos.	Flow	B.P.	B.P.	Posit.	Pos.	Pos.	S.O. Pos
0000	0	Open	Shut	0	1	-1_	N Air	Shut	Shut	Open
0900			 		.4	.3		 		
1000					.4	•3		 	 	
1100					. 4	.3		 		
1200		<u> </u>	 		•3	•3		 		
1300				1	3_	.2.			 	
1400					•3	.2				
1500					.3	.2				
1600		<u> </u>	 		•3	.2				
1700	V	<u> </u>	Y	Y	.6	1.0	Ý	¥	<u> </u>	<u> </u>
1800										
1900										
						<u> </u>				
						<u> </u>		<u> </u>		<u> </u>
							<u> </u>			
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Stor. B.P.Pos	Pump	On Serv.	M.S.A.	eto %	1120 S	Ent. L.P.
0030	0pen	Shut	Shut	Shut	Off	Air	No Flow	•		.1
1900								-		.4
1000								-	-	.4
1100						<u> </u>		-	-	.4
1200								_	-	.3
1300								-		.3
1400								<u>-</u>		.3
1500								-	-	•3
1600					Ī				-	.3
1700	Y	Y	Y	Y	Y	Y	Y	-	-	.6
1800						1	ļ	ļ	ļ	
1900								ļ		
	<u> </u>					<u> </u>				ļ. <u></u>
			<u> </u>			<u> </u>		<u> </u>		<u> </u>
										<u> </u>
TIME	Int.	M.B. Tem	139			Int.	M.B.Tem	<u>.</u>		<u> </u>
0800	-	74			1500		76			<u> </u>
0900	_	74			1500	-	77			
1000	-	74			1700	-	77			
1100		74			1800					
1200	-	75			1900					
1300	_	75 76								
1400	-	76					T	1	T	1

Vol. II

DATE: 2-26-65

		ļ	ļ			<u> </u>	<u> </u>	Return	Supply	
	Purge	Sta. 1	Sta. 2		Main	Small	Sel. Y	Valve	Valve	Filter
TDÆ	Gas P.	Pos.	Pos	Flow	B.P.	B.P.	Posit	Pos	Pos	S.O. Pos
O03O	, ,	Open	Shut	0	.1	-3	N Air	Shut	Shut	Open
0500					.4	-3	-1			
1000					.3	.3_				
1100					.3	.3				
1200					•3	3				
1300					•3	.3				
1400					.3	-3				
1500					.3	-3				
1600					3	3				
1700	<u> </u>	Y	<u> </u>	V	.6	.8	Ψ		4	1
1800										
1900										
TIME	N ₂ Pos.	FLBP Pos.	St. Pos.	Ster B.P.Pos	Pump	On Serv.	M.S.A.	ETO %	H20 %	Ent. L.P.
00ŝo	Open	Shut	Shut	Shut	ore	Air	No Flow	1		.1
1900								-	-	-4
1000						1		_	-	.3
1100			!					-	-	•3
1200								-	-	•3
1300	<u>.</u> {							-	-	•3
1400								-	-	
1500	40							-	•	•3
1600	1 1							-	-	•3
1700	V	Y	V	Y	4	1	4		-	.6
1800										
1900										
TTME	Int. L.P.	M.B. Temy				Int.	M.B.Tem			
0800	-	74			1500	-	77			
0900	-	75			1500	-	77			
1000	-	75			1700	•	77			
1100	-	76			1800					
1200	-	76			1900				· · · · · · · · · · · · · · · · · · ·	
1300	-	76			+00/					
		76								L